

TECHNICAL SPECIFICATIONS
DECORATIVE COATINGS
TECHNICAL DATA SHEET
NATIONAL N.C. WOOD FILLER

DESCRIPTION	Is a special wood filler, with faster drying properties. Specially developed based on nitro cellulose, alkyd resins and extenders combination.
RECOMMENDED USE	Mainly for hardwood and MDF surfaces, for filling up open grains to obtain a smooth even surfaces.

TECHNICAL DATA

COLOURS	White, Grey, Red & Brown
FINISH	Matt
VOLUME SOLIDS	30 ± 2%
SPECIFIC GRAVITY KG/L	1.40 ± 0.05
THEORETICAL SPREADING RATE	10 - 7.5 M ² /LTR
RECOMMENDED (DFT) - MICRONS	30 - 40 per coat
RECOMMENDED (WFT) - MICRONS	100 - 135 per coat
DRYING TIME @ 30°C	Temperature, humidity, air movement, film thickness and number of coats all affect the drying time.
	Touch dry (minutes) : 20 - 30
	Dry to recoat (hours) : 3 - 4
	Hard dry (hours) : 4 - 5

APPLICATION DATA

APPLICATION METHOD	Glazing Knife
THINNING (VOLUME)	Ready to use
THINNER / CLEANER	National Lacquer Thinner
MIXING RATIO (VOLUME)	Base : Hardener : NA
POT LIFE @ 30°C	NA
RECOMMENDED SYSTEM	- National N.C. Sanding Sealer : 2 coats - National N.C. Wood Filler : 1 coats - National N.C. Auto Lacquer Clear : 2 coats

MISCELLANEOUS DATA

FLASH POINT	7°C
SHELF LIFE @ 30°C	18 months in original sealed containers, with proper storage conditions.

NOTE : We warranty only the quality of our product and this data sheet is based on results obtained from experience and tests. We reserve the right to change data without prior notice. For surface preparation, safety details, refer specifier and safety data.