



FINISHES

	ASTM	EN 10088-2	Description
Hot Rolled	Nº 1	1D	Hot rolled, Annealed and Pickled
	1D	-	Hot rolled, annealed and pickled with a small cold reduction
Cold Rolled	2D	2D	Cold rolled, annealed and pickled
	2B	2B	Cold rolled, annealed and pickled and skin-passed
	BA	2R	Cold rolled, annealed in vertical type furnace with cracked ammonia
Grindings	Nº 3	2J	Polished with abrasive mesh of 80 – 120 grain
	Nº 4	2J	Polished with abrasive mesh of 150 – 400 grain
	Nº 6	2K	Satin-finished
	HL	2J	Hair line with mesh of 150 - 240 grain
	SCOTCH BRITE	2J	Scotch brite polished
Embossed	EMBOSS	2M	Cold rolled grinding
Hard Temper	1/4 hard	2H	2D finish with reductions between 10 to 45% which increase the tensile strength
	1/2 hard	2H	2D finish with reductions between 10 to 45% which increase the tensile strength
	3/4 hard	2H	2D finish with reductions between 10 to 45% which increase the tensile strength
	4/4 hard	2H	2D finish with reductions between 10 to 45% which increase the tensile strength
	Other Finishes		Subject to enquiry