

// Expansion of the size range of the WA 300 shaft operator



Industrial Sectional Doors

Technical Manual: Issue 01.07.2012



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Detailed door leaf constructions and track applications as well as fitting examples are provided in this manual.

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All dimensions in mm
Subject to design changes

Product Descriptions

Door type	Door leaf / wicket door
Sectional Door SPU 40, double-skinned steel sections, 625 and 750 mm high, Stucco-textured / Micrograin	
Door leaf	Door sections made of double-skinned, hot-galvanized sections. Door sections Stucco-textured on inside and outside with uniform horizontal ribbing, or Micrograin with fine horizontal embossing outside and Stucco-textured inside, 625 and 750 mm high, depth 42 mm. All door sections with finger trap protection. Surface protection with polyester-primer coating. Ventilation grilles optional. Glazing frames of anodised aluminium extrusions in the standard version (NF) or with thermal breaks (WF) (only with field spacing to type N) or alternatively sections with compound glazing are possible within the size range shown below. Fewer compound glazings or different arrangements are possible subject to the minimum distances. If a wicket door is included, note the position.
Wicket door	Only to be installed in the central areas of the sectional door. Cannot be installed into the side (outer) areas. Only opening outwards, LH or RH hinged. On request with areas of glazing (NF or WF) from 625 / 750 mm above FFL, or alternatively compound glazing from 625 / 750 mm (not in the wicket door section housing the lock) above FFL. Ventilation grilles are not possible in wicket doors. Attention (for threshold rail): For grid heights 2000, 2125 and 2250, the clear opening height must not be lower than the door height.
Sectional Door SPU 40, double-skinned steel sections, 375 and 500 mm high, Stucco-textured / Micrograin	
Door leaf	Door sections made of double-skinned, hot-galvanized sections. Door sections Stucco-textured on inside and outside with uniform horizontal ribbing, or Micrograin with fine horizontal embossing outside and Stucco-textured inside, 375 and 500 mm high, depth 42 mm. All door sections with finger trap protection. Surface protection with polyester-primer coating. Ventilation grilles optional. Glazing frames of anodised aluminium extrusions in the standard version (NF) or with thermal breaks (WF) (only with field spacing to type N) or alternatively sections with compound glazing are possible within the size range shown below. Fewer compound glazings or different arrangements are possible subject to the minimum distances. If a wicket door is included, note the position.
Wicket door	Only to be installed in the central areas of the sectional door. Cannot be installed into the side (outer) areas. Only opening outwards, LH or RH hinged. On request with areas of glazing (NF or WF) from 500 mm above FFL, or alternatively compound glazing from 500 mm (not in the wicket door section housing the lock) above FFL. Ventilation grilles are not possible in wicket doors. Attention (for threshold rail): For grid heights 2000 and 2125, the clear opening height must not be lower than the door height.
Sectional door SPU 40, double-skinned steel sections, 500 mm high, Micrograin	
Door leaf	Door sections made of double-skinned, hot-galvanized sections. Door sections Micrograin with fine horizontal embossing outside and Stucco-textured inside, 500 mm high, depth 42 mm. All door sections with finger trap protection. Surface protection with polyester-primer coating. Ventilation grilles optional. Glazing frames of anodised aluminium extrusions in the standard version (NF) or with thermal breaks (WF) (only with field spacing to type N) or alternatively sections with compound glazing are possible within the size range shown below. Fewer compound glazings or different arrangements are possible subject to the minimum distances. If a wicket door is included, note the position.
Wicket door	Only to be installed in the central areas of the sectional door. Cannot be installed into the side (outer) areas. Only opening outwards, LH or RH hinged. On request with areas of glazing (NF or WF) from 500 mm above FFL, or alternatively compound glazing from 500 mm (not in the wicket door section housing the lock) above FFL. Ventilation grilles are not possible in wicket doors. Attention (for threshold rail): For grid heights 2000 and 2125, the clear opening height must not be lower than the door height.
Sectional door ASP 40, aluminium extrusions, double-skinned bottom section	
Door leaf	Bottom section of hot-galvanized sections, infilled with polyurethane foam, 750 (standard version), 500, 1000 or 1500 mm high, Stucco-textured inside and outside with uniform horizontal ribbing, or Micrograin with fine horizontal embossing outside and Stucco-textured inside. Surface protection with polyester-primer coating. Other door sections with glazing of anodised aluminium extrusions in the standard version. Depth 48.5 mm. All door sections with finger trap protection. Infill: clear synthetic double panes, 26 mm. Ventilation grilles in the bottom section optional.
Sectional door APU 40 N / TAP 40, aluminium extrusions, double-skinned bottom section	
Door leaf	Bottom section of hot-galvanized sections, infilled with polyurethane foam, 750 (standard version), 500, 1000 or 1500 mm high, Stucco-textured inside and outside with uniform horizontal ribbing, or Micrograin with fine horizontal embossing outside and Stucco-textured inside. Surface protection with polyester-primer coating. Other door sections with glazing of anodised aluminium extrusions in the standard version (APU 40 N) or with thermal breaks (TAP 40). Depth 42 mm. All door sections with finger trap protection. Infill: APU 40 N, TAP 40 clear synthetic double panes, 26 mm. Ventilation grilles in the bottom section optional.
Wicket door	Depending on the door type, made of anodised aluminium extrusions in the standard version or with thermal breaks, installed into the central areas of the door. Cannot be installed into the side (outer) areas. Only opening outwards, LH or RH hinged. Ventilation grilles are not possible in wicket doors. Attention (for threshold rail): If the wicket door has the same number of sections as the sectional door, the clear opening height must not be lower than the door height (RM).
Sectional door APU 40 B, aluminium extrusions, double-skinned bottom section	
Door leaf	Bottom section of hot-galvanized sections, infilled with polyurethane foam, 750 (standard version), 500, 1000 or 1500 mm high, Stucco-textured inside and outside with uniform horizontal ribbing, or Micrograin with fine horizontal embossing outside and Stucco-textured inside. Surface protection with polyester-primer coating. Other door sections with glazing made of standard (NF) anodised aluminium extrusions. Depth 42 mm. All door sections with finger trap protection. Infill: clear synthetic double panes, 26 mm. Ventilation grilles in the bottom section optional.
Sectional Door ASR 40, aluminium extrusions	
Door leaf	Door sections made of standard anodised aluminium extrusions, depth 48.5 mm. All door sections with finger trap protection. Bottom door section made of PU infill with 26 mm Stucco-textured aluminium sheet cover on both sides, other door sections with 26 mm clear synthetic double panes. Ventilation grilles in the bottom section optional.

Product Descriptions

Door type	Door leaf / wicket door
Sectional door ALR 40 N / TAR 40	
Door leaf	Door sections made of anodised aluminium extrusions in the standard version (NF) for door type ALR 40 N or with thermal breaks (WF) for door type TAR 40. Depth 42 mm. All door sections with finger trap protection. ALR 40 N: bottom door section consisting of PU infill with 26 mm Stucco-textured aluminium sheet cover on both sides, other door sections with 26 mm clear synthetic double panes. TAR 40: bottom door section consisting of PU infill with 26 mm Stucco-textured aluminium sheet cover on both sides, other door sections with 26 mm clear synthetic double panes. Ventilation grilles in the bottom section optional.
Wicket door	Depending on the door type, made of anodised aluminium extrusions in the standard version or with thermal breaks, installed into the central areas of the door. Cannot be installed into the side (outer) areas. Only opening outwards, LH or RH hinged. Ventilation grilles are not possible in wicket doors. Attention (for threshold rail): If the wicket door has the same number of sections as the sectional door, the clear opening height must not be lower than the door height (RM).
Sectional Door ALR 40 B	
Door leaf	Door sections of standard (NF) anodised aluminium extrusions. Depth 42 mm. All door sections with finger trap protection. Bottom door section made of PU infill with 26 mm Stucco-textured aluminium sheet cover on both sides, other door sections with 26 mm clear synthetic double panes. Ventilation grilles in the bottom section optional.
Sectional door ALR Vitraplan	
Door leaf	Door sections of standard (NF) polyester primer-coated aluminium extrusions. Depth 42 mm. All door sections with finger trap protection and synthetic double panes, 26 mm, clear, and 4 mm transparent synthetic glazings fitted in front, in a choice of brown or grey. Ventilation grilles are not possible in the bottom section.
Sectional Door ALS 40	
Door leaf	Door sections of standard (NF) anodised aluminium extrusions. Depth 42 mm. All door sections with finger trap protection. All door section infills in 6-mm laminated safety glass. Uniform infill heights.
Frame / track application	
Enclosed, moulded angle frame, made of hot-galvanized steel with screwed safety tracks.	
Door lock	
Manually operated	Inside locking using a shootbolt, rotary latch (with track applications that have low-mounted torsion spring shaft on request) or floor locking.
Power-driven	Inside locking using a shootbolt
Counterbalance	
Torsion springs, with carrying cables on the side (with a low headroom track application, a combination of carrying chain and carrying cable). Size range across the door width LZ > 6000 mm or door height RM > 5000 mm.	
Safety-related equipment according to DIN EN 12604	
<ul style="list-style-type: none"> Manually operated door using a torsion spring with approved catch safety device* Manually operated doors that have more than one torsion spring with approved spring safety device* over a door height of 5000 mm, additional approved catch safety devices* Inner and outer finger trap protection* <p>* European patent</p>	
Seals	
Floor seal made of 3-chamber EPDM profile with flexible adjustment lip, side seal, lintel seal and intermediate seal between the sections.	

Technical Data Overview

Construction and quality features

		SPU
Resistance to wind load EN 12424	Class	3
Water tightness EN 12425	Door without wicket door, class	3 (70 Pa)
Air permeability EN 12426	Door without wicket door, class	2
	Door with wicket door, class	1
Acoustic insulation EN 717-1	Door without wicket door R = ...dB	25
	Door with wicket door R = ...dB	24
Thermal insulation EN 13241-1, appendix B EN 12428	Door without wicket door, $U_G = W/(m^2 K)^{2)}$	1.0
	- Optional triple glazing, $U_G = W/(m^2 K)^{2)}$	-
	- Optional climatic double pane (single-pane safety glass) $U_G = W/(m^2 K)^{2)}$	-
	Door with wicket door, $U_G = W/(m^2 K)^{2)}$	1.2
	- Optional triple glazing, $U_G = W/(m^2 K)^{2)}$	-
	Section, $U_G = W/(m^2 K)$	0.50
Design	Self-supporting	●
	Depth, mm	42
Door sizes	Max. width mm, LZ	8000
	Max. height mm, RM ³⁾	7000
Space requirements	From page 44	
Material, door leaf	Steel, double-skinned, 42 mm	●
	Aluminium, standard profile	-
	Aluminium, thermal profile	-
Surface, door leaf	Galvanized steel, coated RAL 9002	●
	Galvanized steel, coated RAL 9006	○
	Galvanized steel, coated RAL to choose	○
	Anodised aluminium E6 / C0 (previously E6 / EV 1)	○
	Aluminium coated in RAL to choose	○
Wicket door	With trip-free threshold	○
Side door	Matching the door	○
Glazings	Type A section window	○
	Type D section window	○
	Type E section window	○
	Aluminium glazing frame	○
Seals	All-round on 4 sides	●
	Intermediate seal between the door sections	●
ThermoFrame	PVC hard / soft seal	○
Locking systems	Internal latches	●
	Outside / inside locking	○
Arrestor kit	For doors of up to 5 m with shaft operator	●
Safety equipment	Finger trap protection	●
	Side trap guards	●
	Spring break safeguard for manual operation	●
	Safety catch for doors with shaft operator	●
Fastening options	Concrete	●
	Steel	●
	Brickwork	●
	Others on request	●

● = Standard
○ = Optional

1) With optional double pane (single-pane safety glass)

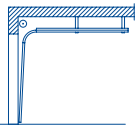
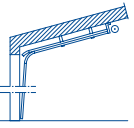
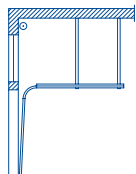
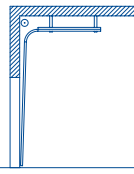
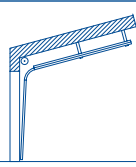
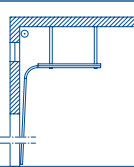
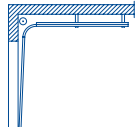
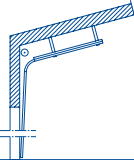
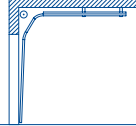
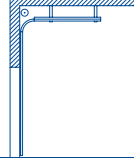
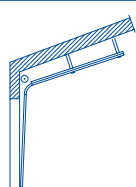
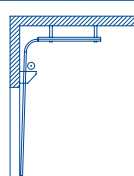
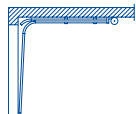
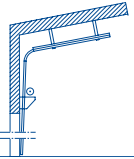
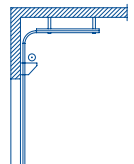
2) For a door surface of 5000 × 5000 mm

3) Door height above 7000 mm on request (not with door type ALS 40)

Technical Data Overview

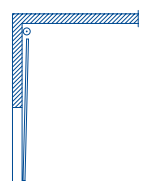
ASP	APU	TAP	ASR	ALR	TAR	ALR Vitraplan	ALS
3	3	3	3	3	3	3	3
3 (70 Pa)	3 (70 Pa)	3 (70 Pa)	3 (70 Pa)	3 (70 Pa)	3 (70 Pa)	3 (70 Pa)	3 (70 Pa)
2	2	2	2	2	2	2	2
-	1	1	-	1	1	-	-
23	23	23	22	23 (30 ¹⁾)	23 (30 ¹⁾)	23	30
-	22	22	-	22	22	-	-
3.4	3.5	2.9	3.2	3.3	2.7	3.2	6.2
2.9	2.9	2.4	2.8	3.0	2.4	3.0	-
-	2.4	2.0	-	2.6	2.1	-	2.6
-	3.7	3.1	-	3.5	2.9	-	-
-	3.1	2.6	-	3.2	2.6	-	-
-	-	-	-	-	-	-	-
●	●	●	●	●	●	●	●
42/48.5	42	42	48.5	42	42	42	42
5000	8000	7000	5000	8000	7000	6000	5500
7000	7000	7000	7000	7000	7000	7000	4000
●	●	●	-	-	-	-	-
●	●	-	●	●	-	●	●
-	-	●	-	-	●	-	-
○	○	○	-	-	-	-	-
●	●	●	-	-	-	-	-
○	○	○	-	-	-	-	-
●	●	●	●	●	●	●	●
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-	-	-	-	-	-	-	-
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-	-	-	-	-	-	-	-
●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●
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Overview of Track Applications

<p>N</p>  <p>Normal track application</p>	<p>LD</p>  <p>Like track application L, with inclination</p> <p>Door height RM ≤ 5000 mm</p>
<p>NA</p>  <p>Like track application N, with high-mounted torsion spring shaft</p> <p>Door height RM ≤ 5000 mm</p>	<p>H</p>  <p>High-lift track</p>
<p>ND</p>  <p>As with track application N, with inclination</p>	<p>HA</p>  <p>Like track application H, with high-mounted torsion spring shaft</p> <p>Door height RM ≤ 3500 mm</p>
<p>NH</p>  <p>Like track application N, with minimum high-lift</p>	<p>HD</p>  <p>Like track application H, with inclination</p>
<p>NS</p>  <p>Like track application N, with double radius $2 \times 45^\circ$</p> <p>Door height RM ≤ 5000 mm</p>	<p>HG</p>  <p>Like track application H, with steep track and minimum slot width of 120 mm (for loading ramp doors)</p> <p>Door width LZ ≤ 3500 mm</p> <p>Door height RM ≤ 5000 mm</p> <p>Not possible for door types ASP 40 / ASR 40 / ALS 40 and doors with wicket door and with real glass infill!</p>
<p>GD</p>  <p>Like track application NH, with inclination (maximum 27°)</p> <p>Door height RM ≤ 5000 mm</p>	<p>HU</p>  <p>Like track application H, with low-mounted torsion spring shaft</p> <p>Door height RM ≤ 5000 mm</p>
<p>L</p>  <p>Low headroom track application</p> <p>Door height RM ≤ 5000 mm</p>	<p>RD</p>  <p>Like track application HU, with inclination</p> <p>Door height RM ≤ 5000 mm</p>
	<p>RG</p>  <p>Like track application HU, with steep track and minimum slot width of 120 mm (for loading ramp doors)</p> <p>Door width LZ ≤ 3500 mm</p> <p>Door height RM ≤ 5000 mm</p> <p>Not possible for door types ASP 40 / ASR 40 / ALS 40 and doors with wicket door and with real glass infill!</p>

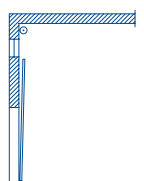
Overview of Track Applications

V



Vertical track application
(additional hand pulley required for manually operated doors!)

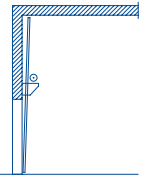
VA



Like track application V, with high-mounted torsion spring shaft
(additional hand pulley required for manually operated doors!)

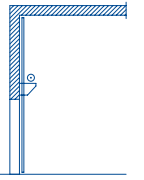
Door height RM ≤ 3500 mm

VU



Like track application V, with low-mounted torsion spring shaft
(additional hand pulley required for manually operated doors!)

WG

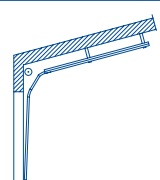


Like track application VU, with steep track and minimum slot width of 120 mm
(for loading ramp doors)
(additional chain hoist required for manually operated doors!)

Door width LZ ≤ 3500 mm
Door height RM ≤ 5000 mm
Not possible for door types ASP 40 / ASR 40 / ALS 40 and doors with wicket door and with real glass infill!

Note:
An in-factory technical inspection is required for the following track applications.

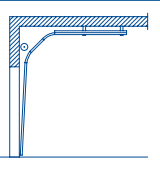
NK



Like track application NS, but the degree values of both radii are adapted to the situation on site

Door height RM ≤ 5000 mm

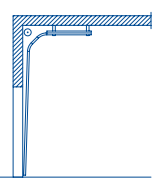
GS



Like track application NH with 2 × 45° double radius

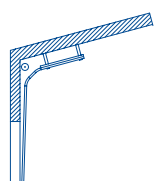
Door height RM ≤ 5000 mm

HS



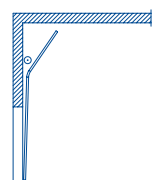
Like track application H, with double radius 2 × 45°

HK



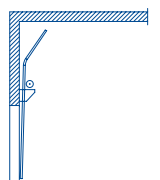
Like track application HS, but the degree values of both radii are adapted to the situation on site

VS



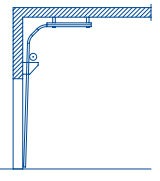
Like track application V, but in the top sections the tracks are diverted using radii where the ceiling is too low
(additional hand pulley required for manually operated doors!)

WS



Like track application VU, but in the top sections the tracks are diverted using radii where the ceiling is too low
(additional hand pulley required for manually operated doors!)

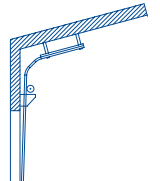
RS



Like track application HU, with 2 × 45° double radius

Door height RM ≤ 5000 mm

RK



Like track application RS, but the degree values of both radii are adapted to the situation on site

Door height RM ≤ 5000 mm

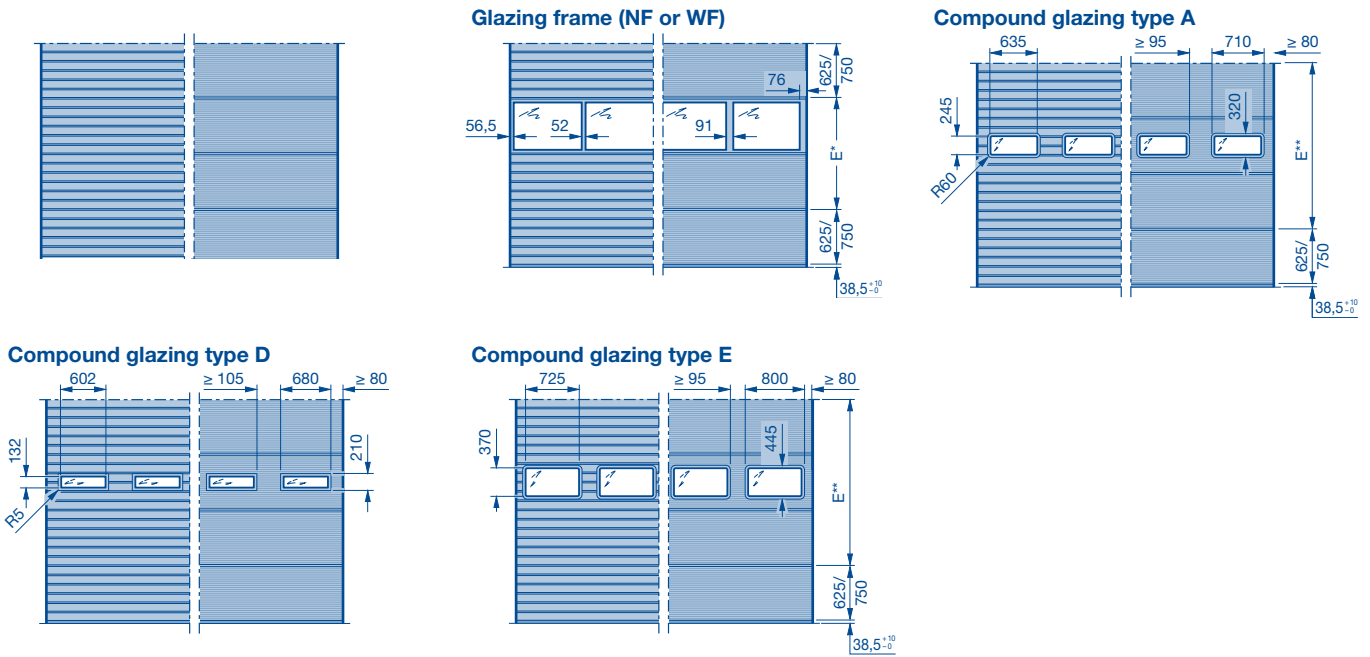
Sectional Door SPU 40

Double-skinned steel sections

625 and 750 mm high

Stucco-textured / Micrograin

External views



Size range

In the size range shown, any door width can be manufactured in 10-mm increments and any door height in the 125-mm grid, taking the min. ceiling height into account. Intermediate heights using aluminium glazing frames or shortened top door section are possible.

RM	[A]					
	1	2	3	4	5	6
7000						4
6875						5
6750						-
6625						1
6500						2
6375						3
6250						4
6125						5
6000						-
5875						1
5750						2
5625						3
5500						4
5375						5
5250						-
5125						1
5000						2
4875						3
4750						4
4625						5
4500						-
4375						1
4250						2
4125						3
4000						4
3875						5
3750						-
3625						1
3500						2
3375						3
3250						4
3125						5
3000						-
2875						1
2750						2
2625						3
2500						4
2375						-
2250						1
2125						2
2000						3
1875						-

[1]	2	3	4	5	6	
2	4	6	8	10	12	Number of infills / fields per aluminium frame N
2 → 2510-3330		3		4		Number of infills / fields per aluminium frame B ****
(see table 1)						Number of compound glazings per door section
						Number of ventilation grilles, ventilation cross section 40 cm² per grille
1500	2000	2250	2500	2750	3000	
						SPB 52
						B
						SPB 91

Notes:

- Aluminium frames with field spacing to B are supplied with broad rails (91 mm).
- When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator

Table 1:

Number of compound glazings per door section

Type	Quantity	Door width
A, D	1	A = 1200 – 1670 mm D = 1200 – 1630 mm
	2	A = 1680 – 2500 mm D = 1640 – 2500 mm
	3	2510 – 3500 mm
	4	3510 – 4500 mm
	5	4510 – 5500 mm
	6	5510 – 6000 mm
E	1	1200 – 1850 mm
	2	1860 – 2740 mm
	3	2750 – 3640 mm
	4	3650 – 4530 mm
	5	4540 – 5500 mm
	6	5510 – 6000 mm

On request

[1] 1 → 1360, on request → 1500

[A] Number of door sections TH = 625 mm and TH = 750 mm

RM Grid height

B Width (from 1200)

LDB Clear passage width

→ Up to width

SPB Rail width

*** Top door section shortened to 500 mm

**** Only for aluminium extrusions in standard version (NF)

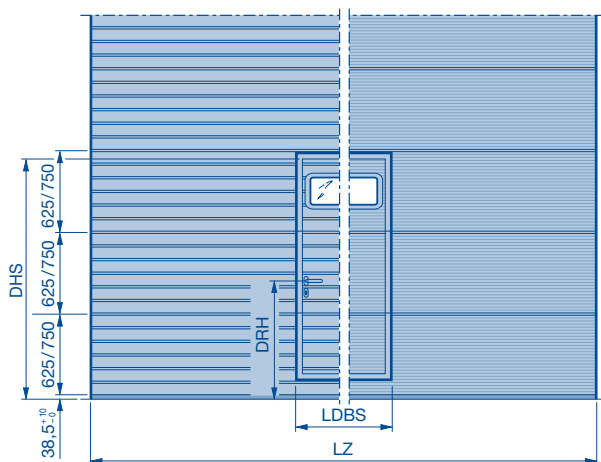
Sectional Door SPU 40

With wicket door and threshold rail

Double-skinned steel sections

625 and 750 mm high, Stucco-textured / Micrograin

External views



*** Note on fitting compound glazings:

- For door widths from 1750–2640 mm, only **one** compound glazing can be fitted into the wicket door. No compound glazing can be fitted to the left or right of the wicket door.
- **Type E compound glazing** inside and next to the wicket door on request!

Clear passage width** (LDBS) =

$$\text{Rail 52 mm}^* = \frac{\text{Door width} - 61}{\text{Number of fields}} - 167$$

$$\text{Rail 91 mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 128$$

* Also for doors **without** glazing frames

** For a door width of 1750–2500 mm, the wicket door width is 803 mm.

Lever heights (DRH)

Bottom door section 625 = 955.5

Bottom door section 750 = 1080.5

Size range

In the size range shown, any door width can be manufactured in 10-mm increments and any door height in the 125-mm grid, taking the min. ceiling height into account. Intermediate heights using aluminium glazing frames or shortened door section above wicket door are possible.

RM	Range 3	Range 2	Range 1	SH					[A]		[D]	
				2	3	4	5	6	7	8	9	10
7000									4	6	2205	
6875									5	5	2205	
6750									6	4	2205	
6625									7	3	2205	
6500									8	2	2205	
6375									9	1	2205	
6250									10	0	2205	
6125									11	0	2205	
6000									12	0	2205	
5875									13	0	2205	
5750									14	0	2205	
5625									15	0	2205	
5500									16	0	2205	
5375									17	0	2205	
5250									18	0	2205	
5125									19	0	2205	
5000									20	0	2205	
4875									21	0	2205	
4750									22	0	2205	
4625									23	0	2205	
4500									24	0	2205	
4375									25	0	2205	
4250									26	0	2205	
4125									27	0	2205	
4000									28	0	2205	
3875									29	0	2205	
3750									30	0	2205	
3625									31	0	2205	
3500									32	0	2205	
3375									33	0	2205	
3250									34	0	2205	
3125									35	0	2205	
3000									36	0	2205	
2875									37	0	2205	
2750									38	0	2205	
2625									39	0	2205	
2500									40	0	2205	
2375									41	0	2205	
2250									42	0	2205	
2125									43	0	2205	
2000									44	0	2205	

Table 1:

Number of compound glazings per door section

Type	Quantity	Door width
A, D	2	1750–2500 mm
	3	2510–3500 mm
	4	3510–4500 mm
	5	4510–5500 mm
E	1	1750–1850 mm
	2	1860–2740 mm
	3	2750–3640 mm
	4	3650–4530 mm
	5	4540–5500 mm

Notes:

- Type E only possible in the door section above the wicket door.
- When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator

On request

Glazings on request

[A] Number of door sections
TH = 625 mm and TH = 750 mm

[D] Clear passage heights (DHS)
of wicket door to grid height

SH Threshold height (200)

SPB Rail width

DHS Clear passage height of wicket door

RM Grid height

B Width (from 1750)

LDBS Clear passage width

DRH Lever height

LZ Clear frame dimension

**** Top door section shortened to 500 mm

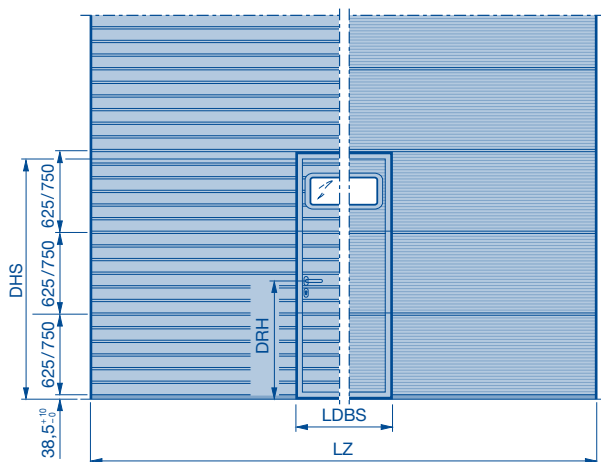
Sectional Door SPU 40

With wicket door with trip-free threshold

Double-skinned steel sections

625 and 750 mm high, Stucco-textured / Micrograin

External views



*** Note on fitting compound glazings:

- For door widths from 1750–2640 mm, only **one** compound glazing can be fitted into the wicket door. No compound glazing can be fitted to the left or right of the wicket door.
- **Type E compound glazing** inside and next to the wicket door on request!

Clear passage width** (LDBS) =

$$\text{Rail 52 mm}^* = \frac{\text{Door width} - 61}{\text{Number of fields}} - 167$$

$$\text{Rail 91 mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 128$$

* Also for doors **without** glazing frames

** For a door width of 1750–2500 mm, the wicket door width is 803 mm.

Lever heights (DRH)

Bottom door section 625 = 955.5

Bottom door section 750 = 1080.5

Size range

In the size range shown, any door width can be manufactured in 10-mm increments and any door height in the 125-mm grid, taking the min. ceiling height into account. Intermediate heights using aluminium glazing frames or shortened door section above wicket door are possible.

RM	Range 3	Range 2	Range 1	SH	[A]		[D]																	
7000					4	6	2205																	
6875					5	5	2205																	
6750					-	9	2205																	
6625					1	8	2205																	
6500					2	7	2205																	
6375					3	6	2205																	
6250					4	5	2205																	
6125					5	4	2205																	
6000					-	8	2205																	
5875					1	7	2205																	
5750					2	6	2205																	
5625					3	5	2205																	
5500					4	4	2205																	
5375					5	3	2205																	
5250					-	7	2205																	
5125					1	6	2205																	
5000					2	5	2205																	
4875					3	4	2205																	
4750					4	3	2205																	
4625					5	2	2080																	
4500					-	6	2205																	
4375					1	5	2205																	
4250					2	4	2205																	
4125					3	3	2205																	
4000					4	2	2080																	
3875					5	1	1955																	
3750					-	5	2205																	
3625					1	4	2205																	
3500					2	3	2205																	
3375					3	2	2080																	
3250					4	1	1955																	
3125					5	-	1830																	
3000					-	4	2205																	
2875					1	3	2205																	
2750					2	2	2080																	
2625					3	1	1955																	
2500					4	-	1830																	
2375					4	-****	1830																	
2250					-	3	2125																	
2125					1	2	2000																	
2000					2	1	1875																	
					Number of infills/ fields per aluminium frame																			
					(see table 1)***																			
					Number of compound glazings per door section																			
					4	4	6	8	10															
					Number of ventilation grilles, ventilation cross section 40 cm² per grille																			
					2000	2250	2500	2750	3000	3250	3500	3750	4000	4250	4500	4750	5000	5250	5500	5750	6000			
					SPB 52																			
					SPB 91																			
					B																			

Table 1:

Number of compound glazings per door section

Type	Quantity	Door width
A, D	2	1750–2500 mm
	3	2510–3500 mm
	4	3510–4500 mm
	5	4510–5500 mm
	6	5510–6000 mm
E	2	1750–2740 mm
	3	2750–3640 mm
	4	3650–4530 mm
	5	4540–5500 mm
6	5510–6000 mm	

Notes:

- Type E only possible in the door section above the wicket door.
- When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator

On request

Glazings on request

[A] Number of door sections
TH = 625 mm and TH = 750 mm

[D] Clear passage heights (DHS) of wicket door to grid height
Threshold height (rising from 5 to 10)

SH Rail width

SPB Clear passage height of wicket door

DHS Grid height

B Width (from 1750)

LDBS Clear passage width

DRH Lever height

LZ Clear frame dimension

**** Top door section shortened to 500 mm

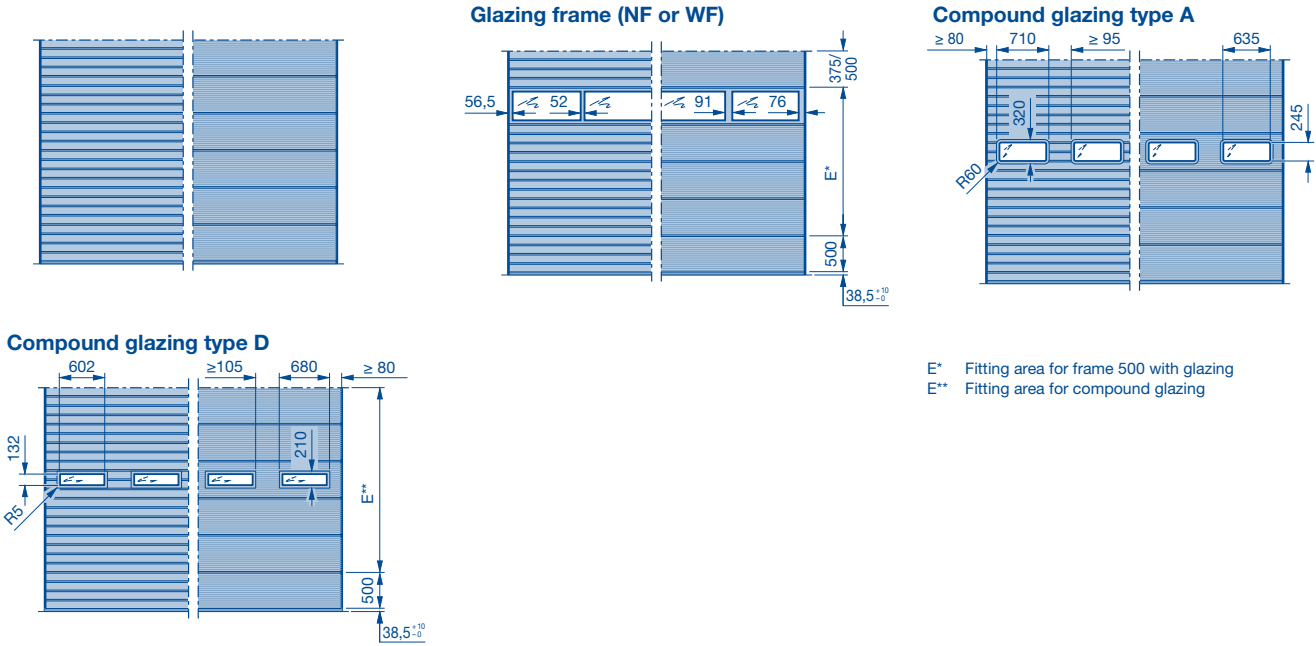
Sectional Door SPU 40

Double-skinned steel sections

375 and 500 mm high

Stucco-textured / Micrograin

External views



Size range

In the size range shown, any door width can be manufactured in 10-mm increments and any door height in the 125-mm grid, taking the min. ceiling height into account. Intermediate heights using aluminium glazing frames or shortened top door section are possible.

RM	[A]								
	7000	6875	6750	6625	6500	6375	6250	6125	
Range 3	14	13	12	11	10	9	8	7	
Range 2	10	9	8	7	6	5	4	3	
Range 1	6	5	4	3	2	1	1	1	
	1875	2000	2125	2250	2375	2500	2625	2750	
	2875	3000	3125	3250	3375	3500	3625	3750	
	3875	4000	4125	4250	4375	4500	4625	4750	
	4875	5000	5125	5250	5375	5500	5625	5750	
	5875	6000	6125	6250	6375	6500	6625	6750	
	6875	7000							
	1500	2000	2500	3000	3500	4000	4500	5000	
	5500	6000	6500	7000	7500	8000			
	SPB 52		B				SPB 91		
[1]	2	3	4	5	6	7	8	Number of infills / fields per aluminium frame N	
**	2	3	4	5	6	7	8	Number of infills / fields per aluminium frame B*	
	2	3	4	5	6	7	8	Number of compound glazings per door section	
	2	4	6	8	10	12	14	16	
	Number of ventilation grilles, ventilation cross section 40 cm² per grille								

- Note:**
Glazing frame (WF) only up to 7000 mm wide.
- Note:**
Aluminium frames with field spacing to B are supplied with broad rails (91 mm).
- On request
- [1] 1 → 1360, On request → 1500
- [A] Number of door sections TH = 375 mm and TH = 500 mm
- RM Grid height
- B Width (from 1200)
- Up to width
- SPB Rail width
- * Only for aluminium extrusions in standard version (NF)
- ** See table 1 on page 10

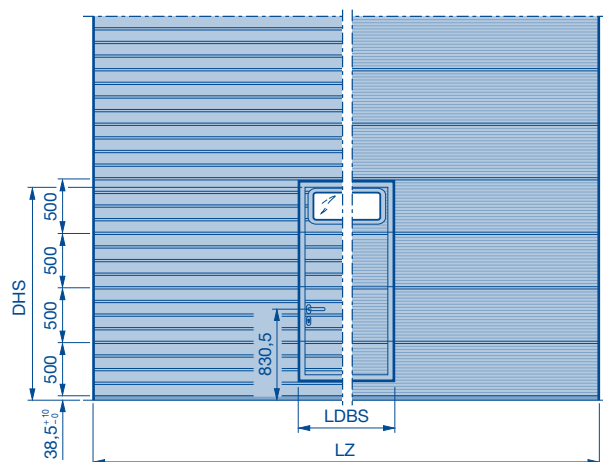
Sectional Door SPU 40

With wicket door and threshold rail

Double-skinned steel sections

375 and 500 mm high, Stucco-textured / Micrograin

External view



*** Note on fitting compound glazings:

For door widths from 1750 – 2640 mm, only **one** compound glazing can be fitted into the wicket door. No compound glazing can be fitted to the left or right of the wicket door.

Clear passage width** (LDBS)=

$$\text{Rail 52 mm}^* = \frac{\text{Door width} - 61}{\text{Number of fields}} - 167$$

$$\text{Rail 91 mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 128$$

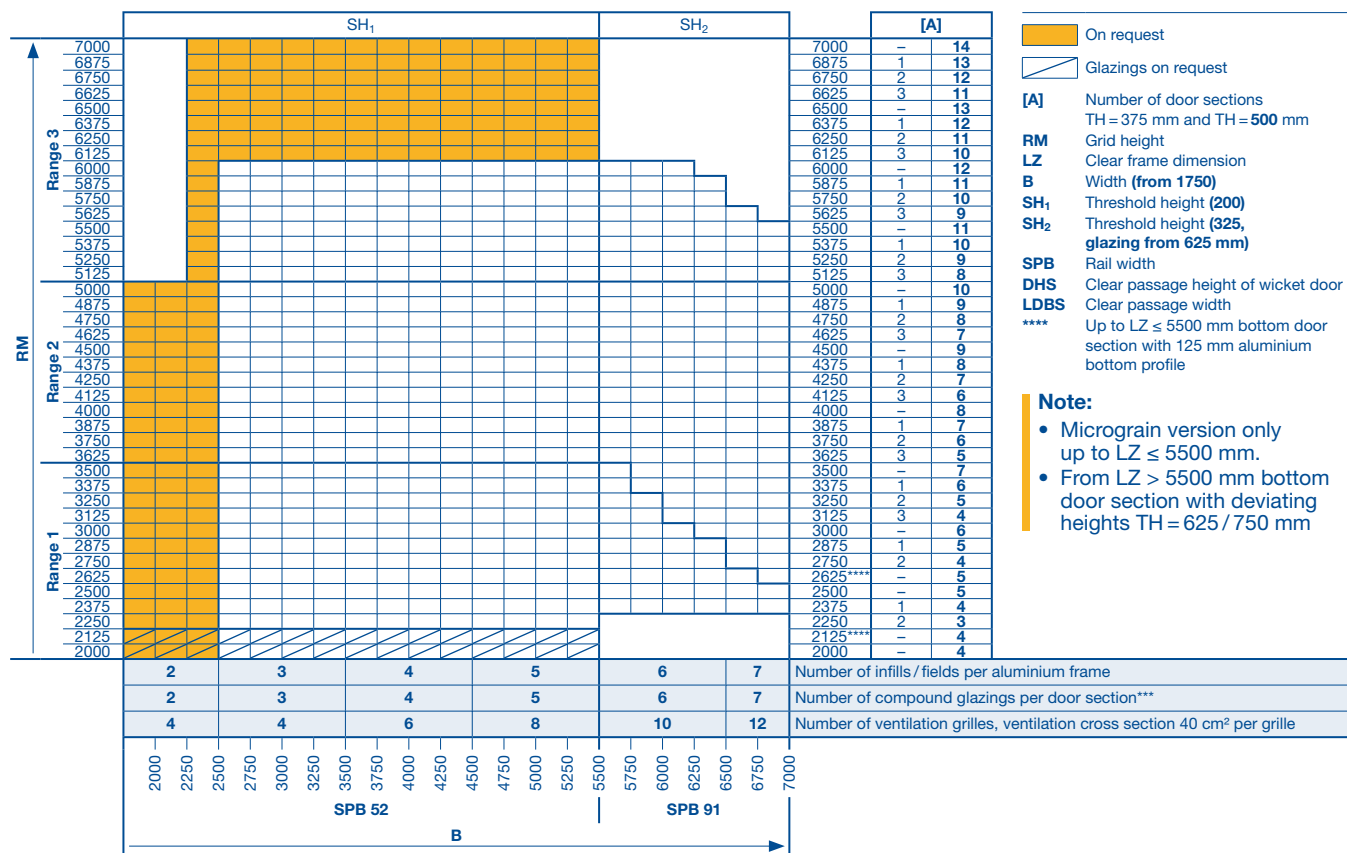
* Also for doors **without** glazing frames up to door width 5500 mm

** For a door width of 1750 – 2500 mm, the wicket door width is 803 mm.

Grid height	Clear passage height of wicket door (DHS)
2000	1955
2125	2080
2250	1830
2625	2080
All other grid heights	1955

Size range

In the size range shown, any door width can be manufactured in 10-mm increments and any door height in the 125-mm grid, taking the min. ceiling height into account. Intermediate heights using aluminium glazing frames or shortened door section above wicket door are possible.



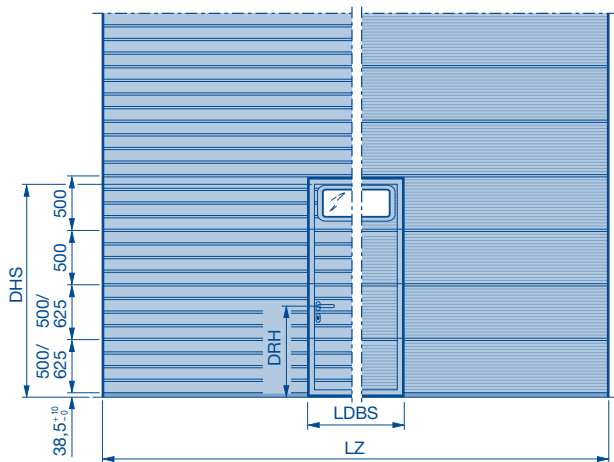
Sectional Door SPU 40

With wicket door with trip-free threshold

Double-skinned steel sections

375 and 500 mm high, Stucco-textured / Micrograin

External view



*** Note on fitting compound glazings:

For door widths from 1750–2640 mm, only **one** compound glazing can be fitted into the wicket door. No compound glazing can be fitted to the left or right of the wicket door.

Clear passage width** (LDBS)=

$$\text{Rail 52 mm}^* = \frac{\text{Door width} - 61}{\text{Number of fields}} - 167$$

$$\text{Rail 91 mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 128$$

* Also for doors **without** glazing frames up to door width 5500 mm

** For a door width of 1750–2500 mm, the wicket door width is 803 mm.

Grid height	Clear passage height of wicket door (DHS)
2000	1875
2125	2000
2250	2125
2625	2080
All other grid heights	1955

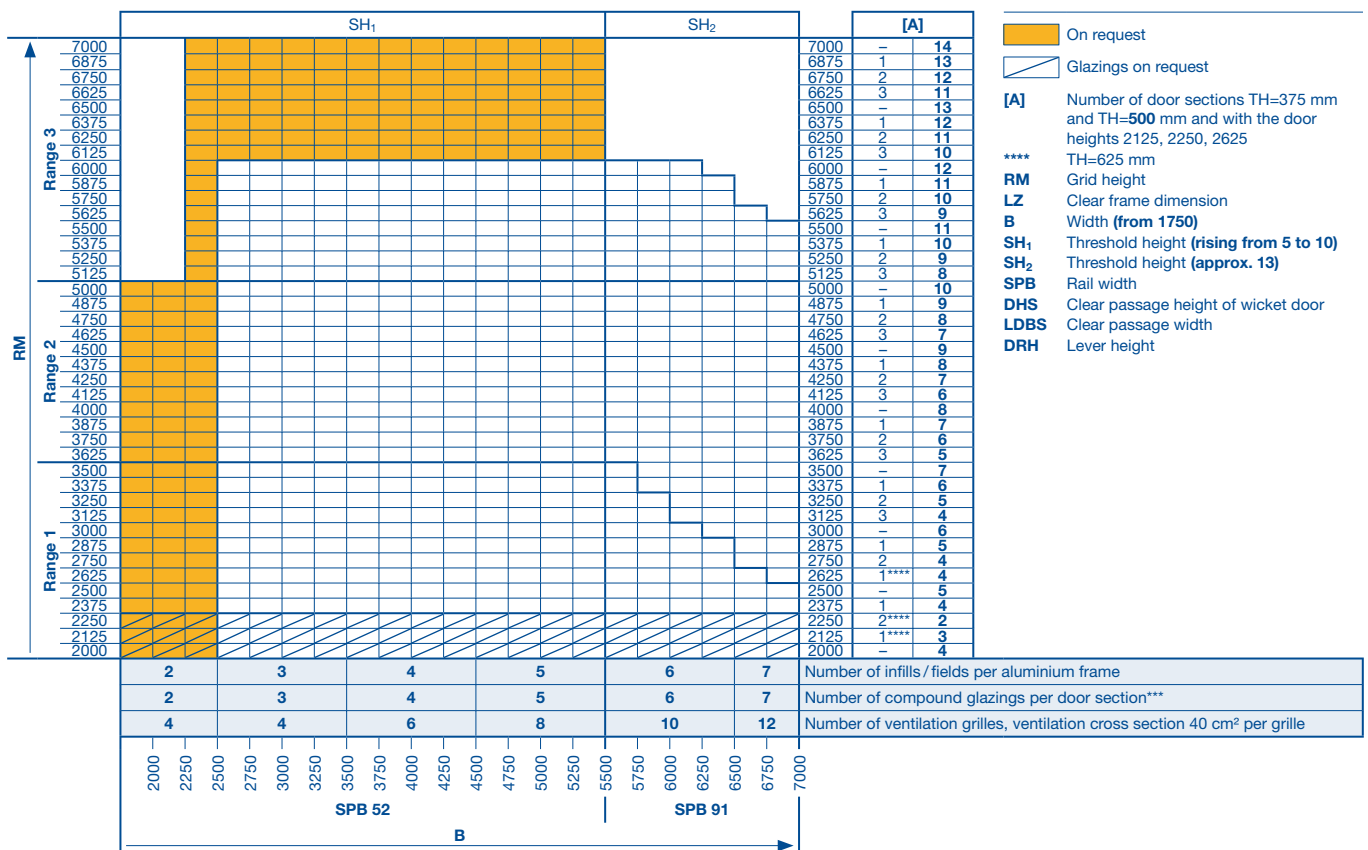
Lever heights (DRH)

Bottom door section 500 = 830.5

Bottom door section 625 = 955.5

Size range

In the size range shown, any door width can be manufactured in 10-mm increments and any door height in the 125-mm grid, taking the min. ceiling height into account. Intermediate heights using aluminium glazing frames or shortened door section above wicket door are possible.



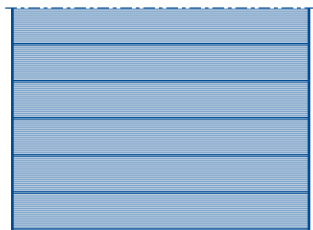
Sectional Door SPU 40

Double-skinned steel sections

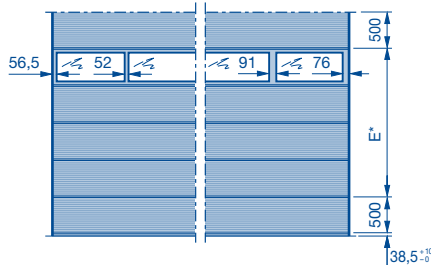
500 mm high

Micrograin

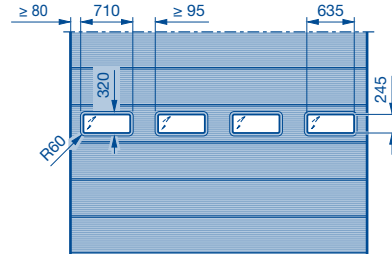
External views



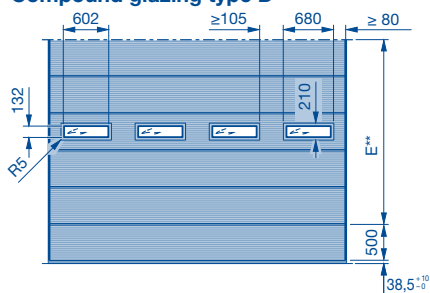
Glazing frame (NF or WF)



Compound glazing type A



Compound glazing type D



E* Fitting area for frame 500 with glazing
E** Fitting area for compound glazing

Size range

In the size range shown, any door width can be manufactured in 10-mm increments and any door height in the 500-mm grid, taking the min. ceiling height into account. Intermediate heights using aluminium glazing frames or shortened top door section with 500-mm ribbing grid are possible.

RM									[A]	[B]	Note:																		
	7000									7000		14	Up to 6750=13	Glazing frame (WF) only up to 7000 mm wide.															
6500	6500									13	Up to 6250=12																		
6000									6000	12	Up to 5750=11	Aluminium frames with field spacing to B are supplied with broad rails (91 mm).																	
5500									5500	11	Up to 5250=10																		
5000									5000	10	Up to 4750=9																		
4500									4500	9	Up to 4250=8																		
4000									4000	8	Up to 3750=7																		
3500									3500	7	Up to 3250=6																		
3000									3000	6	Up to 2750=5																		
2500									2500	5	Up to 2250=4																		
2000									2000	4	4																		
	[1]	2	3	4	5	6	7	8	Number of infills / fields per aluminium frame N																				
		2 → 2510-3330		3 → 5000		4 → 6670		5	Number of infills / fields per aluminium frame B*																				
	**	2	3	4	5	6	7	8	Number of compound glazings per door section																				
		2	4	6	8	10	12	14	16	Number of ventilation grilles, ventilation cross section 40 cm ² per grille																			
		1500	2000	2250	2500	2750	3000	3250	3500	3750	4000	4250	4500	4750	5000	5250	5500	5750	6000	6250	6500	6750	7000	7250	7500	7750	8000		
		SPB 52												SPB 91															
		B																											

On request

[1] 1 → 1360, on request → 1500
[A] Number of door sections TH = 500 mm
[B] Number of door sections for intermediate heights

RM Grid height
B Width (from 1200)
→ Up to width
SPB Rail width

* Only for aluminium extrusions in standard version (NF)
** See table 1 on page 10

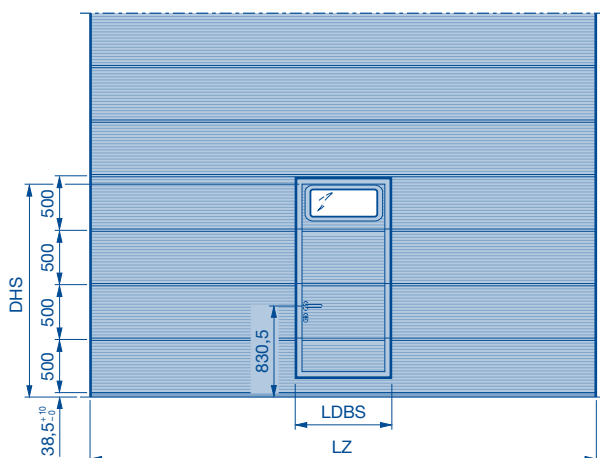
Sectional Door SPU 40

With wicket door and threshold rail

Double-skinned steel sections

500 mm high, Micrograin

External view



*** Note on fitting compound glazings:

For door widths from 1750 – 2640 mm, only **one** compound glazing can be fitted into the wicket door. No compound glazing can be fitted to the left or right of the wicket door.

Clear passage width** (LDBS)=

$$\text{Rail 52 mm}^* = \frac{\text{Door width} - 61}{\text{Number of fields}} - 167$$

$$\text{Rail 91 mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 128$$

* Also for doors **without** glazing frames up to door width 5500 mm

** For a door width of 1750 – 2500 mm, the wicket door width is 803 mm.

Grid height	Clear passage height of wicket door (DHS)
All grid heights	1955

Size range

In the size range shown, any door width can be manufactured in 10-mm increments and any door height in the 500-mm grid, taking the min. ceiling height into account. Intermediate heights from the fifth door section using aluminium glazing frames or adjusted top door section above wicket door are possible.

RM	SH ₁					[A]	[B]								
	7000						14	Up to 6750 = 13							
6500						13	Up to 6250 = 12								
6000						12	Up to 5750 = 11								
5500						11	Up to 5250 = 10								
5000						10	Up to 4750 = 9								
4500						9	Up to 4250 = 8								
4000						8	Up to 3750 = 7								
3500						7	Up to 3250 = 6								
3000						6	Up to 2750 = 5								
2500						5	Up to 2250 = 4								
2000						4	4								
	2	3	4	5	Number of infills / fields per aluminium frame N										
	2	3	4	5	Number of compound glazings per door section***										
	4	4	6	8	Number of ventilation grilles, ventilation cross section 40 cm ² per grille										
	2000	2250	2500	2750	3000	3250	3500	3750	4000	4250	4500	4750	5000	5250	5500
	SPB 52														
	B														

On request

[A] Number of door sections TH = 500 mm
 [B] Number of door sections for intermediate heights
 RM Grid height

LZ Clear frame dimension
 B Width (from 1750)
 SH₁ Threshold height (200)
 SPB Rail width

DHS Clear passage height of wicket door
 LDBS Clear passage width

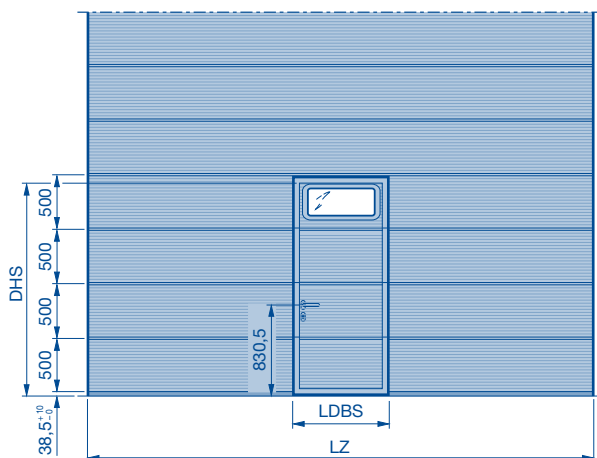
Sectional Door SPU 40

With wicket door with trip-free threshold

Double-skinned steel sections

500 mm high, Micrograin

External view



*** Note on fitting compound glazings:

For door widths from 1750–2640 mm, only **one** compound glazing can be fitted into the wicket door. No compound glazing can be fitted to the left or right of the wicket door.

Clear passage width** (LDBS)=

$$\text{Rail 52 mm}^* = \frac{\text{Door width} - 61}{\text{Number of fields}} - 167$$

$$\text{Rail 91 mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 128$$

* Also for doors **without** glazing frames up to door width 5500 mm

** For a door width of 1750–2500 mm, the wicket door width is 803 mm.

Grid height	Clear passage height of wicket door (DHS)
2000	1875
All other grid heights	1955

Size range

In the size range shown, any door width can be manufactured in 10-mm increments and any door height in the 500-mm grid, taking the min. ceiling height into account. Intermediate heights from the fifth door section using aluminium glazing frames or adjusted top door section above wicket door are possible.

RM	SH ₁						SH ₂		[A]	[B]												
	7000									7000	Up to 6750 = 13											
6500										6500	Up to 6250 = 12											
6000							6000	Up to 5750 = 11														
5500							5500	Up to 5250 = 10														
5000							5000	Up to 4750 = 9														
4500							4500	Up to 4250 = 8														
4000							4000	Up to 3750 = 7														
3500							3500	Up to 3250 = 6														
3000							3000	Up to 2750 = 5														
2500							2500	Up to 2250 = 4														
2000							2000	4														
	2	3	4	5	6	7	Number of infills/fields per aluminium frame N															
	2	3	4	5	6	7	Number of compound glazings per door section***															
	4	4	6	8	10	12	Number of ventilation grilles, ventilation cross section 40 cm ² per grille															
	2000	2250	2500	2750	3000	3250	3500	3750	4000	4250	4500	4750	5000	5250	5500	5750	6000	6250	6500	6750	7000	
	SPB 52											SPB 91										
	B																					

On request

[A] Number of door sections TH = 500 mm
 [B] Number of door sections for intermediate heights
 RM Grid height

LZ Clear frame dimension
 B Width (from 1750)
 SH₁ Threshold height (rising from 5 to 10)
 SH₂ Threshold height (approx. 13)
 SPB Rail width

DHS Clear passage height of wicket door
 LDBS Clear passage width

Glazing Heights for Matching External Appearance

SPU 40 Stucco-textured

(Centre of window from FFL)

Door section heights 500, 625 and 750 mm

Glazing heights for matching external appearance of compound windows type A and D.

RM	Glazing heights (centre of window from FFL)											
	1155	1280	1530	1655	1780	1905	2030	2155	2280	2405	2530	2655
7000		X			X				X			
6875	X	X		X	X			X	X			X
6750	X	X			X		X				X	X
6625	X	X		X	X	X	X			X	X	X
6500		X			X				X			
6375	X	X		X	X			X	X			X
6250	X	X	X	X	X		X	X	X		X	X
6125	X	X	X	X	X	X	X	X	X	X	X	X
6000		X			X							
5875	X	X		X	X							X
5750	X	X	X	X	X		X		X		X	X
5625	X	X	X	X	X	X	X	X	X	X	X	X
5500		X			X				X			
5375	X	X		X	X			X	X			X
5250	X	X			X		X				X	X
5125	X	X		X	X	X	X			X	X	X
5000		X			X				X			
4875	X	X		X	X			X	X			X
4750	X	X	X	X	X		X	X	X		X	X
4625	X	X	X	X	X	X		X	X	X	X	
4500		X			X							
4375	X	X		X	X							X
4250	X	X	X	X	X	X	X		X	X	X	X
4125	X	X	X	X	X	X	X	X	X	X	X	X
4000		X			X				X			
3875	X			X	X			X	X			
3750	X	X			X		X				X	X
3625	X	X		X	X	X	X			X	X	X
3500		X			X				X			
3375	X	X		X	X				X			
3250	X		X	X	X			X	X			
3125			X	X				X				
3000		X			X							
2875	X	X		X	X							X
2750	X	X	X	X	X						X	
2625	X		X	X						X		
2500									X			
2375				X				X				
2250	X	X					X					
2125	X					X						
2000					X							
1875				X								

RM Grid height

Calculating the Glazing Heights

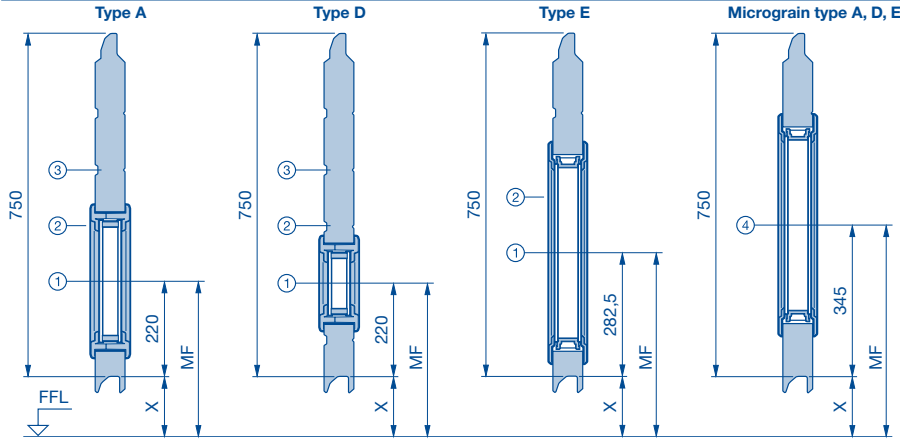
(Centre of window from FFL)

Door section heights 500, 625 and 750 mm

Calculating the glazing heights for compound windows type A, type D and type E.

See door type for number of door sections and glazing areas. The illustrations correspond to a section depth of 42 mm.

Door section height 750 mm



Glazing height type A and D

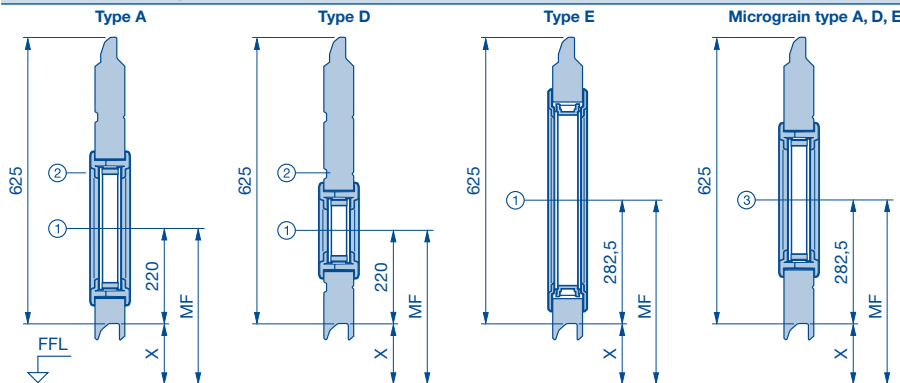
- ① = $x + 220$
- ② = $x + 220 + 125$
- ③ = $x + 220 + 250$
- ④ = $x + 345$

Glazing height type E

- ① = $x + 282.5$
- ② = $x + 282.5 + 125$
- ④ = $x + 345$

x = Sum of door section heights + 60 mm from FFL

Door section height 625 mm



Glazing height type A and D

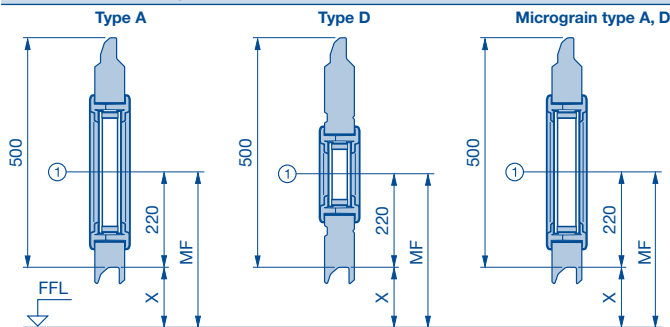
- ① = $x + 220$
- ② = $x + 220 + 125$
- ③ = $x + 282.5$

Glazing height type E

- ① = $x + 282.5$
- ③ = $x + 282.5$

x = Sum of door section heights + 60 mm from FFL

Door section height 500 mm



Glazing height type A and D

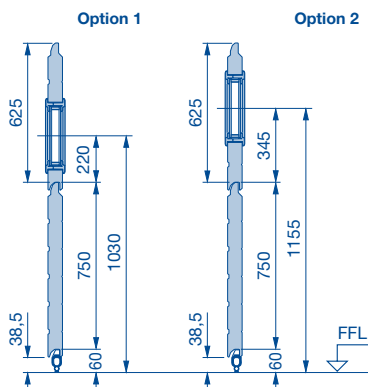
- ① = $x + 220$

Glazing height type E

Not possible!

x = Sum of door section heights + 60 mm from FFL

Calculation example



Given:

- Door type SPU 40; grid height (RM) = 3250 mm; glazing type A; position see below
- number of door sections (see table of door types)
- Door section 625 mm = 4 units
- Door section 750 mm = 1 unit

Option	Door section / position	Glazing height
1	in 2nd door section 625 mm at position 1	$750 + 60 + 220 = 1030$ mm from FFL
2	in 2nd door section 625 mm at position 2	$750 + 60 + 220 + 125 = 1155$ mm from FFL
3	in 3rd door section 625 mm at position 1	$750 + 625 + 60 + 220 = 1655$ mm from FFL
4	in 3rd door section 625 mm at position 2	$750 + 625 + 60 + 220 + 125 = 1780$ mm from FFL
etc.		

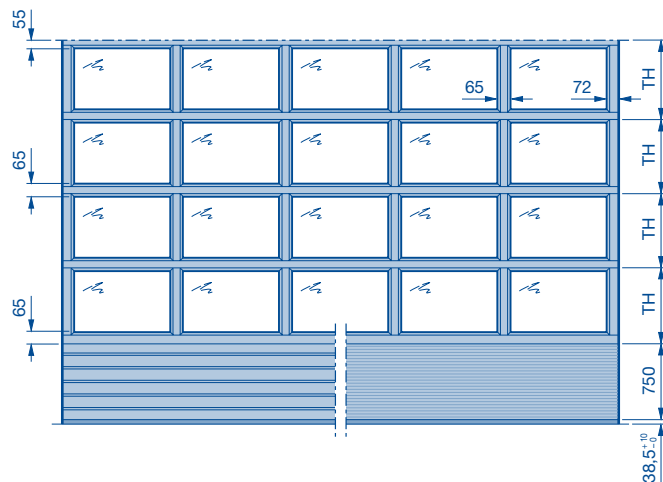
MF Centre of window from FFL

Sectional Door ASP 40

Aluminium extrusions

Double-skinned bottom section

External view



$$TH = \frac{\text{Door height} - \text{bottom section height} - 77}{\text{Number of door section frames}}$$

Note:

When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator

Size range

In the size range shown, any door width can be produced in 10-mm increments. Observe min. ceiling height.

RM	SPB 65					n	[A]		n	[B]		n	[C]		n	[D]	
	[1]	2	3	4	5		Number of infills / fields per aluminium frame	Number of ventilation grilles, ventilation cross section 40 cm ² per grille		Number of infills / fields per aluminium frame	Number of ventilation grilles, ventilation cross section 40 cm ² per grille		Number of infills / fields per aluminium frame	Number of ventilation grilles, ventilation cross section 40 cm ² per grille		Number of infills / fields per aluminium frame	Number of ventilation grilles, ventilation cross section 40 cm ² per grille
7000						10	6790	6780	10	6540	6530	9	6375	6370	9	6875	6870
6875						9			9			8			8		
6750																	
6625																	
6500																	
6375																	
6250																	
6125							6125	6120	9			8	6370	6370		6220	6210
6000																	
5875																	
5750																	
5625																	
5500																	
5375																	
5250																	
5125																	
5000																	
4875																	
4750																	
4625																	
4500																	
4375																	
4250																	
4125																	
4000																	
3875																	
3750																	
3625																	
3500																	
3375																	
3250																	
3125																	
3000																	
2875																	
2750																	
2625																	
2500																	
2375																	
2250																	
2125																	
2000																	
1875																	

On request

[1] 1 → 1360, on request → 1500

Number of door section frames:

[A] Bottom section height 750 mm (standard)

[B] Bottom section height 500 mm

[C] Bottom section height 1000 mm

[D] Bottom section height 1500 mm

RM Grid height

B Width (from 1200)

SPB Rail width

n Number of aluminium frames

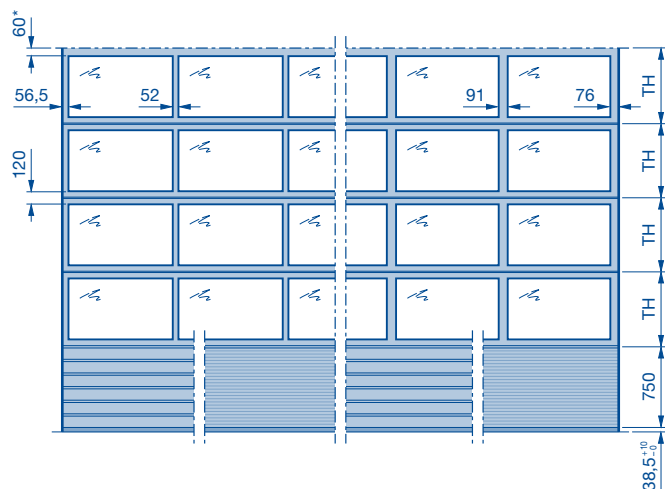
TH Door section height

Sectional Door APU 40 N / TAP 40

Aluminium extrusions

Double-skinned bottom section

External view



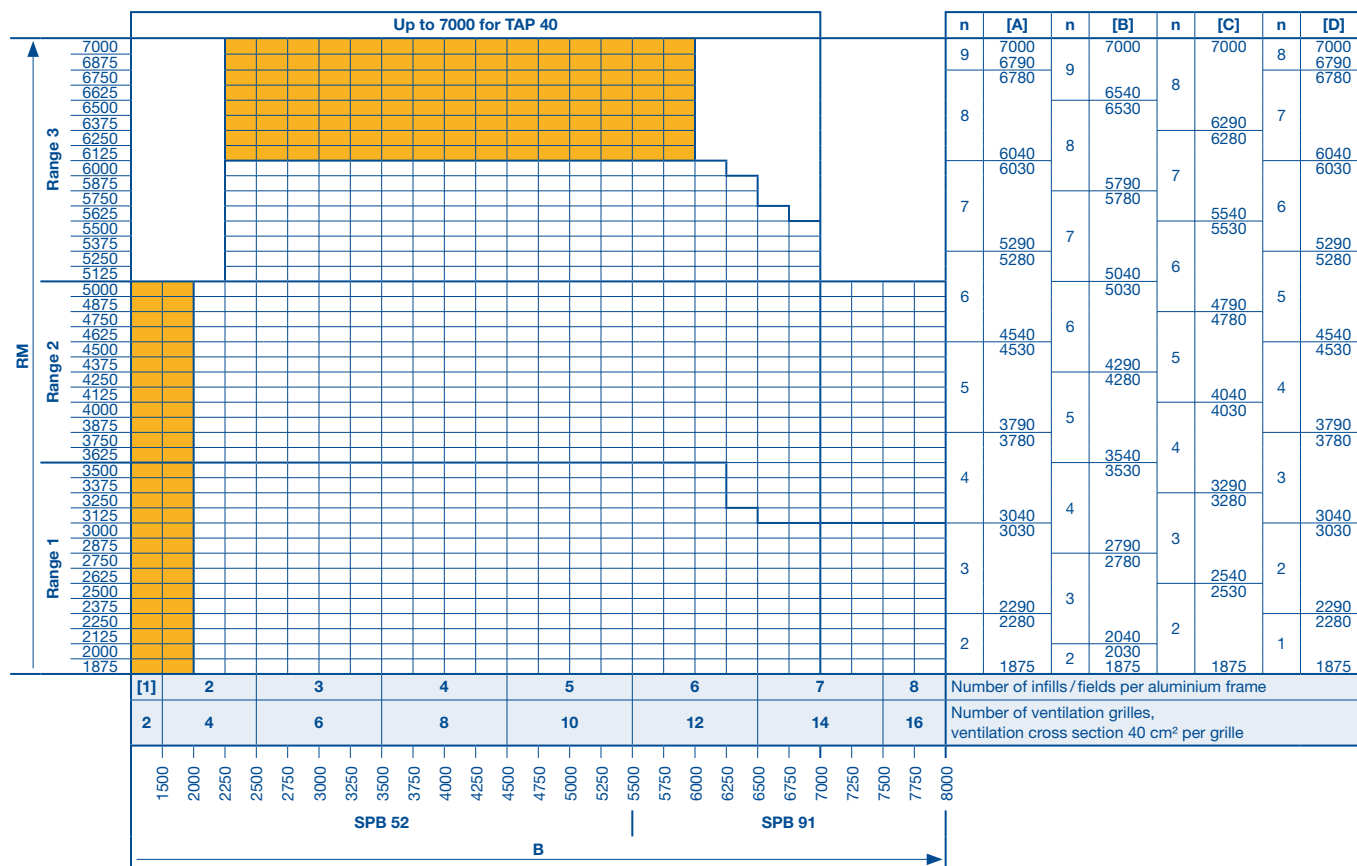
$$TH = \frac{\text{Door height} - \text{bottom section height} - 35}{\text{Number of door section frames}}$$

* On request 120 mm, so as to match the appearance of a sectional door with wicket door with trip-free threshold with the same door height.

Note:
When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator

Size range

In the size range shown, any door width can be produced in 10-mm increments. Observe min. ceiling height.



On request

[1] 1 → 1360, on request → 1500

Number of door section frames:

[A] Bottom section height 750 mm (standard)

[B] Bottom section height 500 mm

[C] Bottom section height 1000 mm

[D] Bottom section height 1500 mm

RM Grid height

B Width (from 1200)

SPB Rail width

n Number of aluminium frames

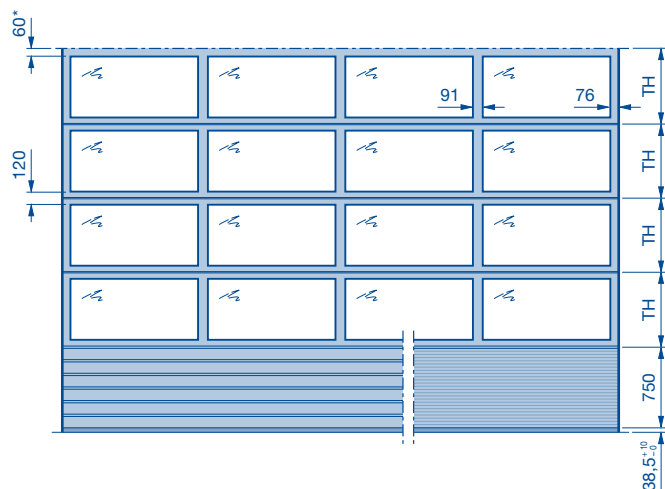
TH Door section height

Sectional Door APU 40 B

Aluminium extrusions

Double-skinned bottom section

External view



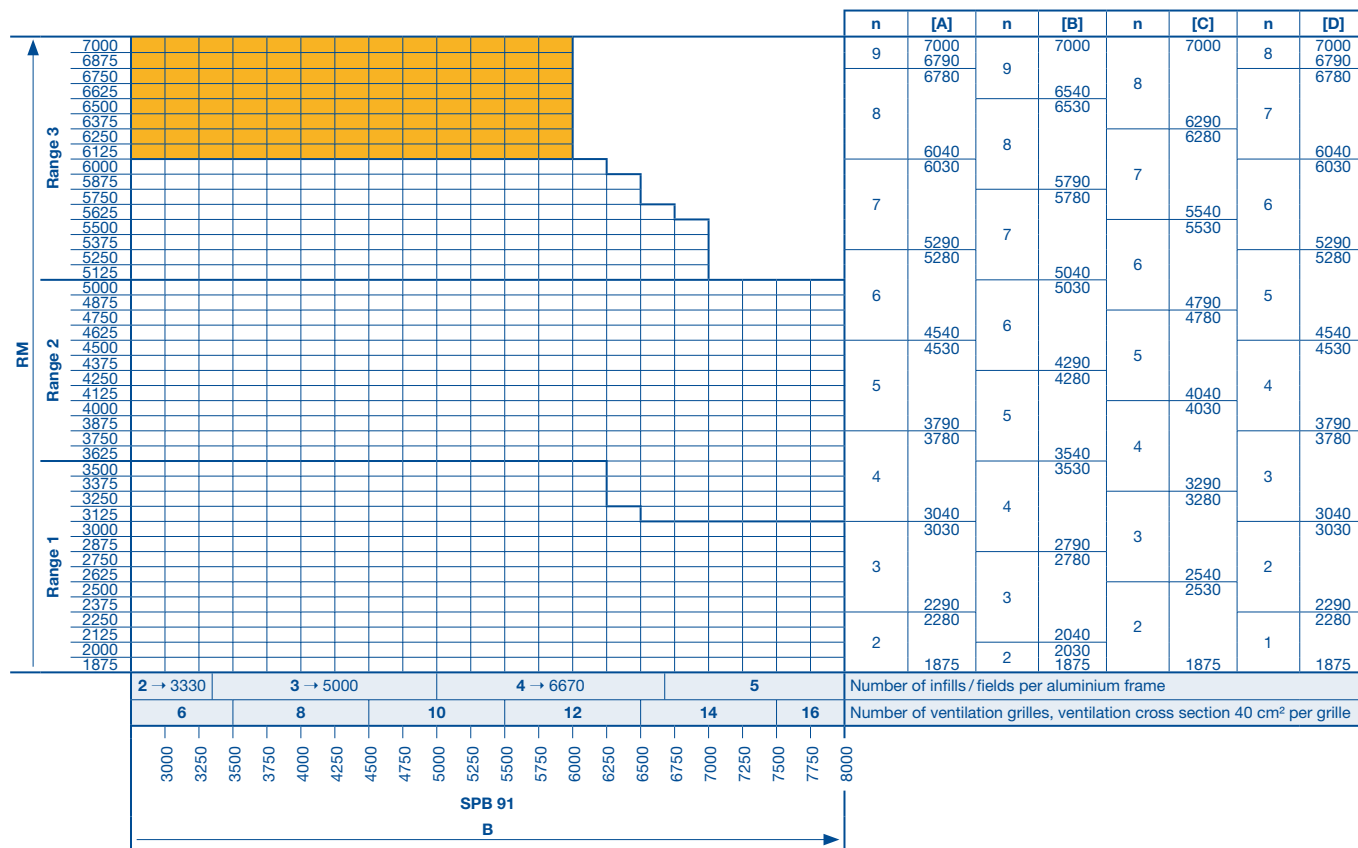
$$TH = \frac{\text{Door height} - \text{bottom section height} - 35}{\text{Number of door section frames}}$$

* On request 120 mm, so as to match the appearance of a sectional door with wicket door with trip-free threshold with the same door height.

Note:
When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator

Size range

In the size range shown, any door width can be produced in 10-mm increments. Observe min. ceiling height.



On request

Number of door section frames:

[A] Bottom section height 750 mm (standard)

[B] Bottom section height 500 mm

[C] Bottom section height 1000 mm

[D] Bottom section height 1500 mm

RM Grid height

→ Up to width

B Width (from 2510)

SPB Rail width

n Number of aluminium frames

TH Door section height

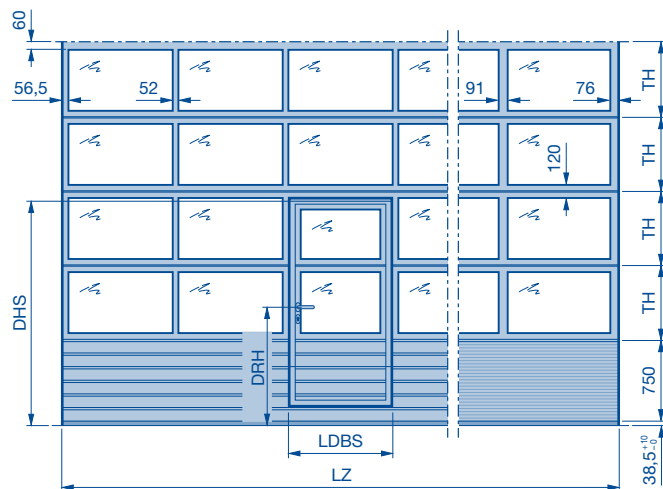
Sectional Door APU 40 N / TAP 40

With wicket door and threshold rail

Aluminium extrusions

Bottom section height 750

External view



Lever height on request

Clear passage width (LDBS) =

$$\text{Rail } 52 \text{ mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 167$$

$$\text{Rail } 91 \text{ mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 128$$

Clear passage height of wicket door (DHS) =

$$n_1 \times \text{TH} + (\text{bottom section height} - 45)$$

n_1 Number of frames in the wicket door

Note:

- When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator
- Micrograin version only up to door width \leq 5500 mm.
- For a door width of 1750–2500 mm, the wicket door width is 803 mm.

Size range

In the size range shown, any door width can be produced in 10-mm increments. Observe min. ceiling height.

RM	Range	SH ₁					SH ₂		n	Height	RM	DHS	n ₁	Height
		2	3	4	5	6	7	6						
7000	Range 3								9	7000	7000	2086	2	
6875										6790	6875	2058		
6750									8	6780	6750	2196		
6625												6625	2165	
6500									7	6040	6500	2134		
6375												6375	2103	
6250												6250	2071	
6125									6	6030	6125	2040		
6000												6000	2195	
5875									5	5290	5875	2159		
5750												5750	2124	
5625												5625	2088	
5500												5500	2052	
5375												5375	2016	
5250		Range 2							4	5280	5250	2193	2	
5125											5125	2152		
5000								3	4540	5000	2110			
4875											4875	2068		
4750											4750	2027		
4625	Range 1								2	4530	4625	1985		
4500												4500	2191	
4375									1	3790	4375	2141		
4250												4250	2091	
4125												4125	2041	
4000								2	3780	4000	1991			
3875											3875	1941		
3750								1	3040	3750	2188			
3625											3625	2125		
3500											3500	2063		
3375							2	3030	3375	2000				
3250										3250	1938			
3125							1	2290	3125	1875				
3000										3000	2182			
2875										2875	2096			
2750							2	2280	2750	2015				
2625										2625	1932			
2500							1	2000	2500	1848				
2375										2375	2295			
2250										2250	2170			
2125							2	2000	2125	2045				
2000										2000	1920			
										Number of infills / fields per aluminium frame				
										Number of ventilation grilles, ventilation cross section 40 cm ² per grille				
										SPB 52		SPB 91		
										B				

On request

DHS Clear passage height of wicket door

DRH Lever height

LZ Clear frame dimension

RM Grid height

B Width (from 1750)

SPB Rail width

SH₁ Threshold height (200)

SH₂ Threshold height (325)

n Number of aluminium frames

n₁ Number of aluminium frames in the wicket door

TH Door section height

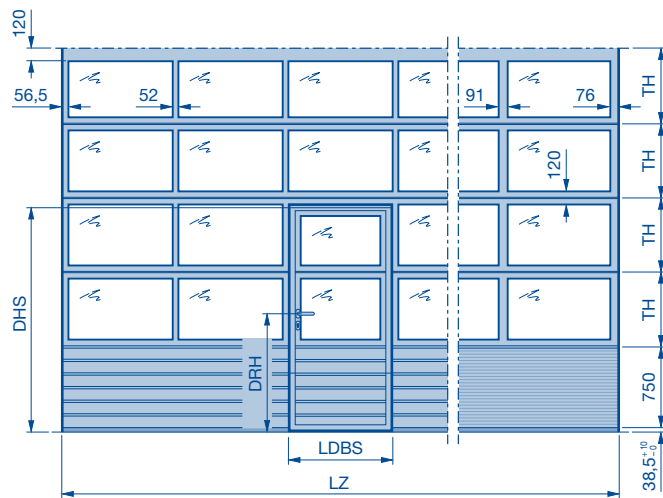
Sectional Door APU 40 N / TAP 40

With wicket door with trip-free threshold

Aluminium extrusions

Bottom section height 750

External view



Lever height on request

Clear passage width (LDBS) =

$$\text{Rail 52 mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 167$$

$$\text{Rail 91 mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 128$$

Clear passage height of wicket door (DHS) =

$$n_1 \times \text{TH} + (\text{bottom section height} - 45^*)$$

n_1 Number of frames in the wicket door

* Attention: If there is no frame above the wicket door, then -90 instead of -45.

Note:

- When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator
- For a door width of 1750–2500 mm, the wicket door width is 803 mm.

Size range

In the size range shown, any door width can be produced in 10-mm increments. Observe min. ceiling height.

RM	Range 3	Range 2	Range 1	SH ₁							SH ₂							n	Height	RM	DHS	n ₁	Height
				2	3	4	5	6	7	8	9	10	11	12	2	3	4						
7000																		9	7000	7000	2086	2	
6875																		8	6790	6875	2058	2	
6750																	6780		6750	2196			
6625																		7	6625	6625	2165	2	
6500																	6040		6500	2134			
6375																		6	6375	6375	2103	2	
6250																	6030		6250	2071			
6125																		5	6125	6125	2040	2	
6000																	5290		6000	2195			
5875																		4	5875	5875	2159	2	
5750																	5280		5750	2124			
5625																		3	5625	5625	2088	2	
5500																	5280		5500	2052			
5375																		2	5375	5375	2016	2	
5250																	5280		5250	2193			
5125																		1	5125	5125	2152	2	
5000																	4540		5000	2110			
4875																		0	4875	4875	2068	2	
4750																	4530		4750	2027			
4625																		0	4625	4625	1985	2	
4500																	4540		4500	2191			
4375																		0	4375	4375	2141	2	
4250																	4530		4250	2091			
4125																		0	4125	4125	2041	2	
4000																	3790		4000	1991			
3875																		0	3875	3875	1941	2	
3750																	3780		3750	2188			
3625																		0	3625	3625	2125	2	
3500																	3040		3500	2063			
3375																		0	3375	3375	2000	2	
3250																	3030		3250	1938			
3125																		0	3125	3125	1875	2	
3000																	3040		3000	2182			
2875																		0	2875	2875	2096	2	
2750																	2290		2750	2015			
2625																		0	2625	2625	1932	3	2430
2500																	2280		2500	1848			
2375																		0	2375	2375	2250	2	2420
2250																	2280		2250	2125			
2125																		0	2125	2125	2000	2	
2000																	2000		2000	1875			

On request

DHS Clear passage height of wicket door

LZ Clear frame dimension

DRH Lever height

RM Grid height

B Width (from 1750)

SPB Rail width

SH₁ Threshold height (rising from 5 to 10)

SH₂ Threshold height (approx. 13)

n Number of aluminium frames

n₁ Number of aluminium frames in the wicket door

TH Door section height

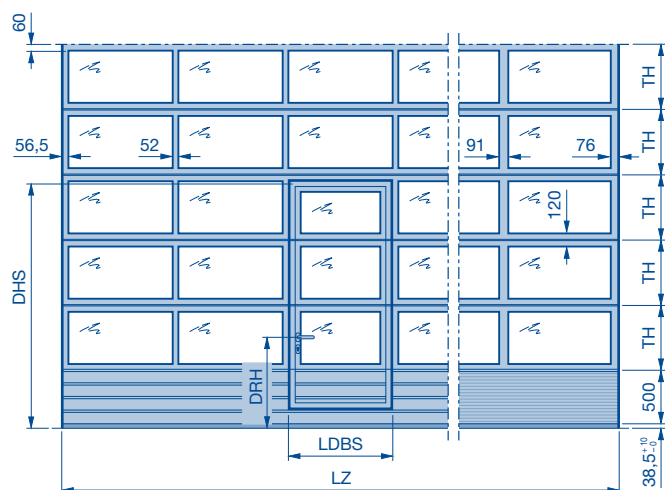
Sectional Door APU 40 N / TAP 40

With wicket door and threshold rail

Aluminium extrusions

Bottom section height 500

External view



Lever height on request

Clear passage width (LDBS) =

$$\text{Rail 52 mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 167$$

$$\text{Rail 91 mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 128$$

Clear passage height of wicket door (DHS) =

$$n_1 \times \text{TH} + (\text{bottom section height} - 45)$$

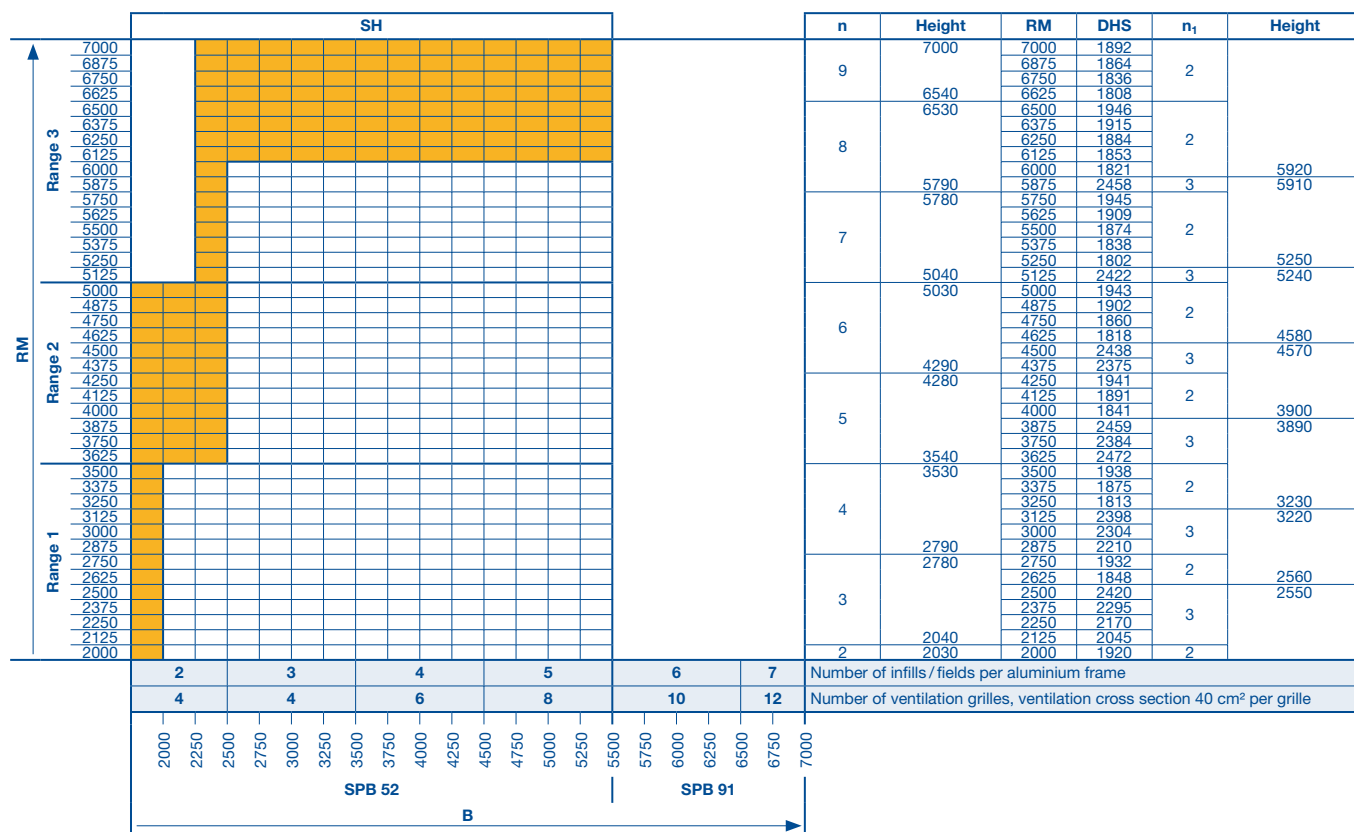
n_1 : Number of frames in the wicket door

Note:

- When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator
- For a door width of 1750–2500 mm, the wicket door width is 803 mm.

Size range

In the size range shown, any door width can be produced in 10-mm increments. Observe min. ceiling height.



On request

DHS Clear passage height of wicket door

DRH Lever height

LZ Clear frame dimension

RM Grid height

B Width (from 1750)

SPB Rail width

SH Threshold height (200)

n Number of aluminium frames

n_1 Number of aluminium frames in the wicket door

TH Door section height

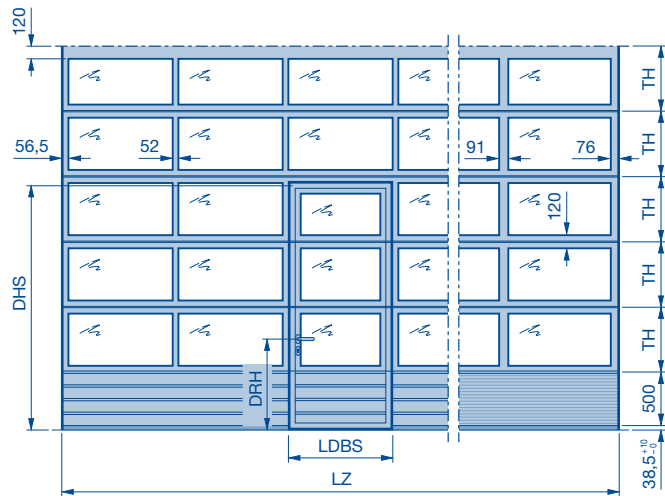
Sectional Door APU 40 N / TAP 40

With wicket door with trip-free threshold

Aluminium extrusions

Bottom section height 500

External view



Lever height on request

Clear passage width (LDBS) =

$$\text{Rail } 52 \text{ mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 167$$

$$\text{Rail } 91 \text{ mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 128$$

Clear passage height of wicket door (DHS) =

$$n_1 \times \text{TH} + (\text{bottom section height} - 45^*)$$

n_1 Number of frames in the wicket door

* Attention: If there is no frame above the wicket door, then -90 instead of -45.

Note:

- When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator
- For a door width of 1750–2500 mm, the wicket door width is 803 mm.

Size range

In the size range shown, any door width can be produced in 10-mm increments. Observe min. ceiling height.

	SH ₁	SH ₂	n	Height	RM	DHS	n ₁	Height	
RM Range 3 7000 6875 6750 6625 6500 6375 6250 6125 6000 5875 5750 5625 5500 5375 5250 5125	On request		9	7000	7000	1892	2		
				6875	6875	1864			
			6750	6750	1836	2	5920 5910		
			6625	6625	1808				
			6500	6500	1946	2			
			6375	6375	1915				
			6250	6250	1884				3
			6125	6125	1853				
			6000	6000	1821				7
			5875	5875	2458				
			5750	5750	1945			2	
			5625	5625	1909				
			5500	5500	1874		3		
			5375	5375	1838				
			5250	5250	1802	3			
			5125	5125	2422				
			5000	5000	1943	6			
			4875	4875	1902				
			4750	4750	1860			2	
			4625	4625	1818				
			4500	4500	2438			5	
			4375	4375	2375				
			4250	4250	1941		3		
			4125	4125	1891				
			4000	4000	1841		4		
			3875	3875	2459				
			3750	3750	2384	2			
			3625	3625	2472				
		3500	3500	1938	3				
		3375	3375	1875					
		3250	3250	1813		3			
		3125	3125	2398					
		3000	3000	2304		2			
		2875	2875	2210					
		2750	2750	1932			3		
		2625	2625	1848					
		2500	2500	2375			3		
		2375	2375	2250					
		2250	2250	2125	2				
		2125	2125	2000					
		2000	2000	1875	2				

- DHS** Clear passage height of wicket door
- DRH** Lever height
- LZ** Clear frame dimension
- RM** Grid height
- B** Width (from 1750)
- SPB** Rail width

- SH₁** Threshold height (rising from 5 to 10)
- SH₂** Threshold height (approx. 13)
- n** Number of aluminium frames
- n₁** Number of aluminium frames in the wicket door
- TH** Door section height

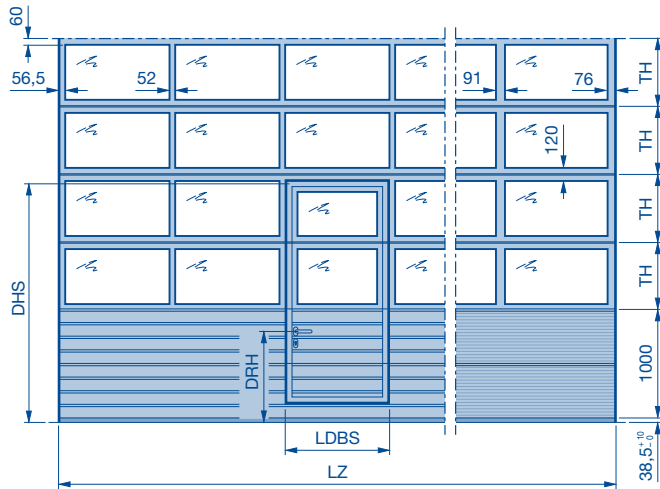
Sectional Door APU 40 N / TAP 40

With wicket door and threshold rail

Aluminium extrusions

Bottom section height 1000

External view



Lever height (DRH):

LZ ≤ 5500 = 830.5
LZ > 5500 = On request

Clear passage width (LDBS) =

Rail 52 mm = $\frac{\text{Door width} - 61}{\text{Number of fields}} - 167$

Rail 91 mm = $\frac{\text{Door width} - 61}{\text{Number of fields}} - 128$

Clear passage height of wicket door (DHS) =

$n_1 \times \text{TH} + (\text{bottom section height} - 45)$

n_1 = Number of frames in the wicket door

Note:

- When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator
- Micrograin version only up to door width ≤ 5500 mm.
- For a door width of 1750–2500 mm, the wicket door width is 803 mm.

Size range

In the size range shown, any door width can be produced in 10-mm increments. Observe min. ceiling height.

RM	Range 3	SH ₁					SH ₂		n	Height	RM	DHS	n ₁											
		2	3	4	5	6	7																	
7000	Range 3	On request	2	3	4	5	6	7	8	7000	7000	2446	2											
6875											6875	2415												
6750											6750	2384												
6625											6625	2353												
6500											6500	2321												
6375											6375	2290												
6250											6250	2445												
6125											6125	2409												
6000											6000	2374												
5875											5875	2338												
5750											5750	2302												
5625	Range 2	On request	2	3	4	5	6	7	6	6290	6290	2266	2											
5500											5500	2243												
5375											5375	2402												
5250											5250	2360												
5125											5125	2318												
5000											5000	2277												
4875											4875	2235												
4750											4750	2441												
4625											4625	2391												
4500											4500	2341												
4375											4375	2291												
4250	Range 1	On request	2	3	4	5	6	7	4	4790	4790	2235	2											
4125											4125	2191												
4000											4000	2438												
3875											3875	2375												
3750											3750	2313												
3625											3625	2250												
3500											3500	2188												
3375											3375	2125												
3250											3250	2432												
3125											3125	2345												
3000											3000	2265												
2875	Range 1	On request	2	3	4	5	6	7	3	4040	4040	2182	2											
2750											2750	2098												
2625											2625	2015												
2500											2500	2420												
2375											2375	2295												
2250											2250	2170												
2125											2125	2045												
2000											2000	1920												
2000											Range 1	On request		2	3	4	5	6	7	2	2540	2540	2015	2
2530																						2530	2420	
2375																						2375	2295	
2250	2250	2170																						
2125	2125	2045																						
2000	2000	1920																						
2000	Range 1	On request	2	3	4	5	6	7	2	2540			2540									2015	2	
2530													2530									2420		
2375													2375									2295		
2250													2250									2170		
2125													2125									2045		
2000											2000	1920												
2000											Range 1	On request	2	3	4	5	6	7	2	2540	2540	2015		2
2530																					2530	2420		
2375																					2375	2295		
2250																					2250	2170		
2125																					2125	2045		
2000	2000	1920																						

On request

DHS Clear passage height of wicket door

LZ Clear frame dimension

RM Grid height

B Width (from 1750)

SPB Rail width

SH₁ Threshold height (200)

SH₂ Threshold height (325)

n Number of aluminium frames

n₁ Number of aluminium frames in the wicket door

TH Door section height

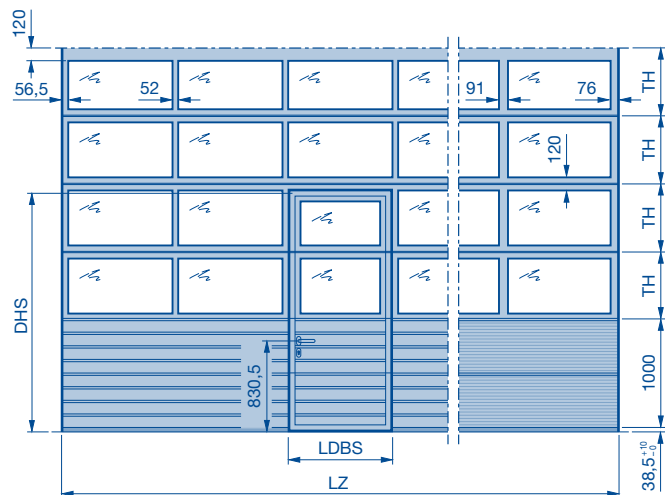
Sectional Door APU 40 N / TAP 40

With wicket door with trip-free threshold

Aluminium extrusions

Bottom section height 1000

External view



Clear passage width (LDBS) =

$$\text{Rail } 52 \text{ mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 167$$

$$\text{Rail } 91 \text{ mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 128$$

Clear passage height of wicket door (DHS) =

$$n_1 \times \text{TH} + (\text{bottom section height} - 45^*)$$

n_1 Number of frames in the wicket door

* Attention: If there is no frame above the wicket door, then -90 instead of -45.

Note:

- When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator
- For a door width of 1750–2500 mm, the wicket door width is 803 mm.

Size range

In the size range shown, any door width can be produced in 10-mm increments. Observe min. ceiling height.

RM	SH ₁					SH ₂		n	Height	RM	DHS	n ₁									
	2	3	4	5	6	7															
7000								8	7000	7000	2446	2									
6875									6875	2415											
6750									6750	2384											
6625									6625	2353											
6500									6500	2321											
6375									6375	2290											
6250								7	6290	2260	2										
6125									6280	2445											
6000										6125		2409									
5875										6000		2374									
5750										5875		2338									
5625										5750		2302									
5500								6	5540	2266	2										
5375									5530	2443											
5250										5375		2402									
5125										5250		2360									
5000										5125		2318									
4875										5000		2277									
4750								5	4790	2235	2										
4625									4780	2441											
4500										4625		2391									
4375										4500		2341									
4250										4375		2291									
4125										4250		2241									
4000								4	4040	2191	2										
3875									4030	2438											
3750										3875		2375									
3625										3750		2313									
3500										3625		2250									
3375										3500		2188									
3250								3	3290	2125	2										
3125									3280	2432											
3000										3250		2375									
2875										3125		2348									
2750										3000		2265									
2625										2875		2182									
2500								2	2540	2098	2										
2375									2530	2015											
2250										2500		2375									
2125										2375		2250									
2000										2250		2125									
										2125		2000									
									2000	1875											
	2	3	4	5	6	7	Number of infills / fields per aluminium frame														
	4	4	6	8	10	12	Number of ventilation grilles, ventilation cross section 40 cm ² per grille														
	2000	2250	2500	2750	3000	3250	3500	3750	4000	4250	4500	4750	5000	5250	5500	5750	6000	6250	6500	6750	7000
	SPB 52								SPB 91												
	B																				

On request

DHS Clear passage height of wicket door

LZ Clear frame dimension

RM Grid height

B Width (from 1750)

SPB Rail width

SH₁ Threshold height (rising from 5 to 10)

SH₂ Threshold height (approx. 13)

n Number of aluminium frames

n₁ Number of aluminium frames in the wicket door

TH Door section height

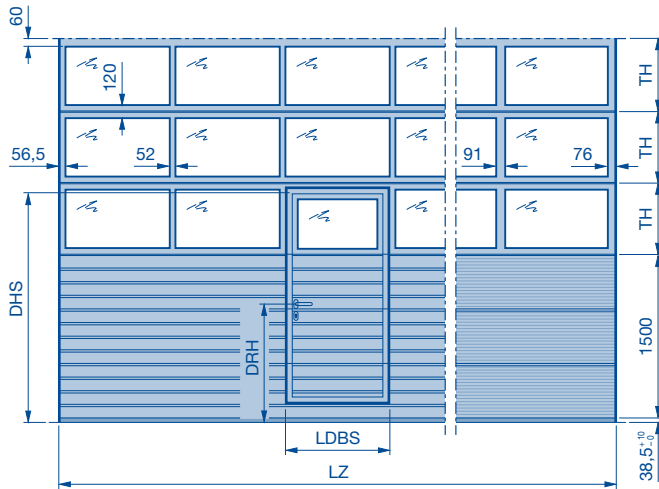
Sectional Door APU 40 N / TAP 40

With wicket door and threshold rail

Aluminium extrusions

Bottom section height 1500

External view



Lever height on request

Clear passage width (LDBS) =

$$\text{Rail 52 mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 167$$

$$\text{Rail 91 mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 128$$

Clear passage height wicket door (DHS) =

$$n_1 \times TH + (\text{bottom section height} - 45)$$

n_1 : Number of frames in the wicket door

Note:

- When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator
- Micrograin version only up to door width ≤ 5500 mm.
- For a door width of 1750–2500 mm, the wicket door width is 803 mm.

Size range

In the size range shown, any door width can be produced in 10-mm increments. Observe min. ceiling height.

RM	Range 3	Range 2	Range 1	SH ₁					SH ₂		n	Height	RM	DHS	n ₁											
				2	3	4	5	6	7	6						7										
7000											8	7000	7000	2138	1											
6875											7	6790	6875	2123	1											
6750												6780	6750	2200												
6625											6	6500	6625	2182	1											
6500												6040	6500	2164												
6375											6030	6375	6375	2146	1											
6250												6250	6250	2129												
6125											6	6125	6125	2111	1											
6000												6000	6000	2199												
5875											5290	5875	5875	2178	1											
5750												6030	5750	2158												
5625											5280	5625	5625	2137	1											
5500												5290	5500	2116												
5375											5	5375	5375	2095	1											
5250												5280	5250	2198												
5125											4540	5125	5125	2173	1											
5000												4530	5000	2148												
4875											4	4875	4875	2123	1											
4750												4540	4750	2098												
4625											4530	4625	4625	2073	1											
4500												4530	4500	2196												
4375											3790	4375	4375	2165	1											
4250												4530	4250	2134												
4125											3780	4125	4125	2103	1											
4000												3790	4000	2071												
3875											3780	3875	3875	2040	1											
3750												3780	3750	2193												
3625											3040	3625	3625	2152	1											
3500												3040	3500	2110												
3375											3030	3375	3375	2068	1											
3250												3030	3250	2027												
3125											2	3125	3125	1985	1											
3000												3040	3000	2188												
2875											2290	2875	2875	2125	1											
2750												3030	2750	2063												
2625											2280	2625	2625	2000	1											
2500												2290	2500	1938												
2375											2000	2375	2375	1875	1											
2250												2280	2250	2170												
2125											2000	2125	2125	2045	1											
2000												2000	2000	1920												
				2	3	4	5	6	7	Number of infills / fields per aluminium frame																
				4	4	6	8	10	12	Number of ventilation grilles, ventilation cross section 40 cm ² per grille																
				2000	2250	2500	2750	3000	3250	3500	3750	4000	4250	4500	4750	5000	5250	5500	5750	6000	6250	6500	6750	7000		
				SPB 52									SPB 91													
				B																						

On request

DHS Clear passage height of wicket door

DRH Lever height

LZ Clear frame dimension

RM Grid height

B Width (from 1750)

SPB Rail width

SH₁ Threshold height (200)

SH₂ Threshold height (325)

n Number of aluminium frames

n₁ Number of aluminium frames in the wicket door

TH Door section height

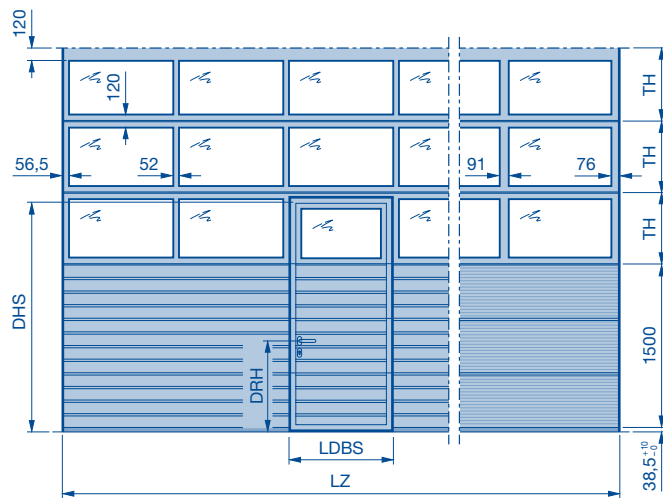
Sectional Door APU 40 N / TAP 40

With wicket door with trip-free threshold

Aluminium extrusions

Bottom section height 1500

External view



Lever height (DRH):

$$LZ \leq 6000 = 1080.5$$

$$LZ > 6000 = 830.5$$

Clear passage width (LDBS) =

$$\text{Rail } 52 \text{ mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 167$$

$$\text{Rail } 91 \text{ mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 128$$

Clear passage height of wicket door (DHS) =

$$n_1 \times TH + (\text{bottom section height} - 45^*)$$

n_1 Number of frames in the wicket door

* Attention: If there is no frame above the wicket door, then -90 instead of -45.

Note:

- When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator
- For a door width of 1750–2500 mm, the wicket door width is 803 mm.

Size range

In the size range shown, any door width can be produced in 10-mm increments. Observe min. ceiling height.

RM	Range 3	Range 2	Range 1	SH ₁				SH ₂				n	Height	RM	DHS	n ₁													
				2	3	4	5	6	7	6	7																		
7000												8	7000	7000	2138	1													
6875												7	6790	6875	2123	1													
6750													6780	6750	2200														
6625														6625	2182														
6500												6		6500	2164	1													
6375														6375	2146														
6250														6250	2129														
6125												5	6040	6125	2111	1													
6000													6030	6000	2199														
5875														5875	2178														
5750												4		5750	2158	1													
5625														5625	2137														
5500														5500	2116														
5375												3	5290	5375	2095	1													
5250													5280	5250	2198														
5125														5125	2173														
5000												2	4540	5000	2148	1													
4875													4530	4875	2123														
4750														4750	2098														
4625												1		4625	2073	1													
4500														4500	2196														
4375														4375	2165														
4250												3	3790	4250	2134	1													
4125													3780	4125	2103														
4000														4000	2071														
3875												2		3875	2040	1													
3750														3750	2193														
3625														3625	2152														
3500												1		3500	2110	1													
3375													3040	3375	2068														
3250													3030	3250	2027														
3125												2		3125	1985	1													
3000														3000	2188														
2875														2875	2125														
2750												1		2750	2063	1													
2625													2290	2625	2000														
2500													2280	2500	1938														
2375												1		2375	1875	1													
2250														2250	2125														
2125														2125	2000														
2000													2000	1875															
				2	3	4	5	6	7	Number of infills / fields per aluminium frame																			
				4	4	6	8	10	12	Number of ventilation grilles, ventilation cross section 40 cm ² per grille																			
				2000	2250	2500	2750	3000	3250	3500	3750	4000	4250	4500	4750	5000	5250	5500	5750	6000	6250	6500	6750	7000					
				SPB 52										SPB 91															
				B																									

On request

DHS Clear passage height of wicket door

LZ Clear frame dimension

RM Grid height

B Width (from 1750)

SPB Rail width

SH₁ Threshold height (rising from 5 to 10)

SH₂ Threshold height (approx. 13)

n Number of aluminium frames

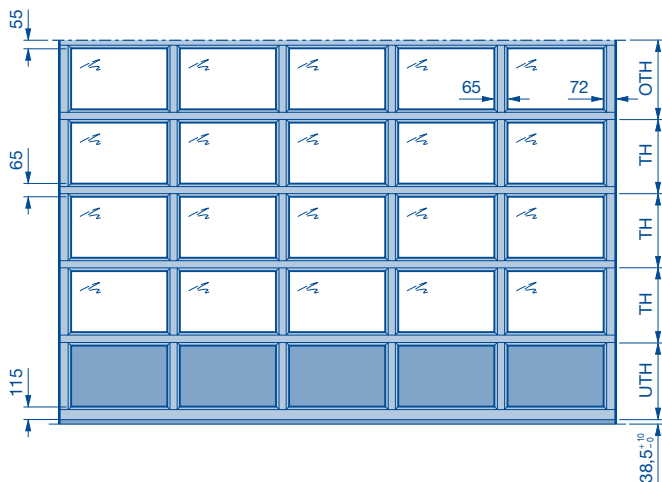
n₁ Number of aluminium frames in the wicket door

TH Door section height

Sectional Door ASR 40

Door leaf made of aluminium extrusions

External view



$$TH = \frac{\text{Door height} - 143.5}{\text{Number of door section frames}}$$

$$OTH = TH + 68$$

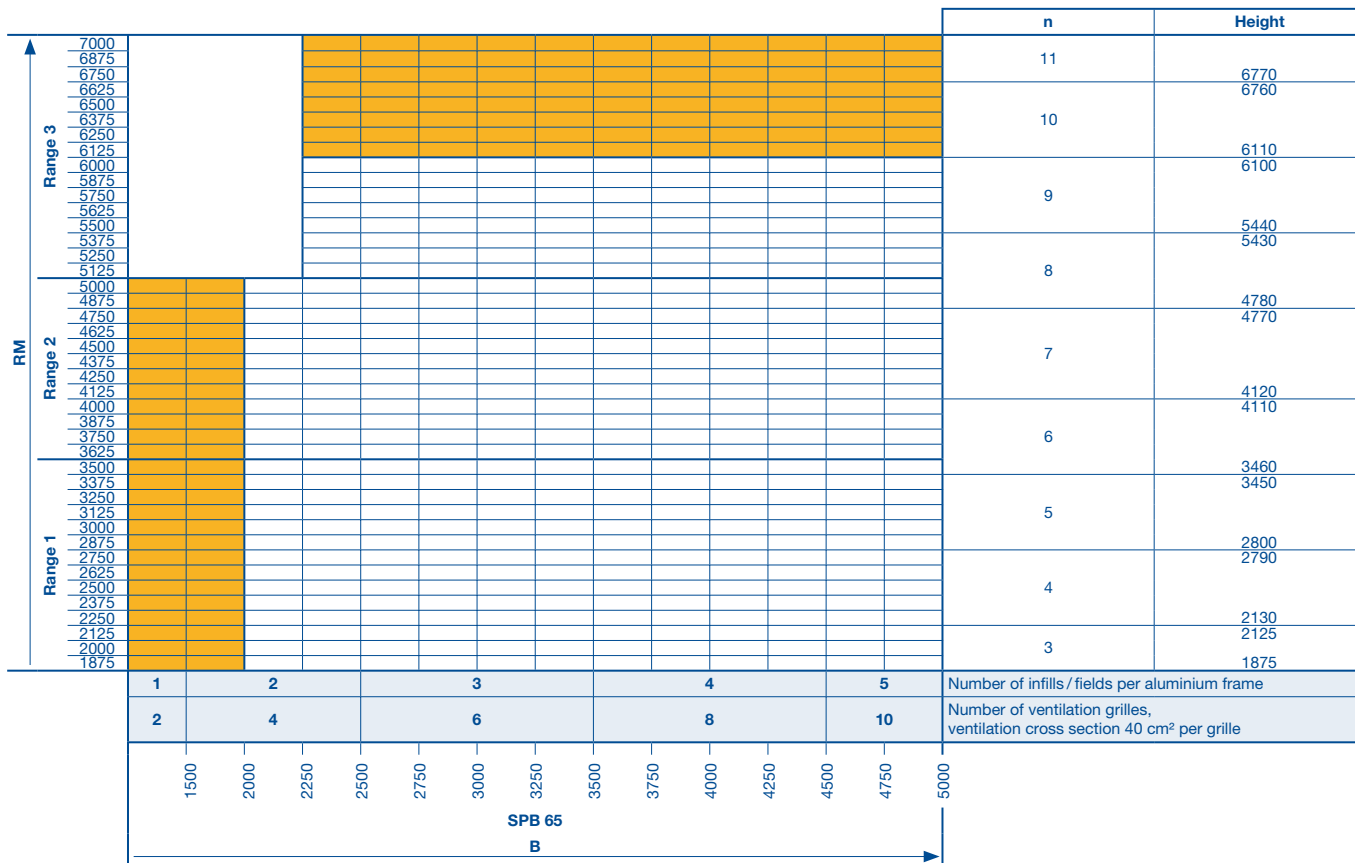
$$UTH = TH + 97$$

Note:

When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator

Size range

In the size range shown, any door width can be produced in 10-mm increments. Observe min. ceiling height.



On request

RM Grid height

LZ Clear frame dimension

B Width (from 1200)

SPB Rail width

n Number of aluminium frames

UTH Bottom door section height

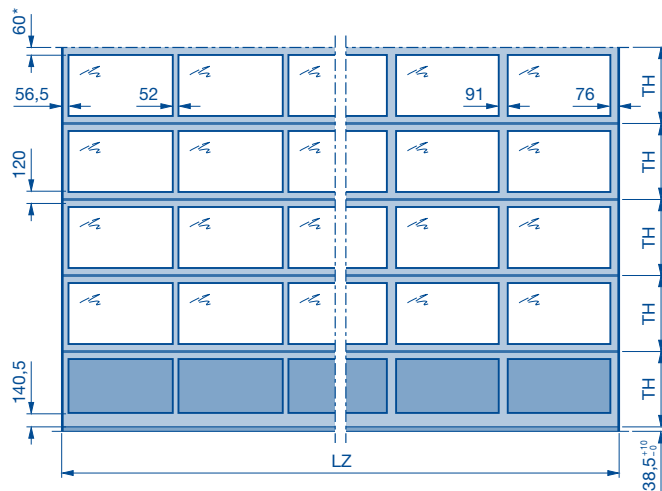
TH Door section height

OTH Upper door section height

Sectional Door ALR 40 N / TAR 40

Door leaf made of standard aluminium extrusions or aluminium extrusions with thermal break

External view



$$TH = \frac{\text{Door height} - 35}{\text{Number of door section frames}}$$

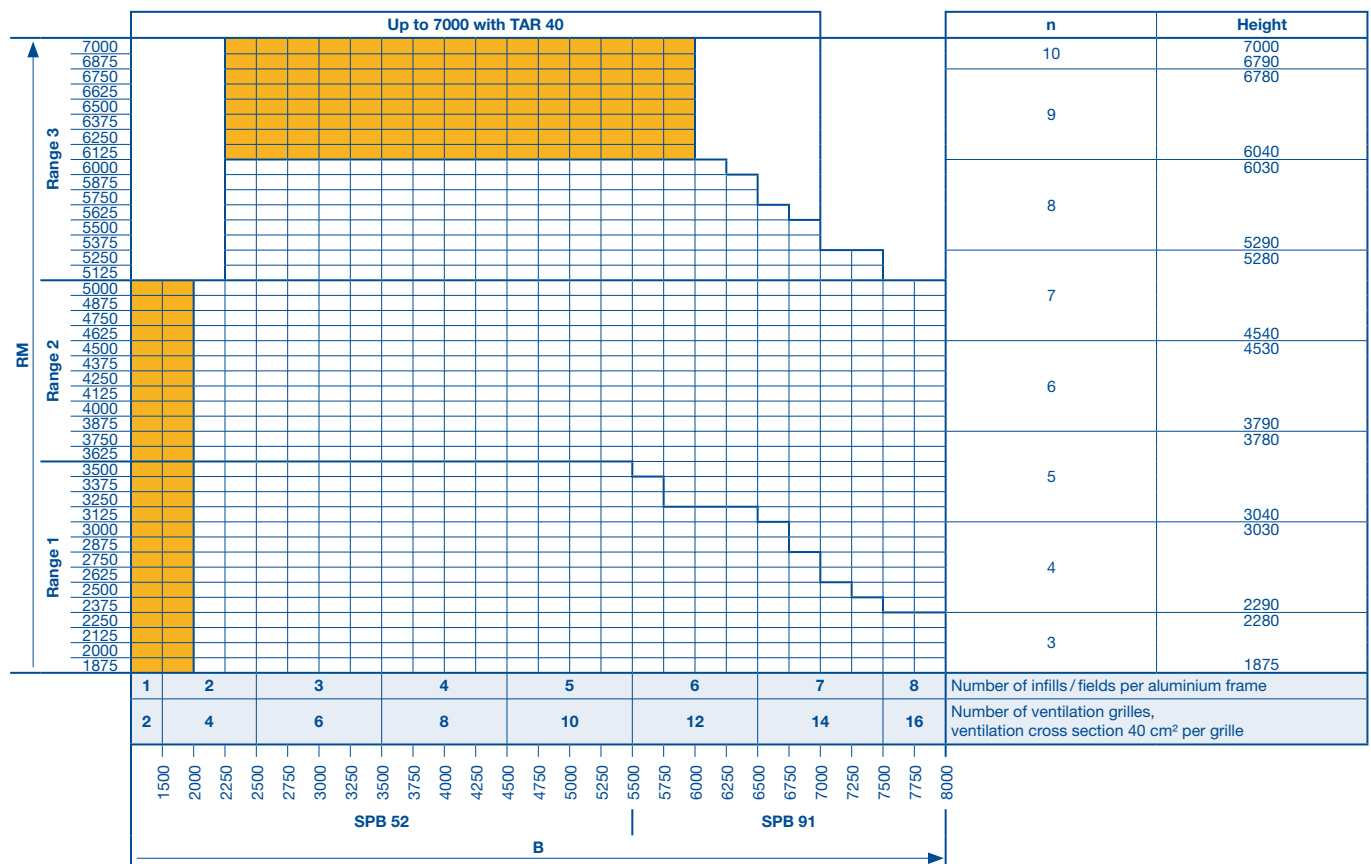
* On request 120 mm, so as to match the appearance of a sectional door with wicket door with trip-free threshold with the same door height.

Note:

- When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator
- For door widths from 5500 mm, diagonal struts are fitted into the bottom door section (not visible with closed infills).

Size range

In the size range shown, any door width can be produced in 10-mm increments. Observe min. ceiling height.



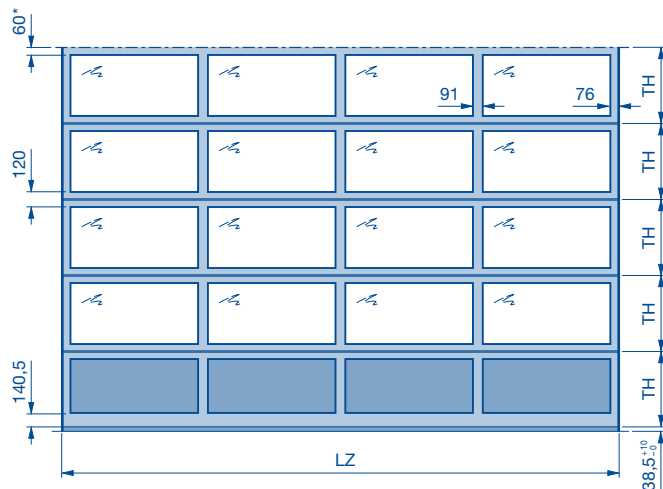
On request
RM Grid height
LZ Clear frame dimension
B Width (from 1200)

SPB Rail width
n Number of aluminium frames
TH Door section height

Sectional Door ALR 40 B

Door leaf made of standard aluminium extrusions

External view



$$TH = \frac{\text{Door height} - 35}{\text{Number of door section frames}}$$

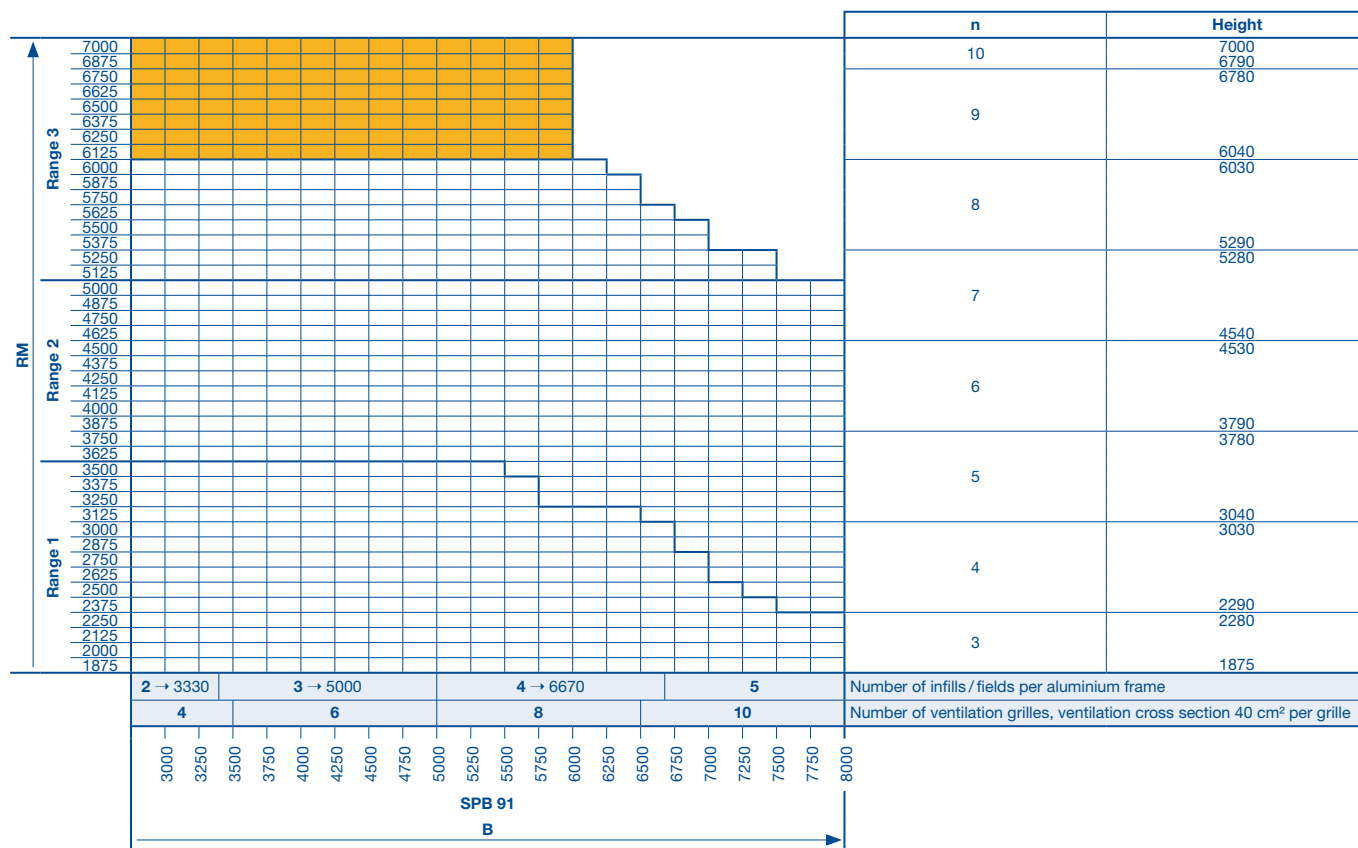
* On request 120 mm, so as to match the appearance of a sectional door with wicket door with trip-free threshold with the same door height.

Note:

- When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator
- For door widths from 5500 mm, diagonal struts are fitted into the bottom door section (not visible with closed infills).

Size range

In the size range shown, any door width can be produced in 10-mm increments. Observe min. ceiling height.

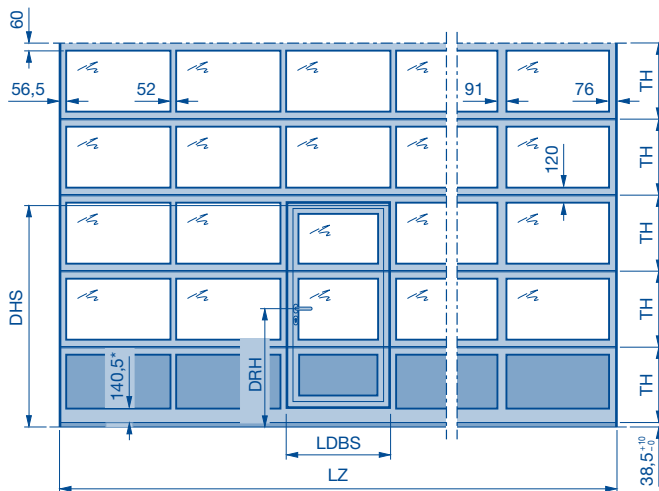


On request
RM Grid height
LZ Clear frame dimension
B Width (from 2510)
→ Up to width

SPB Rail width
n Number of aluminium frames
TH Door section height

Sectional Door ALR 40 N / TAR 40 With wicket door and threshold rail

External view



Lever height on request

Clear passage width (LDBS) =

Rail 52 mm = $\frac{\text{Door width} - 61}{\text{Number of fields}} - 167$

Rail 91 mm = $\frac{\text{Door width} - 61}{\text{Number of fields}} - 128$

Clear passage height wicket door (DHS) = $n_1 \times \text{TH} - 45$

n_1 Number of frames in the wicket door

* 265.5 with SH₂

Note:

- When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator
- For door widths from 5500 mm, diagonal struts are fitted into the bottom door section (not visible with closed infills).

Size range

In the size range shown, any door width can be produced in 10-mm increments. Observe min. ceiling height.

RM	SH ₁					SH ₂		n	Height	RM	DHS	n ₁	Height
	2	3	4	5	6	7							
7000								10	7000	7000	2045	3	
6875								9	6790	6875	2007	3	
6750							6780		6750	2193			
6625							8	6040	6625	2152	3		
6500									6500	2110			
6375							7	6030	6375	2068	3		
6250									6250	2027			
6125							6	4540	6125	1985	3		
6000									6000	2192			
5875							5	4530	5875	2145	3		
5750									5750	2098			
5625							4	3040	5625	2051	3		
5500									5500	2004			
5375							3	2290	5375	1958	4	2500	
5250									5280	2190			
5125							2	3030	5125	2136	3		
5000									5000	2083			
4875							1	2000	4875	2029	3		
4750									4750	1976			
4625							3	3790	4625	1922	3		
4500									4530	2188			
4375							2	3780	4375	2125	3		
4250									4250	2063			
4125							1	3040	4125	2000	3		
4000									4000	1938			
3875							3	3030	3875	1875	3		
3750									3750	2184			
3625							2	2290	3625	2109	4	2490	
3500									3500	2034			
3375							1	2000	3375	1959	3		
3250									3250	1884			
3125							3	2000	3125	1809	3		
3000									3000	2179			
2875							2	2280	2875	2085	4	2500	
2750									2750	1991			
2625							1	2000	2625	1898	3		
2500									2500	1804			
2375							3	2000	2375	2295	4	2490	
2250									2250	2170			
2125							2	2000	2125	2045	3		
2000									2000	1920			

RM	SPB 52					SPB 91				
2000	2	3	4	5	6	6	7	10	12	
2125	4	4	6	8	10	10	12			
2250										
2375										
2500										
2625										
2750										
2875										
3000										
3125										
3250										
3375										
3500										
3625										
3750										
3875										
4000										
4125										
4250										
4375										
4500										
4625										
4750										
4875										
5000										
5125										
5250										
5375										
5500										
5625										
5750										
5875										
6000										
6125										
6250										
6375										
6500										
6625										
6750										
6875										
7000										

On request

DHS Clear passage height of wicket door

DRH Lever height

LZ Clear frame dimension

RM Grid height

B Width (from 1700)

SPB Rail width

SH₁ Threshold height (181)

SH₂ Threshold height (306)

n Number of aluminium frames

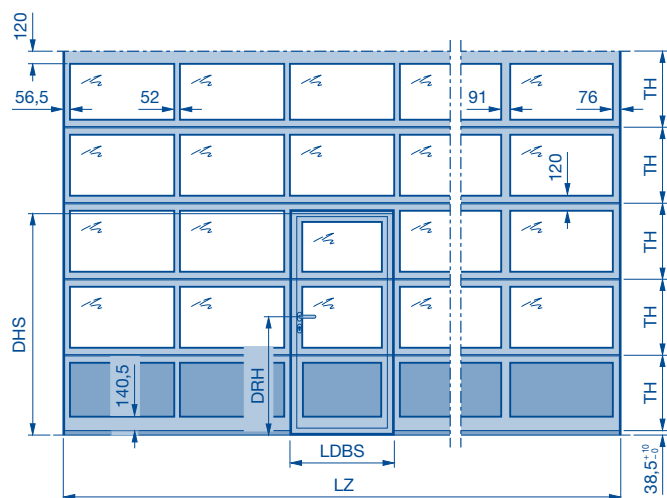
n₁ Number of aluminium frames in the wicket door

TH Door section height

Sectional Door ALR 40 N / TAR 40

With wicket door with trip-free threshold

External view



Lever height on request

Clear passage width (LDBS) =

$$\text{Rail 52 mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 167$$

$$\text{Rail 91 mm} = \frac{\text{Door width} - 61}{\text{Number of fields}} - 128$$

Clear passage height wicket door (DHS) = $n_1 \times TH - 45^*$

n_1 Number of frames in the wicket door

* Attention: If there is no frame above the wicket door, then -90 instead of -45.

Note:

- When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator
- For door widths from 5500 mm, diagonal struts are fitted into the bottom door section (not visible with closed infills).

Size range

In the size range shown, any door width can be produced in 10-mm increments. Observe min. ceiling height.

RM	SH ₁												SH ₂						n	Height		RM	DHS	n ₁	Height
	Range 3												Range 2							Range 1					
7000																			10	7000	7000	2045	3		
6875																			6875	2007					
6750																			6750	2193					
6625																			9	6780	6625	2152	3		
6500																				6500	2110				
6375																				6375	2068				
6250																			8	6040	6250	2027	3		
6125																				6125	1985				
6000																				6000	2192				
5875																			7	6030	5875	2145	3		
5750																				5750	2098				
5625																				5625	2051				
5500																			6	5290	5500	2004	3		
5375																				5375	1958				
5250																				5280	5250	2190			
5125																			5	5280	5125	2136	3		
5000																				5000	2083				
4875																				4875	2029				
4750																			4	4540	4750	1976	3		
4625																				4625	1922				
4500																				4530	4500	2188			
4375																			3	4530	4375	2125	3		
4250																				4250	2063				
4125																				4125	2000				
4000																			2	3790	4000	1938	3		
3875																				3790	3875	1875			
3750																				3780	3750	2184			
3625																			1	3040	3625	2109	3		
3500																				3030	3500	2034			
3375																				3375	1959				
3250																			1	3030	3250	1884	3		
3125																				3125	1809				
3000																				3000	2179				
2875																			1	2875	2875	2085	3		
2750																				2750	1991				
2625																				2625	1898				
2500																			1	2500	2500	1804	4	2500	
2375																				2290	2375	2250			
2250																				2280	2250	2125			
2125																			1	2125	2125	2000	3	2490	
2000																				2000	2000	1875			

	2	3	4	5	6	7	
	4	4	6	8	10	12	Number of infills / fields per aluminium frame
	2250	2500	2750	3000	3250	3500	Number of ventilation grilles, ventilation cross section 40 cm ² per grille
	2250	2500	2750	3000	3250	3500	
	3750	4000	4250	4500	4750	5000	
	5250	5500	5750	6000	6250	6500	
	6750	7000					
	SPB 52			SPB 91			
	B						

On request

DHS Clear passage height of wicket door

DRH Lever height

LZ Clear frame dimension

RM Grid height

B Width (from 2000)

SPB Rail width

SH₁ Threshold height (rising from 5 to 10)

SH₂ Threshold height (approx. 13)

n Number of aluminium frames

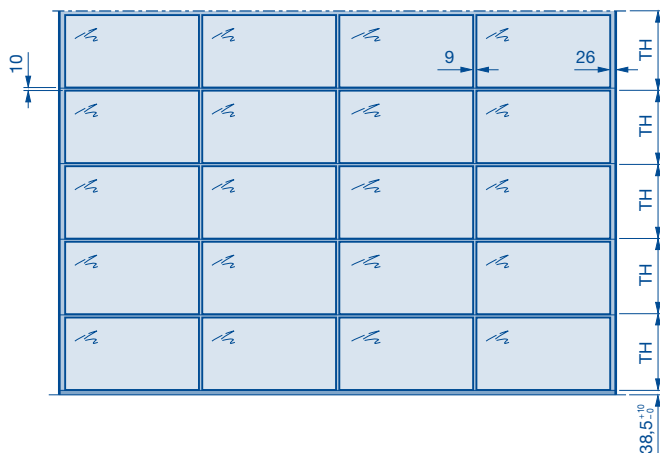
n₁ Number of aluminium frames in the wicket door

TH Door section height

Sectional Door ALR Vitraplan

Door leaf made of standard aluminium extrusions

External view



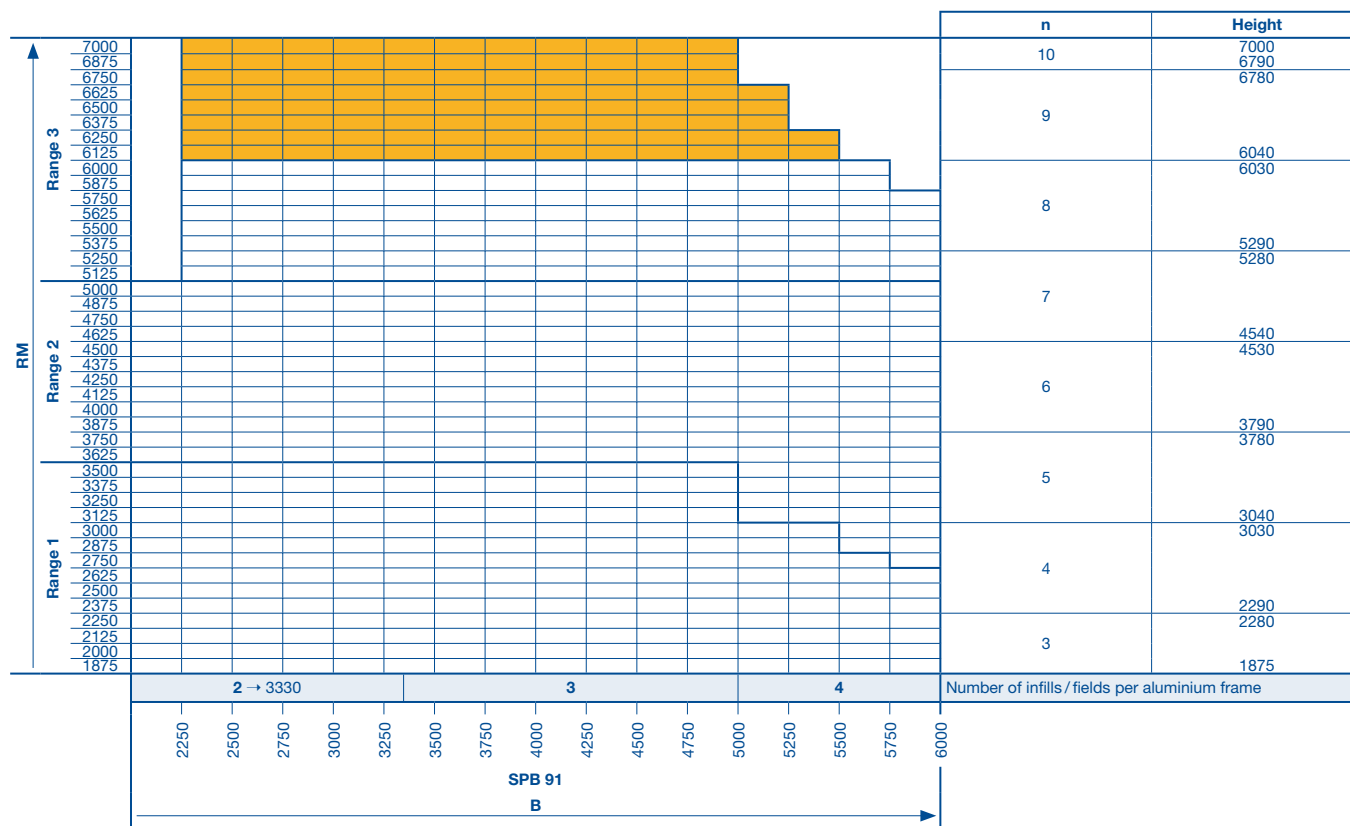
$$TH = \frac{\text{Door height} - 35}{\text{Number of door section frames}}$$

Note:

- When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator
- For door widths from 5500 mm, diagonal struts are fitted into the bottom door section (not visible with closed infills).

Size range

In the size range shown, any door width can be produced in 10-mm increments. Observe min. ceiling height.



On request
RM Grid height
LZ Clear frame dimension
B Width (from 2000)
 → Up to width

SPB Rail width
n Number of aluminium frames
TH Door section height

Sectional Door ALS 40

Door leaf made of standard aluminium extrusions

External view



$$TH = \frac{\text{Door height} - 119}{\text{Number of door section frames}}$$

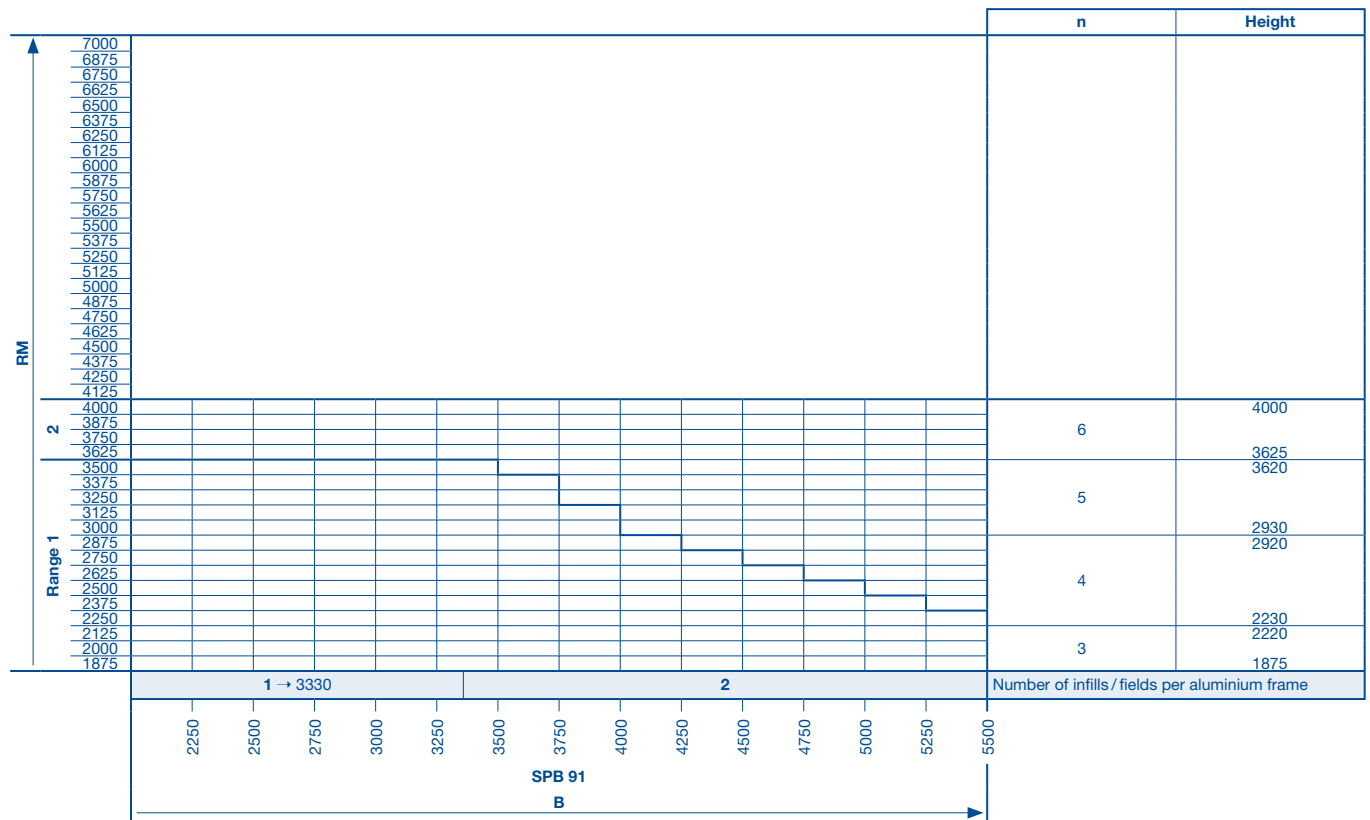
$$UTH = TH + 84 \leq 785$$

$$OTH = TH + 35$$

Note:
When using a shaft operator (installation example 5), the door lock is always on the side opposite the operator

Size range

In the size range shown, any door width can be produced in 10-mm increments. Observe min. ceiling height.



RM Grid height
LZ Clear frame dimension
B Width (from 2000)
→ Up to width

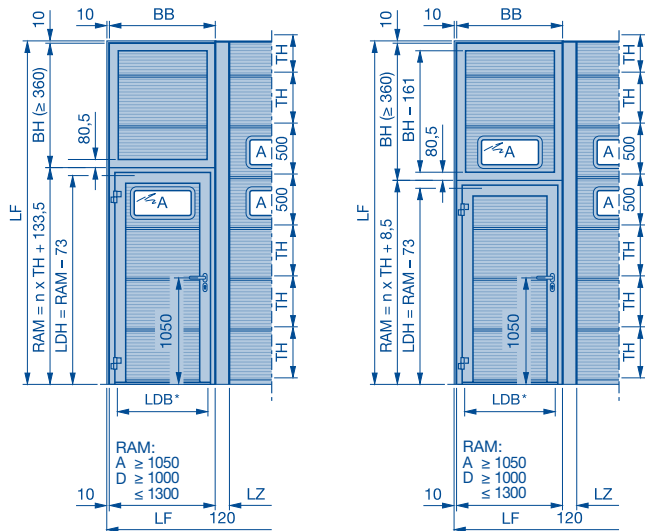
SPB Rail width
n Number of aluminium frames
UTH Bottom door section height
TH Door section height

OTH Upper door section height

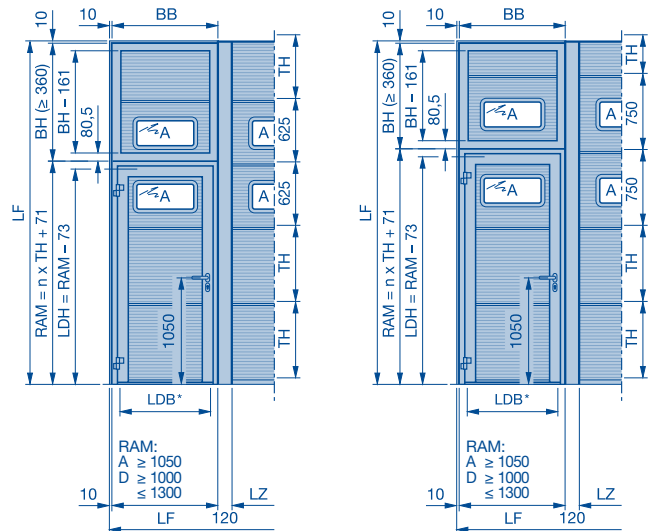
Side Door NT 60

With L-ribbed, Micrograin infills

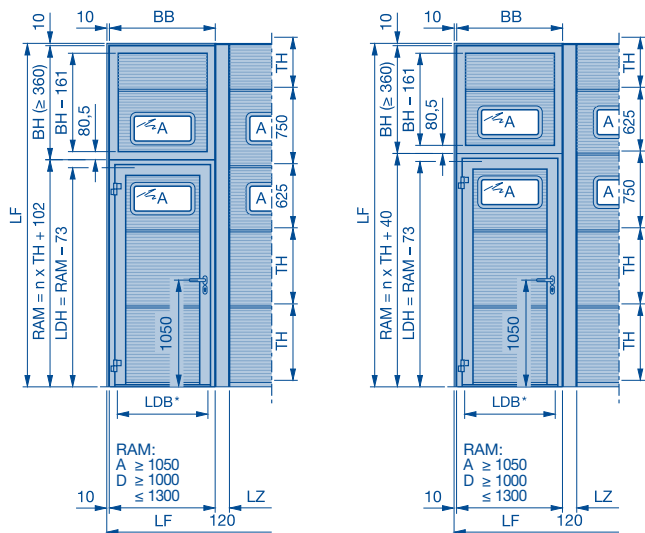
Compound glazing type A TH = 500



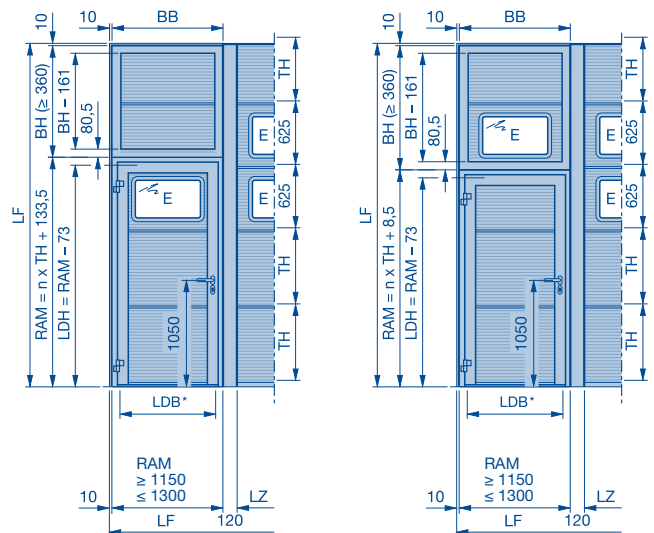
Compound glazing type A TH = 625 and 750



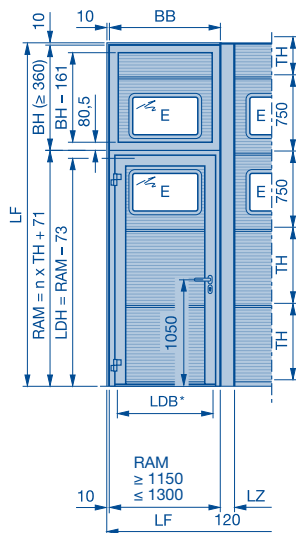
Compound glazing type A TH = 625/750 and 750/625



Compound glazing type E TH = 625



Compound glazing type E TH = 750

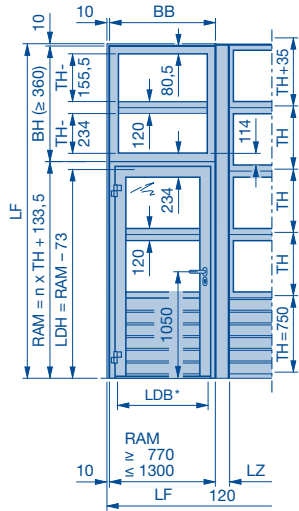


(Legend see page 39)

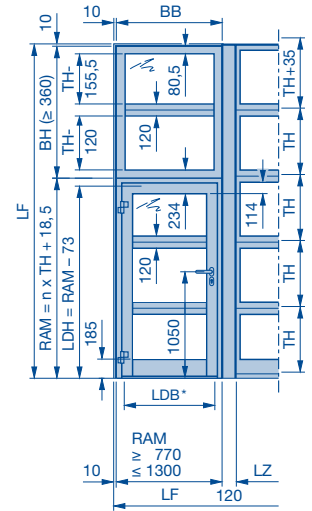
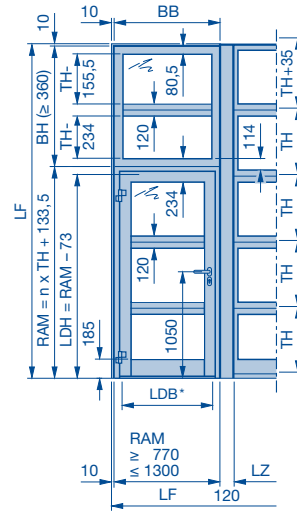
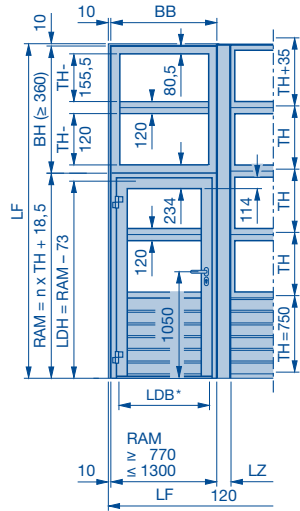
Side Door NT 60

With S-ribbed, Stucco-textured / L-ribbed, Micrograin infills

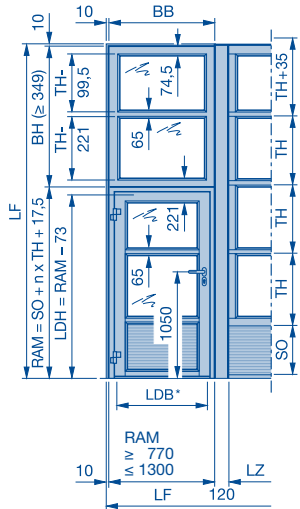
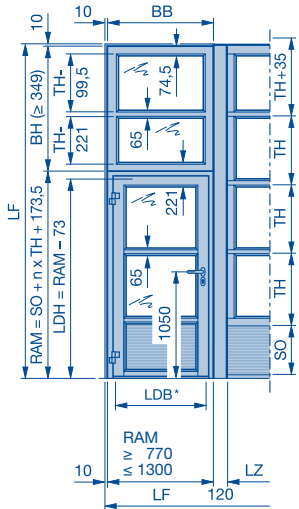
Side door NT 60 for door type APU



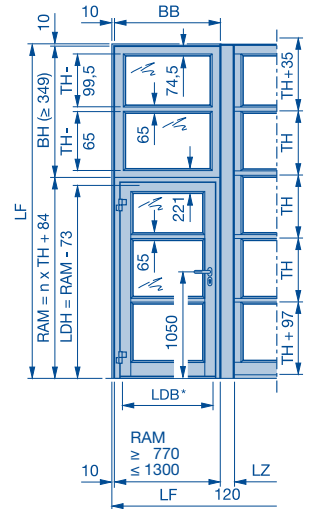
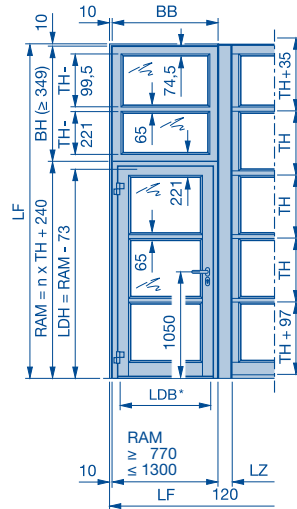
Side door NT 60 for door type ALR



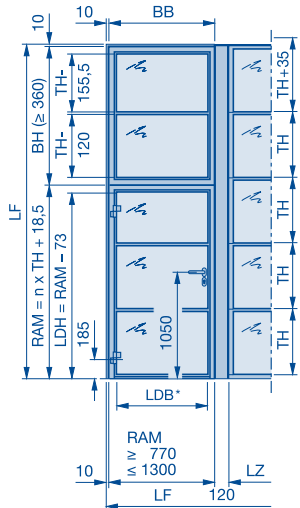
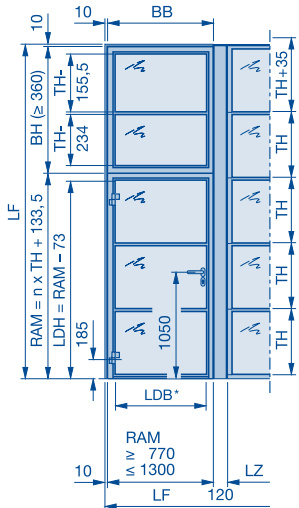
Side door NT 60 for door type ASP



Side door NT 60 for door type ASR



Side door NT Vitraplan



(Legend see page 39)

Side Door NT 60

Arrangements

Possible handing options

Arrangements

Arrangement 1

Fitting next to the door, opening outwards, RH hinged



Arrangement 2

Fitting next to the door, opening outwards, LH hinged



Arrangement 3

Fitting next to the door, opening inwards, LH hinged



Arrangement 4

Fitting next to the door, opening inwards, RH hinged



Arrangement 5

Fitting in the opening, opening outwards, RH or LH hinged



Arrangement 6

Fitting in the opening, opening inwards, RH or LH hinged



Arrangement 7

Fitting behind the opening, only opening inwards, RH or LH hinged



Structural opening	Ordering size Overall frame dimensions RAM
875 × 2000	855 × 1990
875 × 2125	855 × 2115
1000 × 2000	980 × 1990
1000 × 2125	980 × 2115

Special sizes: width: RAM 770 to 1300, height: RAM 1865 to 2525 (state overall frame dimension)

Doors with 3-point locking: RAM = min. 2025 mm

Clear passage dimensions:

Opening angle	Width	Height
136°	RAM - 146	RAM - 73
90°	RAM - 200	

Side Door NT 60

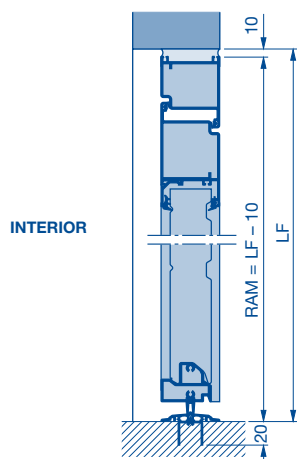
Arrangements

Possible handing options

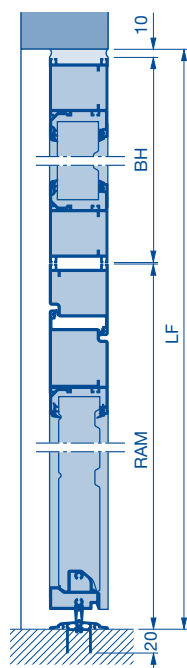
Possible handing options

SPU 40

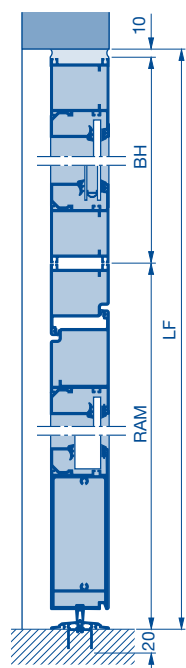
No window section,
no compound glazing



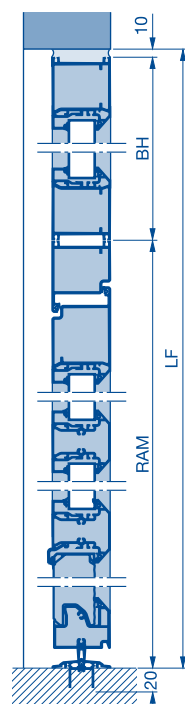
SPU 40, APU 40 with fascia panel



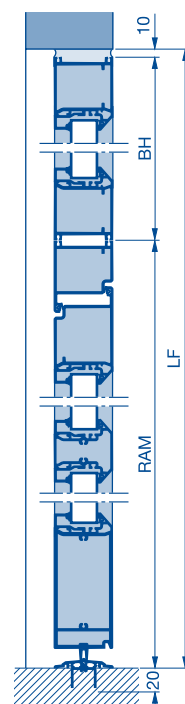
ALR 40, TAR 40 with fascia panel



ASP 40

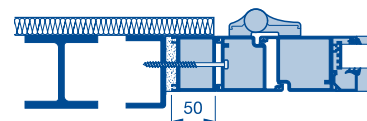
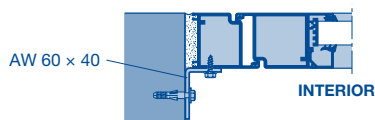


ASR 40

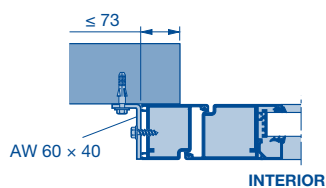


In the opening

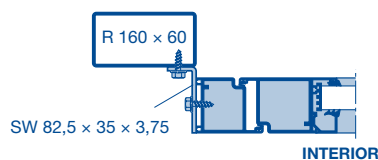
(right illustration with 50 mm extension
profile for all-over insulation)



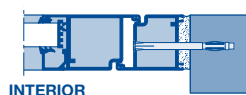
Behind the opening



Side door NT 60 flush with sectional door

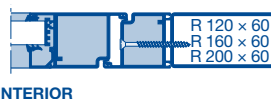


Plugs for metal frame



Tapping screw

with countersunk head B 6.3 x 80



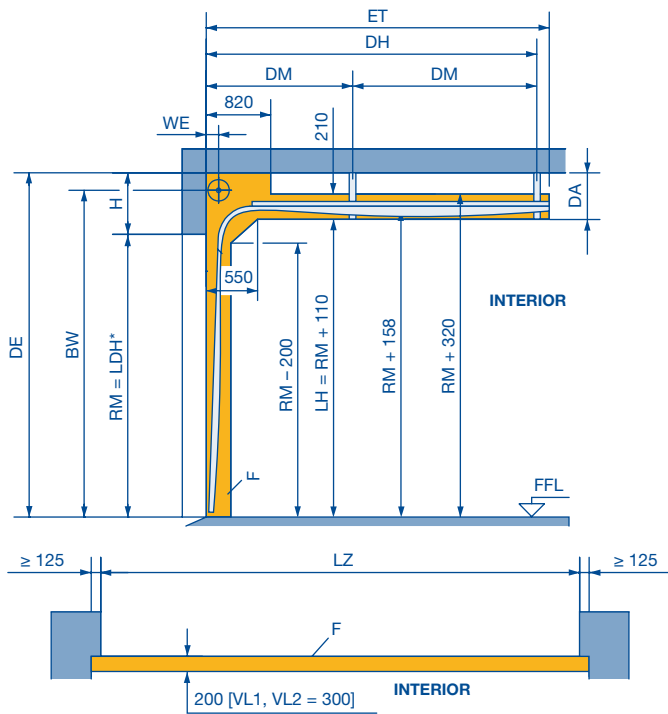
R Box section
AW Aluminium angle
SW Steel angle

BH Fascia height
RAM Overall frame dimension
LDB Clear passage width

LF Structural opening

Track Application: N

Normal track application



Door weights for roof loads:

SPU 40 / TAP 40 / TAR 40	= 320 N/m ²
APU 40 N / APU 40 B / ALR 40 N / ALR 40 B	= 280 N/m ²
ALS 40	= 560 N/m ²

Observe min. sideroom, see page 63.

	H	WE	DA
N1	390	140	280
N2	440	160	330
N3	550	180	440
N3	760	With double spring shaft	

LDH	Clear passage height	L	Anchor length = DE - RM - 125 (see page 68)
RM	Grid height	LH	Track height
BW	Position of shaft support	DE	Ceiling height
	N1 = RM + 310	F	Space for fitting the door
	N2 = RM + 335		
	N3 = RM + 415		
ET	Min. distance back		
	N1 + N2 = RM + 440		
	N3 = RM + 700		
	With shaft operator		
	N1 + N2 = RM + 650		
	With shaft operator N3 = RM + 700		
DH	Rear ceiling anchor		
	N1 + N2 = RM + 195		
	N3 = RM + 295		
DM	Central ceiling anchor (see page 68)		
WE	Shaft centre from lintel		
H	Min. headroom (see table)		
DA	Distance to ceiling		

Notes:

- Observe the permissible size ranges of the door types on pages 10–18 and 21–38 under all circumstances!
- The clearance required for fitting the door must be free of supply lines, heater fans, etc.
- For version with wicket door, manually operated: chain hoist recommended!
- ALR 40 Vitraplan and ALS 40 on request

	* Clear passage height LDH		
	Without operator	Operator	
		WA400 **	WA300 ***
LZ ≤ 5500			
Without wicket door	RM	RM	RM
Wicket door with threshold	RM - 100	RM - 50	RM - 50
Wicket door without threshold rail	RM - 150	RM - 85	RM - 85
LZ > 5500			
Without wicket door	RM - 50	RM - 50	-
Wicket door with threshold	RM - 100	RM - 100	-
Wicket door without threshold rail	RM - 175	RM - 110	-

** Or with chain hoist / pull rope

*** Track application with inclination not possible!

Min. headroom

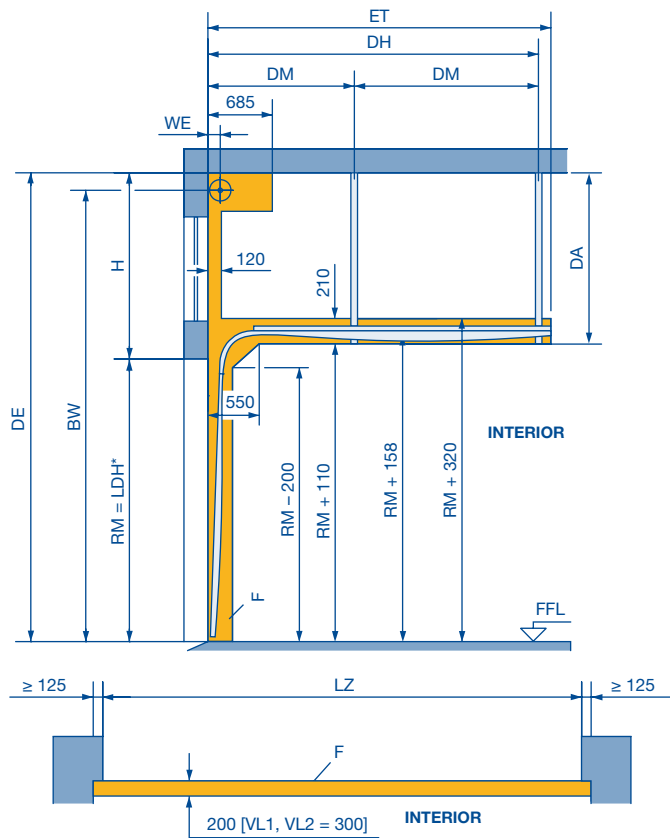
Track size	Headroom	Track size	Headroom	Track size	Headroom
N1	390	GD 2	660–790	RD 4	1760
N2	440	L1	200	RD 5	1760
N3	550	L2	200	RG 4	1760
NA 1	400	LD 1	200	RG 5	1760
NA 2	450	LD 2	200	V6	RM + 500
ND 1	390	H4	880	V7	RM + 540
ND 2	440	H5	910	V9	RM + 635
ND 3	550	H8	950	VA 6	RM + 510
NH 1	610–740	HA 4	890	VU 6	RM + 350
NH 2	660–790	HD 4	880	VU 7	RM + 350
NH 3	770–900	HD 5	910	VU 9	RM + 350
NS 1	390	HD 8	950	WG 6	RM + 350
NS 2	440	HU 4	1760	WG 7	RM + 350
GD 1	610–740	HU 5	1760		

Dimensions in mm

Track Application: NA

Normal track application

With high-mounted torsion spring shaft



Door weights for roof loads:

SPU 40 / TAP 40 / TAR 40	= 320 N/m ²
APU 40 N / APU 40 B / ALR 40 N / ALR 40 B	= 280 N/m ²
ALS 40	= 560 N/m ²

Observe min. sideroom, see page 63.

	H min.	WE	DA min.
NA 1	400	140	290
NA 2	450	160	340

- LDH** Clear passage height
- H** Max. headroom (depends on order)
- DA** Max. distance to ceiling (depends on order)
- RM** Grid height
- DE** Ceiling height (depends on order)
- BW** Position of shaft support
NA 1: $BW_{min.} = RM + 320$
NA 2: $BW_{min.} = RM + 345$
NA 1: $BW_{max.} (7820) = DE - 80$
NA 2: $BW_{max.} (7995) = DE - 105$
- ET** Min. distance back
NA 1 + NA 2 = $RM + 440$
With shaft operator
NA 1 + NA 2 = $RM + 650$
- DH** Rear ceiling anchor
NA 1 + NA 2 = $RM + 195$
- DM** Central ceiling anchor (see page 68)
- WE** Shaft centre from lintel
- L** Anchor length = $DE - RM - 125$ (see page 68)
- LZ** Clear frame dimension
- F** Space for fitting the door

* Note:

Clear passage height LDH, see track application N

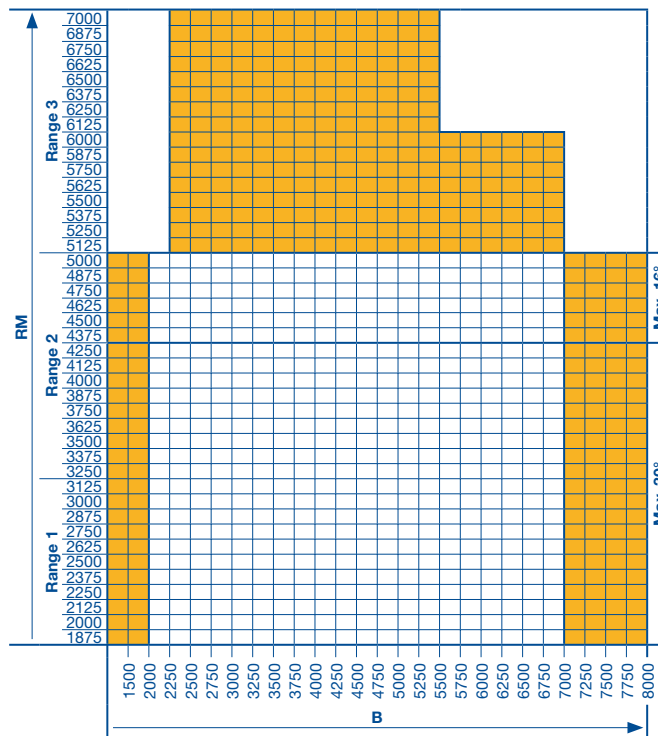
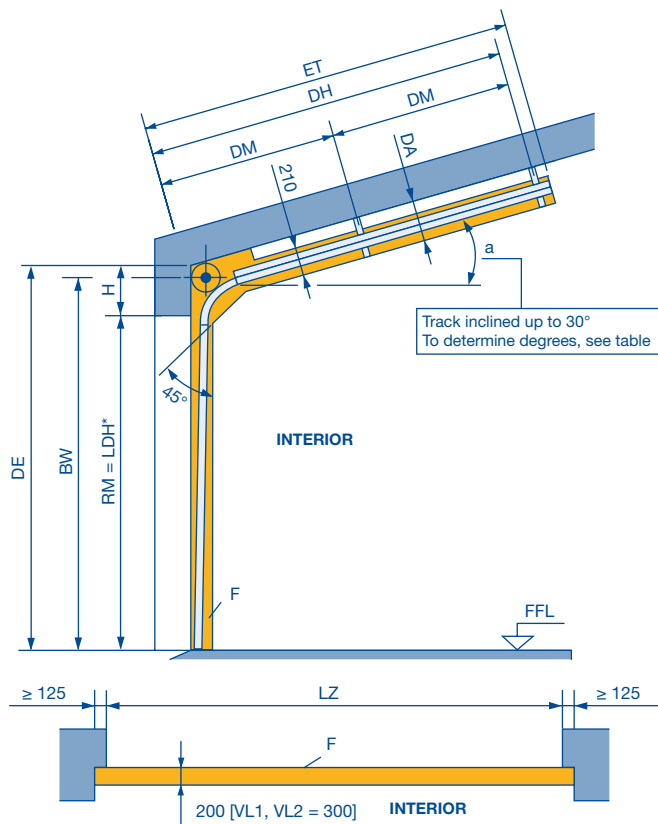
Notes:

- Observe the permissible size ranges of the door types on pages 10 – 18 and 21 – 38 under all circumstances!
- The clearance required for fitting the door must be free of supply lines, heater fans, etc.
- ALR 40 Vitraplan and ALS 40 on request

Track Application: ND

Normal track application

With inclination up to max. 30°



*** Note:**

Clear passage height LDH, see track application N

Note:

The clearance required for fitting the door must be free of supply lines, heater fans, etc.

Door weights for roof loads:

SPU 40 / TAP 40 / TAR 40	= 320 N/m ²
APU 40 N / APU 40 B / ALR 40 N / ALR 40 B	= 280 N/m ²
ALS 40	= 560 N/m ²

Observe min. sideroom, see page 63.

	H	DA
ND 1	390	430
ND 2	440	450
ND 3	550	580
ND 3	760	With double spring shaft

ET = min. distance back		
ND 1 + 2 + 3	RM + 450 - a° × 6.5	a° > 5° and with / without operator, with short spring buffer
	RM + 700 - a° × 6.5	a° ≤ 5° and with operator, with long spring buffer
	RM + 450 - a° × 6.5	a° ≤ 5° and manual operation with short spring buffer

See the normal track application for all other fitting dimensions.

Only to determine the roof slope in degrees (a°)					
a°	%	X (mm)	a°	%	X (mm)
1	1.75	17.5	16	28.67	286.7
2	3.49	34.9	17	30.57	305.7
3	5.24	52.4	18	32.49	324.9
4	6.99	69.9	19	34.43	344.3
5	8.75	87.5	20	36.40	364.0
6	10.51	105.1	21	38.39	383.9
7	12.28	122.8	22	40.40	404.0
8	14.05	140.5	23	42.45	424.5
9	15.84	158.4	24	44.52	445.2
10	17.63	176.3	25	46.63	466.3
11	19.44	194.4	26	48.77	487.7
12	21.26	212.6	27	50.95	509.5
13	23.09	230.9	28	53.17	531.7
14	24.93	249.3	29	55.43	554.3
15	26.79	267.9	30	57.74	577.4

Note:

- Observe the permissible size ranges of the door types on pages 10 – 18 and 21 – 38 under all circumstances!
- ALR 40 Vitraplan and ALS 40 on request

- LDH** Clear passage height
- DH** Rear ceiling anchor
ND 1 + ND 2 = RM + 195 - a° × 6.5
ND 3 = RM + 295 - a° × 6.5
- DM** Central ceiling anchor (see page 68)
- H** Min. headroom (see page 44)
- DA** Distance to ceiling
- L** Anchor length = DE - RM + 25 (see page 68)
- LZ** Clear frame dimension
- DE** Ceiling height
- ET** Min. distance back
- RM** Grid height
- B** Width (from 1200)
- F** Space for fitting the door

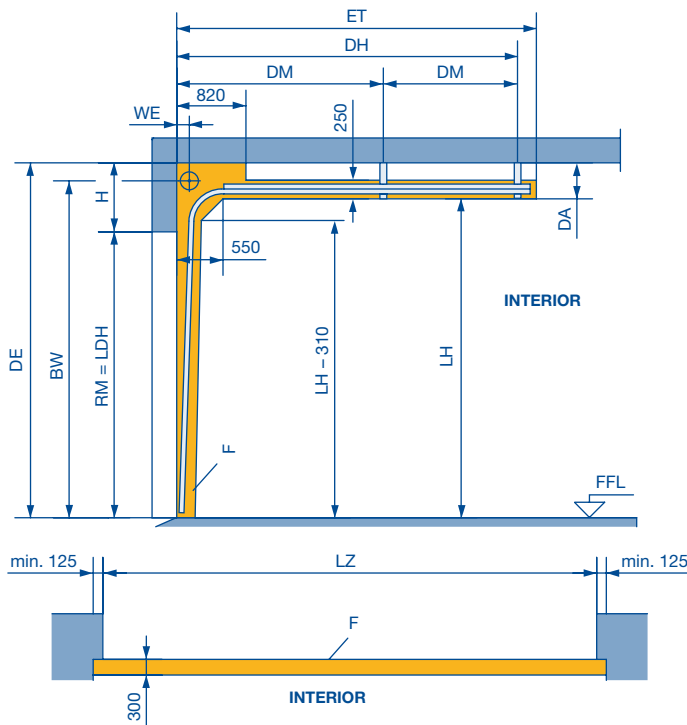
On request

Dimensions in mm

Track Application: NH

Normal track application

With minimum high-lift



Door weights for roof loads:

SPU 40 / TAP 40 / TAR 40	= 320 N/m ²
APU 40 N / APU 40 B / ALR 40 N / ALR 40 B	= 280 N/m ²
ALS 40	= 560 N/m ²

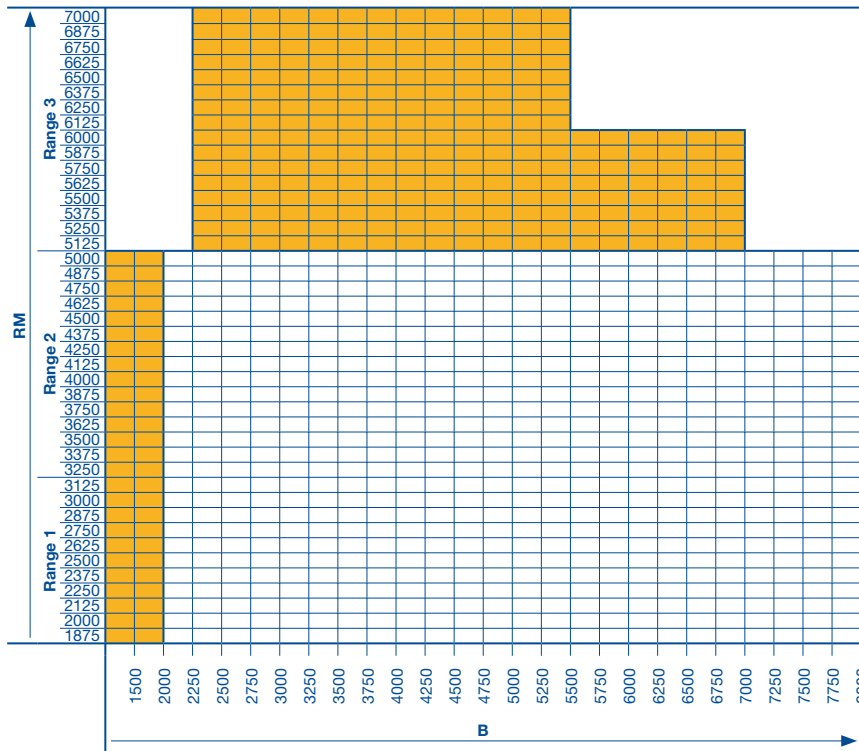
Observe min. sideroom, see page 63.

	WE	DA
NH 1	140	280
NH 2	160	330
NH 3	180	440

ET = min. distance back	
NH 1+2	2 × RM - LH + 1120 For manual operation with long spring buffer (standard)
	2 × RM - LH + 650 For manual operation with short spring buffer (special)
	2 × RM - LH + 880 For shaft operator with long spring buffer = (LH - RM) ≤ 1000
	2 × RM - LH + 650 For shaft operator with short spring buffer = (LH - RM) > 1000
NH 3	2 × RM - LH + 950 For manual operation and shaft operator with long spring buffer (standard)

Notes:

- The clearance required for fitting the door must be free of supply lines, heater fans, etc.
- Observe the permissible size ranges of the door types on pages 10 – 18 and 21 – 38 under all circumstances!
- ALR 40 Vitraplan and ALS 40 on request



- LDH** Clear passage height
- RM** Grid height
- BW** Position of shaft support
NH 1 = LH + 200
NH 2 = LH + 225
NH 3 = LH + 305
- LH** Track height
Min. = RM + 330
Max. = RM + 460
- DH** Rear ceiling anchor
NH 1 + NH 2 = 2 × RM - LH + 645 (long spring buffer)
NH 1 + NH 2 = 2 × RM - LH + 405 (short spring buffer)
NH 1 + NH 2 = 2 × RM - LH + 405 (long spring buffer + operator)
NH 3 = 2 × RM - LH + 485
- DM** Central ceiling anchor (see page 68)
- WE** Shaft centre from lintel
- H** Min. headroom (see page 44)
- DA** Distance to ceiling
- DE** Ceiling height
- L** Anchor length = DE - LH + 15 (see page 68)
- LZ** Clear frame dimension
- ET** Min. distance back
- B** Width (from 1200)
- F** Space for fitting the door

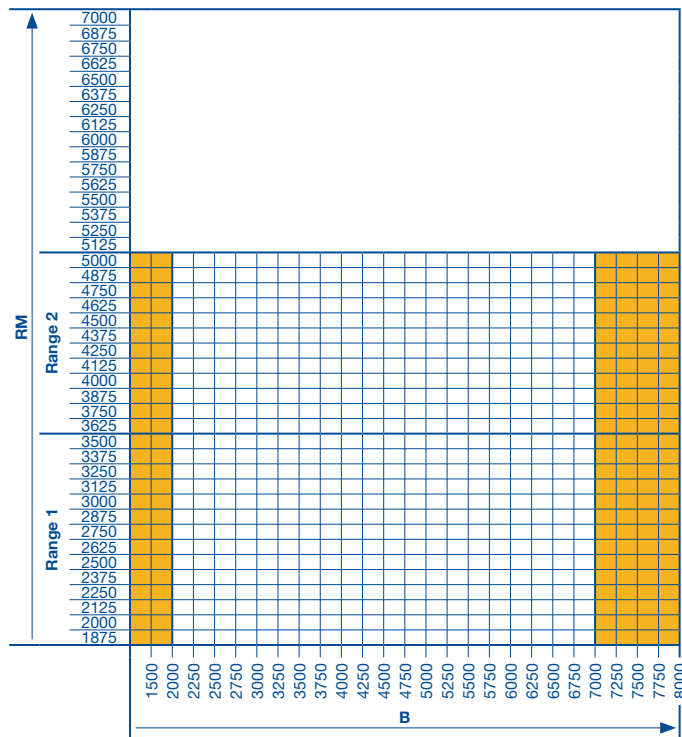
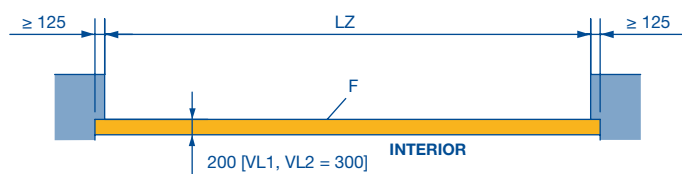
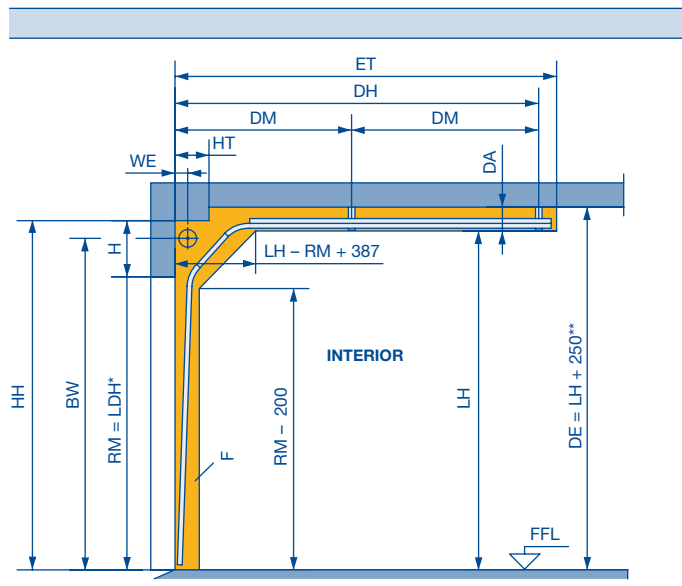
On request

Dimensions in mm

Track Application: NS

Normal track application

With double radius 2 × 45



	* Clear passage height LDH	
	Without operator	Operator WA 400 ***
LZ ≤ 5500		
Without wicket door	RM	RM
Wicket door with threshold	RM - 100	RM - 50
Wicket door without threshold rail	RM - 150	RM - 85
LZ > 5500		
Without wicket door	RM - 50	RM - 50
Wicket door with threshold	RM - 100	RM - 100
Wicket door without threshold rail	RM - 175	RM - 110

*** Or with chain hoist / hand pulley

Note:
The clearance required for fitting the door must be free of supply lines, heater fans, etc.

Door weights for roof loads:
 SPU 40 / TAP 40 / TAR 40 = 320 N/m²
 APU 40 N / APU 40 B / ALR 40 N / ALR 40 B = 280 N/m²
 ALS 40 = 560 N/m²

Observe min. sideroom, see page 63.

	H	HT	WE	BW
NS 1	≥ 390	330	140	RM + 310
NS 2	≥ 440	380	160	RM + 335

Door height	Track height			
	RM	Min. LH		Max. LH
5000		5190	5810	NS 2
4875		5065	5685	
4750		4940	5560	
4625		4815	5435	
4500		4690	5310	
4375		4565	5175	
4250		4440	5030	
4125		4315	4885	
4000		4190	4730	
3875		4065	4585	
3750		3940	4440	
3625		3815	4295	
3500		3690	4150	
3375		3565	4005	
3250		3440	3860	
3125		3315	3715	
3000		3190	3570	
2875		3065	3425	
2750		2940	3280	
2625		2815	3135	
2500		2690	2990	
2375		2565	2845	
2250		2440	2700	
2125		2315	2555	
2000		2190	2410	
1875		2065	2265	
				NS 1

Note:
 • Observe the permissible size ranges of the door types on pages 10 – 18 and 21 – 38 under all circumstances!
 • ALR 40 Vitraplan and ALS 40 on request

- H** Min. headroom (see page 44)
- ET** Min. distance back on request
- DH** Rear ceiling anchor on request
- DM** Central ceiling anchor on request
- DA** Min. distance to ceiling 250
- HT** Obstruction depth
- L** Anchor length DE - LH - 15 (see page 68)
- BW** Position of shaft support
- WE** Shaft centre from lintel
- HH** Obstruction height
- DE** Ceiling height
- LH** Track height
- LDH** Clear passage height
- LZ** Clear frame dimension
- RM** Grid height
- B** Width (from 1200)
- F** Space for fitting the door
- **** Min.
- On request

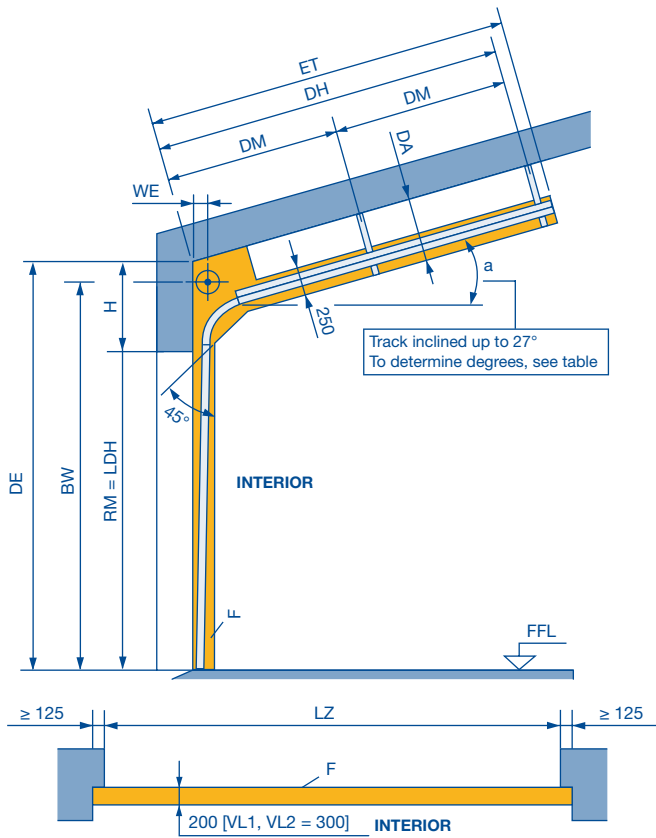
Dimensions in mm

Track Application: GD

Normal track application

With inclination up to max. 27°

Minimum high-lift



Door weights for roof loads:

SPU 40 / TAP 40 / TAR 40 = 320 N/m²
 APU 40 N / APU 40 B / ALR 40 N / ALR 40 B = 280 N/m²
 ALS 40 = 560 N/m²

Observe min. sideroom, see page 63.

	WE
GD 1	140
GD 2	160

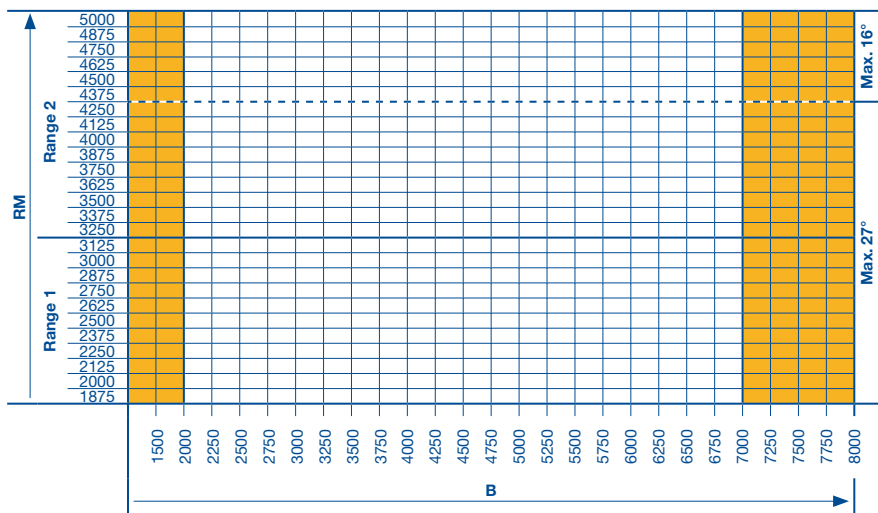
ET = min. distance back	
GD 1 + 2	2 × RM – LH + 1120 – a° × 6.5
GD 1 + 2	2 × RM – LH + 650 – a° × 6.5
	2 × RM – LH + 880 – a° × 6.5

Manual operation with long spring buffer
 a° > 5° and with operator, with short spring buffer
 a° ≤ 5° and operator, with long spring buffer

Only to determine the roof slope in degrees (a°)					
a°	%	X (mm)	a°	%	X (mm)
1	1.75	17.5	15	26.79	267.9
2	3.49	34.9	16	28.67	286.7
3	5.24	52.4	17	30.57	305.7
4	6.99	69.9	18	32.49	324.9
5	8.75	87.5	19	34.43	344.3
6	10.51	105.1	20	36.40	364.0
7	12.28	122.8	21	38.39	383.9
8	14.05	140.5	22	40.40	404.0
9	15.84	158.4	23	42.45	424.5
10	17.63	176.3	24	44.52	445.2
11	19.44	194.4	25	46.63	466.3
12	21.26	212.6	26	48.77	487.7
13	23.09	230.9	27	50.95	509.5
14	24.93	249.3			

Notes:

- The clearance required for fitting the door must be free of supply lines, heater fans, etc.
- Observe the permissible size ranges of the door types on pages 10 – 18 and 21 – 38 under all circumstances!
- ALR 40 Vitraplan and ALS 40 on request



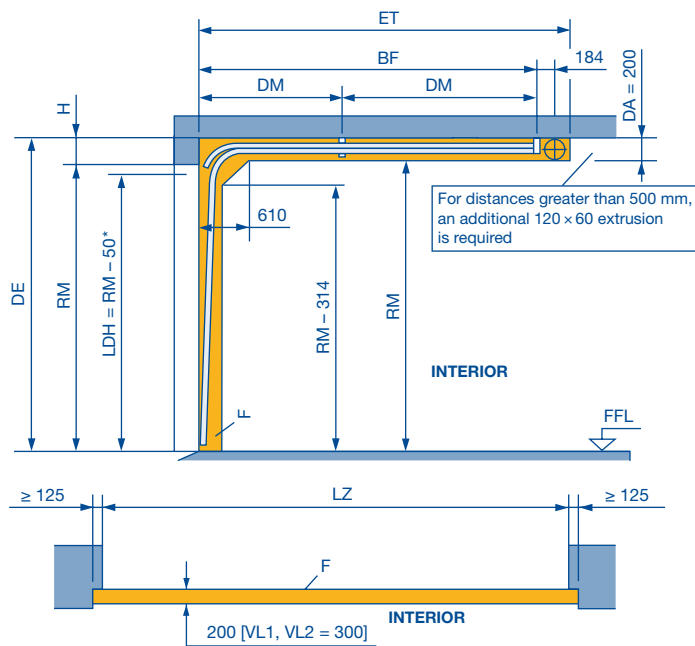
- DH** Rear ceiling anchor
 GD 1 + GD 2 = 2 × RM – LH + 645 – a° × 6.5 (long spring buffer)
 GD 1 + GD 2 = 2 × RM – LH + 405 – a° × 6.5 (short spring buffer)
 GD 1 + GD 2 = 2 × RM – LH + 405 – a° × 6.5 (long spring buffer + operator)
- DM** Central ceiling anchor (see page 68)
- H** Min. headroom (see page 44)
- DA** Distance to ceiling on request
- DE** Ceiling height
- L** Anchor length on request (see page 68)
- LDH** Clear passage height
- LZ** Clear frame dimension
- ET** Min. distance back
- RM** Grid height
- B** Width (from 1200)
- F** Space for fitting the door

On request

Dimensions in mm

Track Application: L

Low headroom track application



Door weights for roof loads:

SPU 40 / TAP 40 / TAR 40	= 320 N/m ²
APU 40 N / APU 40 B / ALR 40 N / ALR 40 B	= 280 N/m ²
ALS 40	= 560 N/m ²

Observe min. sideroom, see page 63.

Door operation:

- Manually operated: with rope or chain hoist (recommended for manual operation!)
- Power-driven: WA 400 with chain box, ITO 400 or SupraMatic H

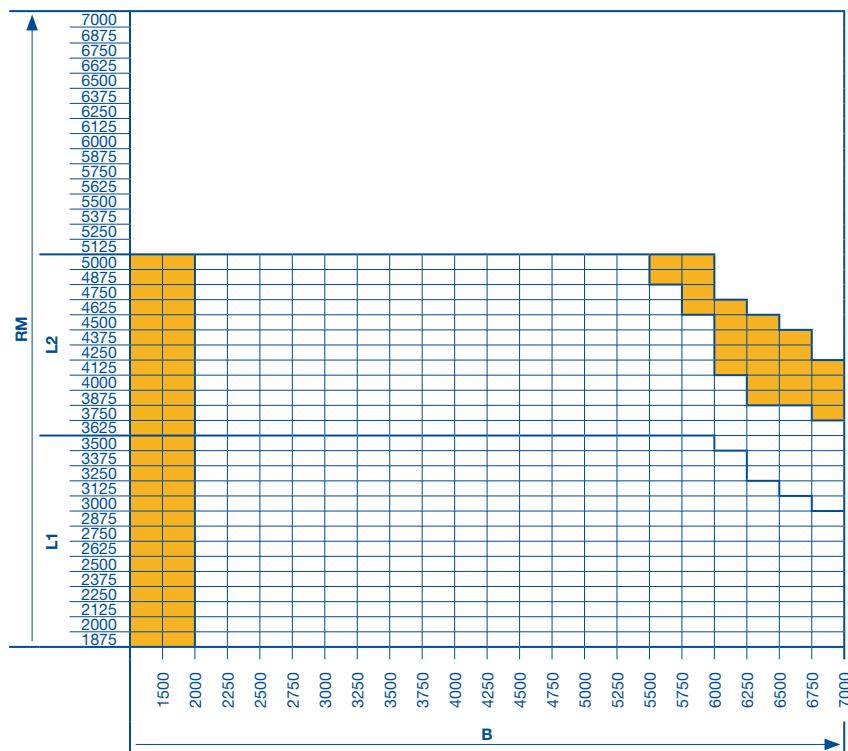
	* Clear passage height LDH		
	Without operator	Operator	
		WA400 **	WA300 ***
LZ ≤ 5500			
Without wicket door	RM - 50	RM - 50	RM - 80
Wicket door with threshold	RM - 100	RM - 100	RM - 130
Wicket door without threshold rail	RM - 165	RM - 135	RM - 165
LZ > 5500			
Without wicket door	RM - 100	RM - 100	-
Wicket door with threshold	RM - 100	RM - 100	-
Wicket door without threshold rail	RM - 195	RM - 165	-

** Or with chain hoist / pull rope

*** Track application with inclination not possible!

Notes:

- The clearance required for fitting the door must be free of supply lines, heater fans, etc.
- Observe the permissible size ranges of the door types on pages 10 - 18 and 21 - 38 under all circumstances!
- ALR 40 Vitraplan and ALS 40 on request



LDH	Clear passage height
RM	Grid height
BF	Position of spring shaft = RM + 682
DM	Central ceiling anchor Up to RM 3500 = BF / 2 From RM 3510 = BF / 3
ET	Min. distance back = RM + 990
H	Min. headroom 200 (see page 44)
DA	Distance to ceiling
DE	Ceiling height
L	Anchor length = DE - RM - 15 (see page 68)
LZ	Clear frame dimension
B	Width (from 1200)
F	Space for fitting the door

□ All door types available in any version.

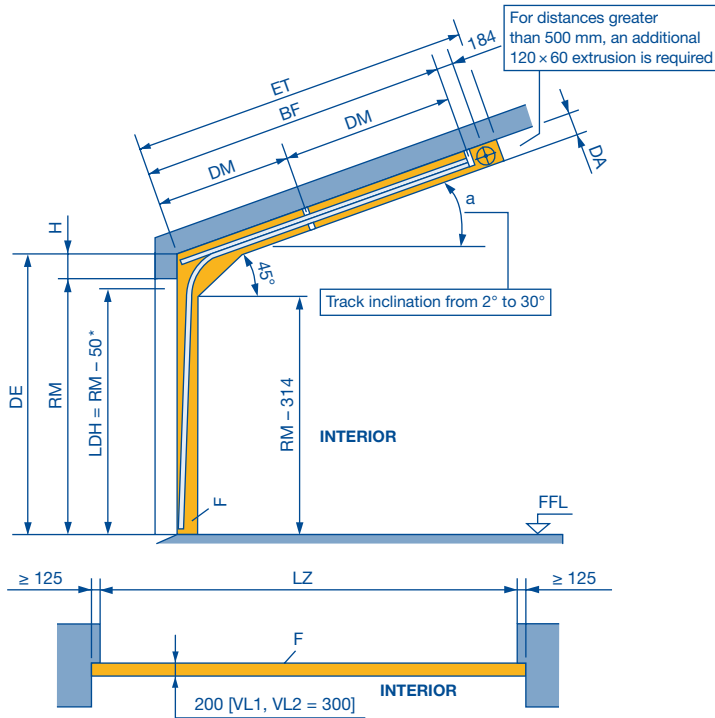
■ All door types in any version on request.

Dimensions in mm

Track Application: LD

Low headroom track application

With inclination



Door weights for roof loads:

SPU 40 / TAP 40 / TAR 40	= 320 N/m ²
APU 40 N / APU 40 B / ALR 40 N / ALR 40 B	= 280 N/m ²
ALS 40	= 560 N/m ²

Observe min. sideroom, see page 63.

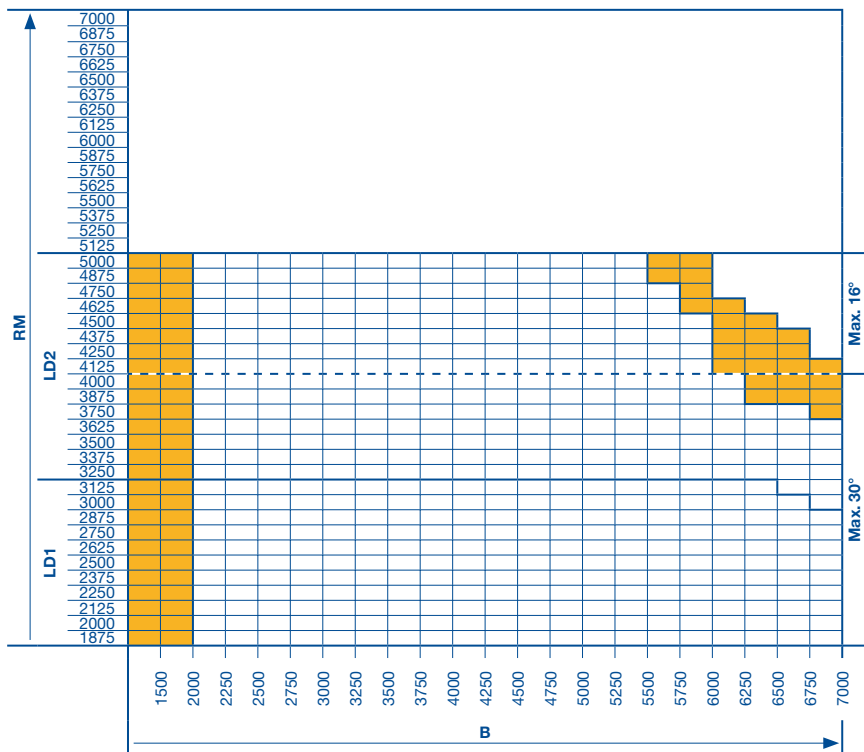
Only to determine the roof slope in degrees (a°)		
a°	%	X (mm)
2	3.49	34.9
4	6.99	69.9
6	10.51	105.1
8	14.05	140.5
10	17.63	176.3
12	21.26	212.6
14	24.93	249.3
16	28.67	286.7
18	32.49	324.9
20	36.40	364.0
22	40.40	404.0
24	44.52	445.2
26	48.77	487.7
28	53.17	531.7
30	57.74	577.4

* Notes:

- Clear passage height LDH, see track application L
- For door operation, see track application L

Notes:

- The clearance required for fitting the door must be free of supply lines, heater fans, etc.
- Observe the permissible size ranges of the door types on pages 10 – 18 and 21 – 38 under all circumstances!
- ALR 40 Vitraplan and ALS 40 on request



- LDH** Clear passage height
- RM** Grid height
- ET** Min. distance back
2° – 4° = RM + 990
6° – 16° = RM + 800
18° – 30° = RM + 740
- H** Min. headroom 200 (see page 44)
- BF** Position of spring shaft on request
- DM** Central ceiling anchor on request
- DA** Distance to ceiling on request
- DE** Ceiling height
- L** Anchor length on request (see page 68)
- LZ** Clear frame dimension
- B** Width (from 1200)
- F** Space for fitting the door

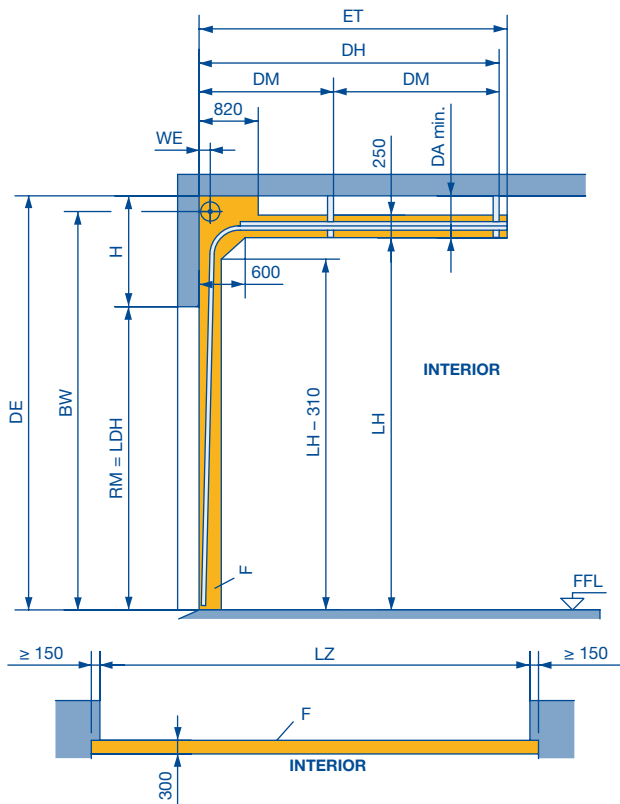
□ All door types available in any version.

■ All door types in any version on request.

Dimensions in mm

Track Application: H

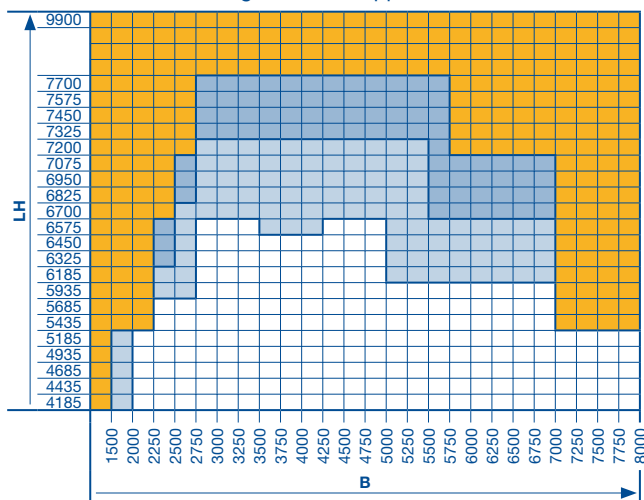
High-lift track



ET = min. distance back	
H4 + 5	2 × RM - LH + 1120 For manual operation with long spring buffer (standard)
H4 + 5	2 × RM - LH + 650 For manual operation with short spring buffer (special)
H4 + 5	2 × RM - LH + 880 For shaft operator with long spring buffer (LH - RM) ≤ 1000
H4 + 5	2 × RM - LH + 650 For shaft operator with short spring buffer (LH - RM) > 1000
H8	2 × RM - LH + 950 All versions

Observe min. sideroom, see page 63.

Table 2
Demarcation of track height for track application H



Please note:

1. Select required track height according to the door height in table 1.
2. Determine the intersection of the door width and track height using table 2.
3. Please check if, acc. to the explanations, a request is necessary.

Note:

The clearance required for fitting the door must be free of supply lines, heater fans, etc.

Table 1: Track heights (LH)

For track applications H, HD

Door height RM	Min. LH	Max. LH		Door height RM	Min. LH	Max. LH	
4500	4960	7800	H5, WE = 180	7000	7460	9990	H8, WE = 205 All door types and versions available on request.
4375	4835	7675		6875	7335	9990	
4250	4710	7550		6750	7210	9990	
4125	4585	7425		6625	7085	9990	
4000	4460	7185		6500	6960	9990	
3875	4335	6935		6375	6835	9775	
3750	4210	6685		6250	6710	9650	
3625	4085	6435		6125	6585	9525	
3500	3960	6185		6000	6460	9400	
3375	3835	5935		5875	6335	9275	
3250	3710	5685		5750	6210	9150	
3125	3585	5435		5625	6085	9025	
3000	3460	5185	5500	5960	8900		
2875	3335	4935	5375	5835	8775		
2750	3210	4685	5250	5710	8650		
2625	3085	4435	5125	5585	8525		
2500	2960	4185	5000	5460	8300		
2375	2835	3935	4875	5335	8175		
2250	2710	3685	4750	5210	8050		
2125	2585	3435	4625	5085	7925		
2000	2460	3185				H5, WE = 180	

Notes:

- Observe the permissible size ranges of the door types on pages 10 – 18 and 21 – 38 under all circumstances!
- ALR 40 Vitraplan and ALS 40 on request

- LDH** Clear passage height
- RM** Grid height
- LH** Track height (see tables 1 + 2)
- BW** Position of shaft support
H4 + 5 = LH + 280, H8 = LH + 305
- DH** Rear ceiling anchor
H4 + H5 = 2 × RM - LH + 645 (long spring buffer)
H4 + H5 = 2 × RM - LH + 405 (short spring buffer)
H4 + H5 = 2 × RM - LH + 405 (long spring buffer + operator)
H8 = 2 × RM - LH + 485
- DM** Central ceiling anchor (see page 68)
- WE** Shaft centre from lintel (see table 1)
- H** Min. headroom (see page 44)
- Min. DA** H4 = 420
H5 = 450, 625 with double spring shaft
H8 = 490, 650 with double spring shaft
- L** Anchor length DE - LH - 15 (see page 68)
- DE** Ceiling height
- LZ** Clear frame dimension
- ET** Distance back
- B** Width (from 1200)
- F** Space for fitting the door

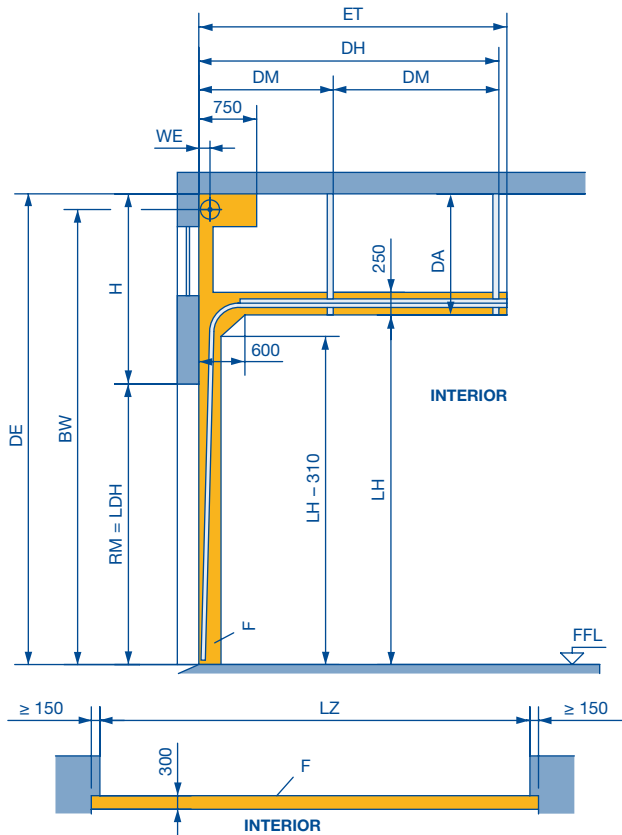
- All door types available in any version.
- All door types available, versions with glazing S3, LB, P and/or wicket door on request.
- Door types ASP, ASR, APU 40 N/-B and ALR 40 N/-B are possible; TAP 40, TAR 40 and SPU 40 with WF frames as well as versions with glazing S3, LB, P and/or wicket door on request.
- All door types in any version on request.

Dimensions in mm

Track Application: HA

High-lift track

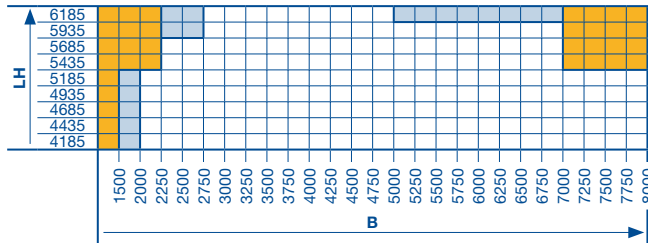
With high-mounted torsion spring shaft



ET = min. distance back		
HA 4	$2 \times RM - LH + 1120$	For manual operation with long spring buffer (standard)
	$2 \times RM - LH + 650$	For manual operation with short spring buffer (special)
	$2 \times RM - LH + 880$	For shaft operator with long spring buffer ($LH - RM \leq 1000$)
	$2 \times RM - LH + 650$	For shaft operator with short spring buffer ($LH - RM > 1000$)

Observe min. sideroom, see page 63.

Table 4
Demarcation of track height for track application HA



Please note:

1. Select required track height according to the door height in table 3.
2. Determine the intersection of the door width and track height using table 4.
3. Please check if, acc. to the explanations, a request is necessary.

Note:

The clearance required for fitting the door must be free of supply lines, heater fans, etc.

Table 3: Track heights (LH)

For track application HA

Door height	RM	Min. LH	Max. LH
3500		3960	6185
3375		3835	5935
3250		3710	5685
3125		3585	5435
3000		3460	5185
2875		3335	4935
2750		3210	4685
2625		3085	4435
2500		2960	4185
2375		2835	3935
2250		2710	3685
2125		2585	3435
2000		2460	3185

HA 4, WE = 160

Notes:

- Observe the permissible size ranges of the door types on pages 10 – 18 and 21 – 38 under all circumstances!
- ALR 40 Vitraplan and ALS 40 on request

- LDH** Clear passage height
- RM** Grid height
- LH** Track height (see tables 3 + 4)
- BW** Position of shaft support
Min. = HA 4 = LH + 280
Max. (8120) = HA 4 = DE - 140
- DH** Rear ceiling anchor
HA 4 = $2 \times RM - LH + 645$ (long spring buffer)
HA 4 = $2 \times RM - LH + 405$ (short spring buffer)
HA 4 = $2 \times RM - LH + 405$ (long spring buffer + operator)
- DM** Central ceiling anchor (see page 68)
- WE** Shaft centre from lintel (see table 3)
- H** Min. headroom (see page 44)
- DA** Distance to ceiling = HA 4 = min. 420
- L** Anchor length DE - LH - 15 (see page 68)
- DE** Ceiling height
- LZ** Clear frame dimension
- ET** Distance back
- B** Width (from 1200)
- F** Space for fitting the door

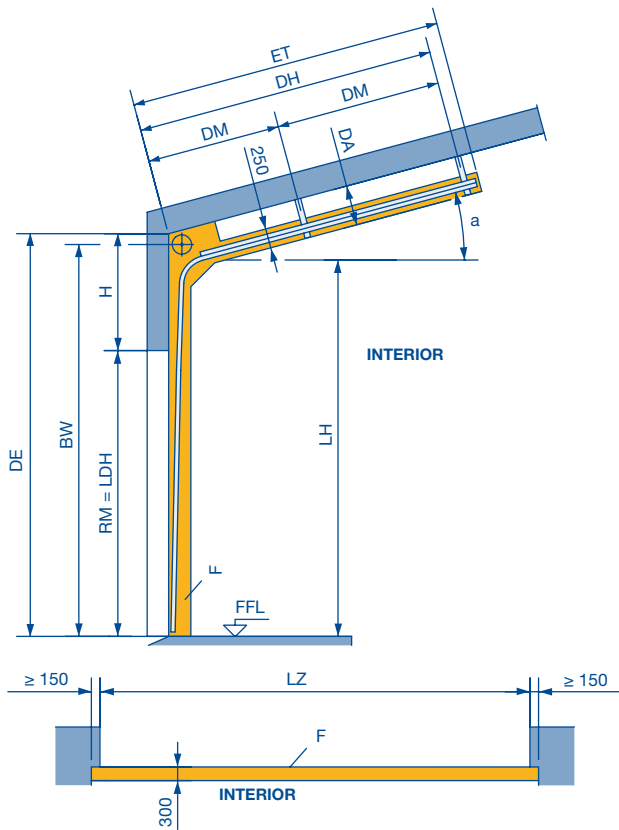
- All door types available in any version.
- All door types available, versions with glazing S3, LB, P and/or wicket door on request.
- Door types ASP, ASR, APU 40 N/-B and ALR 40 N/-B are possible; TAP 40, TAR 40 and SPU 40 with WF frames as well as versions with glazing S3, LB, P and/or wicket door on request.
- All door types in any version on request.

Dimensions in mm

Track Application: HD

High-lift track application

With inclination

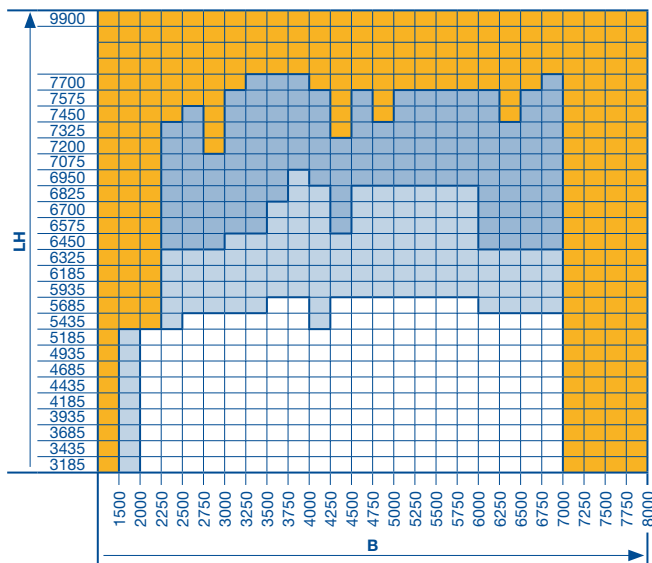


Notes:

- Observe the permissible size ranges of the door types on pages 10–18 and 21–38 under all circumstances!
- ALR 40 Vitraplan and ALS 40 on request

Table 5

Demarcation of track height for track application HD to 10°, Track application HD 11° to 30° on request!



Please note:

1. Select required track height according to the door height in table 1 on page 52.
2. Determine the intersection of the door width and track height using table 5.
3. Please check if, acc. to the explanations, a request is necessary.

Note:

The clearance required for fitting the door must be free of supply lines, heater fans, etc.

ET = min. distance back		
HD 4+5	2 × RM – LH + 1120 – a° × 6.5	For manual operation with long spring buffer (standard)
	2 × RM – LH + 650 – a° × 6.5	For manual operation with short spring buffer (special)
	2 × RM – LH + 880 – a° × 6.5	For shaft operator with long spring buffer (LH – RM) ≤ 1000 and a° ≤ 5°
HD 8	2 × RM – LH + 650 – a° × 6.5	For shaft operator with short spring buffer (LH – RM) > 1000 or a° > 5°
	2 × RM – LH + 950 – a° × 6.5	All versions

See the high-lift track application for all other fitting dimensions. Observe min. sideroom, see page 63.

Only to determine the roof slope in degrees (a°)					
a°	%	X (mm)	a°	%	X (mm)
1	1.75	17.5	16	28.67	286.7
2	3.49	34.9	17	30.57	305.7
3	5.24	52.4	18	32.49	324.9
4	6.99	69.9	19	34.43	344.3
5	8.75	87.5	20	36.40	364.0
6	10.51	105.1	21	38.39	383.9
7	12.28	122.8	22	40.40	404.0
8	14.05	140.5	23	42.45	424.5
9	15.84	158.4	24	44.52	445.2
10	17.63	176.3	25	46.63	466.3
11	19.44	194.4	26	48.77	487.7
12	21.26	212.6	27	50.95	509.5
13	23.09	230.9	28	53.17	531.7
14	24.93	249.3	29	55.43	554.3
15	26.79	267.9	30	57.74	577.4

- DA** Distance to ceiling on request
- L** Anchor length DE – L + 140 (see page 68)
- LH** Track height (see Table 1 on page 52 and Table 5)
- H** Min. headroom (see page 44)
- BW** Position of shaft support
HD 4 + 5 = LH + 280, HD 8 = LH + 305
- DH** Rear ceiling anchor
HD 4 + HD 5 = 2 × RM – LH + 645 – a° × 6.5 (long spring buffer)
HD 4 + HD 5 = 2 × RM – LH + 405 – a° × 6.5 (short spring buffer)
HD 4 + HD 5 = 2 × RM – LH + 405 – a° × 6.5 (long spring buffer + operator)
HD 8 = 2 × RM – LH + 485
- DM** Central ceiling anchor on request
- WE** Shaft centre from lintel (see Table 1 on page 52)
- DE** Ceiling height
- LDH** Clear passage height
- LZ** Clear frame dimension
- ET** Distance back:
- RM** Grid height
- B** Width (**from 1200**)
- F** Space for fitting the door

- All door types available in any version.
- All door types available, versions with glazing S3, LB, P and/or wicket door on request.
- Door types ASP, ASR, APU 40 N/-B and ALR 40 N/-B are possible; SPU 40, TAP 40 and TAR 40 with WF frames as well as versions with glazing S3, LB, P and/or wicket door on request.
- All door types in any version on request.

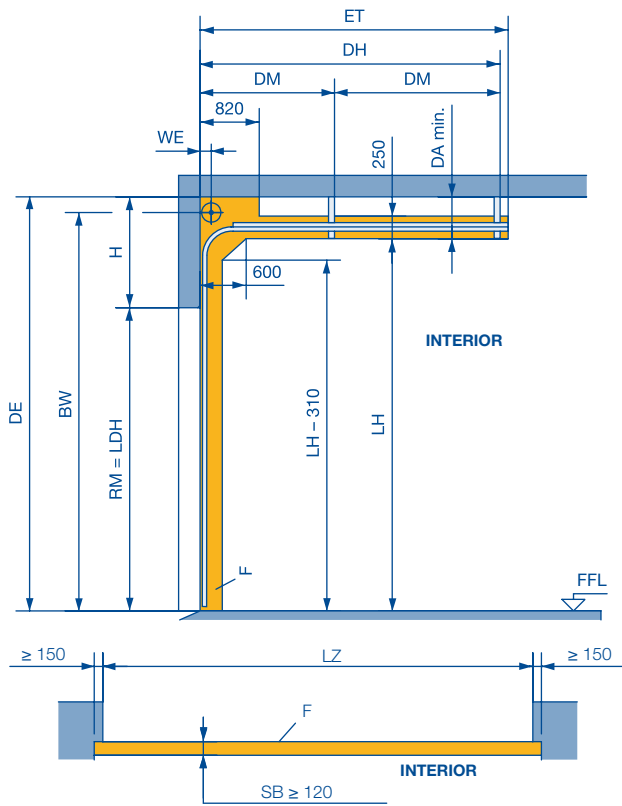
Dimensions in mm

Track Application: HG

High-lift track application

With steep track

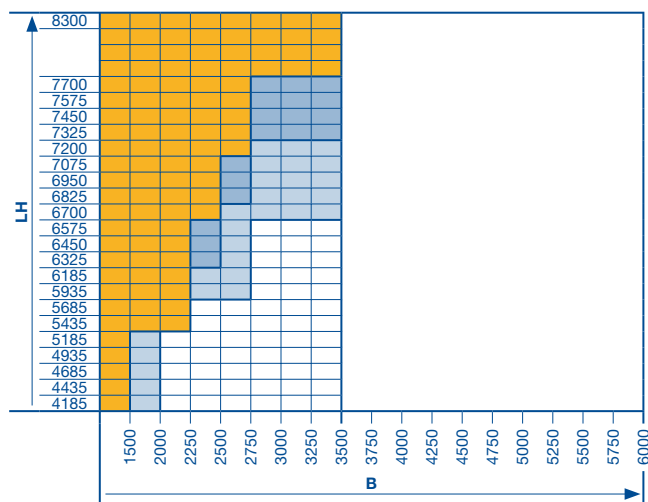
(Application for loading ramp doors)



ET = min. distance back	
HG 4 + 5	2 × RM - LH + 1120 For manual operation with long spring buffer (standard)
	2 × RM - LH + 650 For manual operation with short spring buffer (special)
	2 × RM - LH + 880 For shaft operator with long spring buffer (LH - RM) ≤ 1000
	2 × RM - LH + 650 For shaft operator with short spring buffer (LH - RM) > 1000

Other versions on request.
Observe min. sideroom, see page 63.

Table 7
Demarcation of track height for track application HG



Please note:

1. Select required track height according to the door height in table 6.
2. Determine the intersection of the door width and track height using table 7.
3. Please check if, acc. to the explanations, a request is necessary.

Notes:

- Door types ASP 40 / ASR 40 / ALS 40, doors with real glass infill and wicket doors are not possible!
- The clearance required for fitting the door must be free of supply lines, heater fans, etc.

Table 6: Track heights (LH)

For track application HG

Door height	RM	Min. LH	Max. LH	
5000		5460	8300	HG 5, WE = 180
4875		5335	8175	
4750		5210	8050	
4625		5085	7925	
4500		4960	7800	
4375		4835	7675	
4250		4710	7550	
4125		4585	7425	
4000		4460	7185	
3875		4335	6935	
3750		4210	6685	
3625		4085	6435	
3500		3960	6185	
3375		3835	5935	
3250		3710	5685	
3125		3585	5435	
3000		3460	5185	
2875		3335	4935	
2750		3210	4685	
2625		3085	4435	
2500		2960	4185	
2375		2835	3935	

Notes:

- Observe the permissible size ranges of the door types on pages 10 – 18 and 21 – 38 under all circumstances!
- ALR 40 Vitraplan on request

- LDH** Clear passage height
RM Grid height
LH Track height (see Table 6)
DH Rear ceiling anchor =
 HG 4 + HG 5 = 2 × RM - LH + 645 (long spring buffer)
 HG 4 + HG 5 = 2 × RM - LH + 405 (short spring buffer)
 HG 4 + HG 5 = 2 × RM - LH + 405 (long spring buffer + operator)
DM Central ceiling anchor (see page 68)
WE Shaft centre from lintel (see table 6)
H Min. headroom (see page 44)
Min. DA HG 4 = 420
 HG 5 = 450, 625 with double spring shaft
SB Slot width
L Anchor length DE - LH - 15 (see page 68)
ET Distance back
DE Ceiling height
LZ Clear frame dimension
B Width (from 1200)
F Space for fitting the door

□ All door types available in any version.

□ All door types available, versions with glazing S3, LB, P on request.

□ Door types ASP, ASR, APU 40 N/-B and ALR 40 N/-B are possible; SPU 40, TAP 40 and TAR 40 with WF frames as well as versions with glazing S3, LB, P on request.

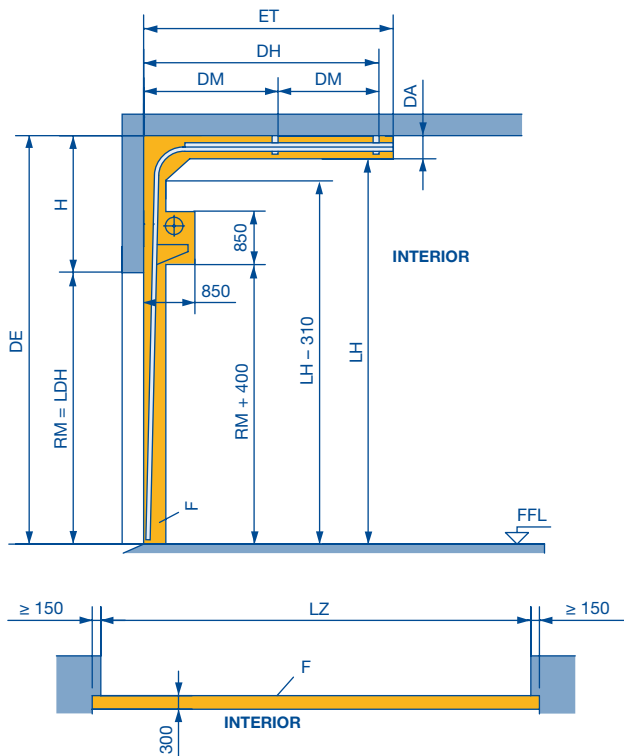
□ All door types in any version on request.

Dimensions in mm

Track Application: HU

High-lift track application

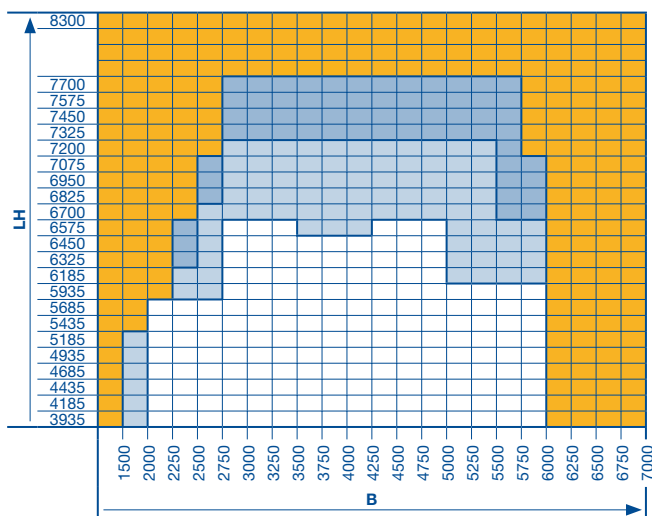
With low-mounted torsion spring shaft



ET = min. distance back	
HU 4+5	2 x RM - LH + 1120 For manual operation with long spring buffer (standard)
	2 x RM - LH + 650 For manual operation with short spring buffer (special)
	2 x RM - LH + 650 For shaft operator with short spring buffer (LH - RM ≥ 1510)

Other versions on request.
Observe min. sideroom, see page 63.

Table 7
Demarcation of track height for track application HU



Please note:

1. Select required track height according to the door height in table 6.
2. Determine the intersection of the door width and track height using table 7.
3. Please check if, acc. to the explanations, a request is necessary.

Note:

The clearance required for fitting the door must be free of supply lines, heater fans, etc.

Table 6: Track heights (LH)

For track application HU

Door height	RM	Min. LH	Max. LH	
5000		6510	8300	HU 5, WE = 335
4875		6385	8175	
4750		6260	8050	
4625		6135	7925	
4500		6010	7800	
4375		5885	7675	
4250		5760	7550	
4125		5635	7425	
4000		5510	7185	
3875		5385	6935	
3750		5260	6685	
3625		5135	6435	
3500		5010	6185	
3375		4885	5935	
3250		4760	5685	
3125		4635	5435	
3000		4510	5185	
2875		4385	4935	
2750		4260	4685	
2625		4135	4435	
2500		4010	4185	
2375		3885	3935	
				HU 4, WE = 315

Notes:

- Observe the permissible size ranges of the door types on pages 10 – 18 and 21 – 38 under all circumstances!
- ALR 40 Vitraplan and ALS 40 on request

- DE** Ceiling height
- LDH** Clear passage height
- RM** Grid height
- LH** Track height (see Table 6)
- DH** Rear ceiling anchor
HU 4 + HU 5 = 2 x RM - LH + 645 (long spring buffer)
HU 4 + HU 5 = 2 x RM - LH + 405 (short spring buffer)
HU 4 + HU 5 = 2 x RM - LH + 405 (long spring buffer + operator)
- DM** Central ceiling anchor (see page 68)
- WE** Shaft centre from lintel (see table 6)
- H** Min. headroom (see page 44)
- DA** Min. distance to ceiling 250
- L** Anchor length DE - LH - 15 (see page 68)
- LZ** Clear frame dimension
- ET** Distance back
- B** Width (from 1200)
- F** Space for fitting the door

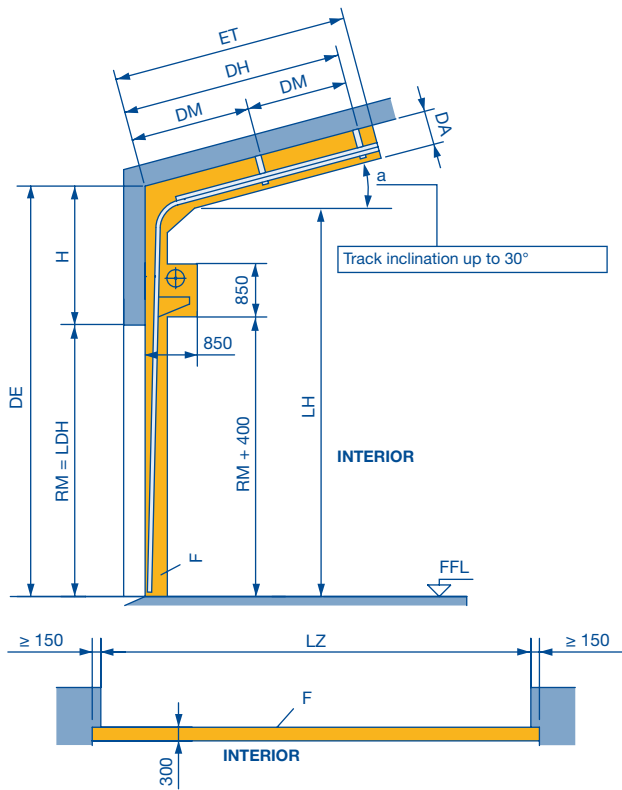
- All door types available in any version.
- All door types available, versions with glazing S3, LB, P and/or wicket door on request.
- Door types ASP, ASR, APU 40 N/-B and ALR 40 N/-B are possible; SPU 40, TAP 40 and TAR 40 with WF frames as well as versions with glazing S3, LB, P and/or wicket door on request.
- All door types in any version on request.

Dimensions in mm

Track Application: RD

High-lift track application

With low-mounted torsion spring shaft and inclination

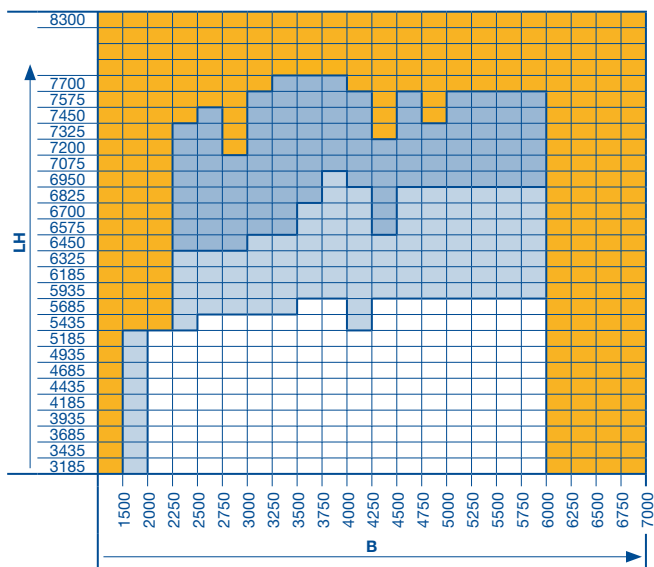


Notes:

- Observe the permissible size ranges of the door types on pages 10–18 and 21–38 under all circumstances!
- ALR 40 Vitraplan and ALS 40 on request

Table 8

Demarcation of track height for track application RD to 10°, Track application RD 11° to 30° on request!



Please note:

1. Select required track height according to the door height in Table 6 on page 56.
2. Determine the intersection of the door width and track height using table 8.
3. Please check if, acc. to the explanations, a request is necessary.

Note:

The clearance required for fitting the door must be free of supply lines, heater fans, etc.

ET = min. distance back		
RD 4 + 5	2 x RM – LH + 1120 – a° x 6.5	For manual operation with long spring buffer (standard)
	2 x RM – LH + 650 – a° x 6.5	For manual operation with short spring buffer (special)
	2 x RM – LH + 880 – a° x 6.5	For shaft operator with long spring buffer = (LH – RM) ≤ 1000 and a° ≤ 5°
	2 x RM – LH + 650 – a° x 6.5	For shaft operator with short spring buffer = (LH – RM) > 1000 or a° > 5°

See the high-lift track application for all other fitting dimensions. Observe min. sideroom, see page 63.

Only to determine the roof slope in degrees (a°)					
a°	%	X (mm)	a°	%	X (mm)
1	1.75	17.5	16	28.67	286.7
2	3.49	34.9	17	30.57	305.7
3	5.24	52.4	18	32.49	324.9
4	6.99	69.9	19	34.43	344.3
5	8.75	87.5	20	36.40	364.0
6	10.51	105.1	21	38.39	383.9
7	12.28	122.8	22	40.40	404.0
8	14.05	140.5	23	42.45	424.5
9	15.84	158.4	24	44.52	445.2
10	17.63	176.3	25	46.63	466.3
11	19.44	194.4	26	48.77	487.7
12	21.26	212.6	27	50.95	509.5
13	23.09	230.9	28	53.17	531.7
14	24.93	249.3	29	55.43	554.3
15	26.79	267.9	30	57.74	577.4

- DE** Ceiling height
- L** Anchor length DE – L – 15 (see page 68)
- LH** Track height (see Table 6 on page 56)
- H** Min. headroom (see page 44)
- DH** Rear ceiling anchor =
RD 4 + RD 5 = 2 x RM – LH + 645 – a° x 6.5 (long spring buffer)
RD 4 + RD 5 = 2 x RM – LH + 405 – a° x 6.5 (short spring buffer)
RD 4 + RD 5 = 2 x RM – LH + 405 – a° x 6.5 (long spring buffer + operator)
- DM** Central ceiling anchor (see page 68)
- WE** Shaft centre from lintel (see Table 6 on page 56)
- DA** Distance to ceiling on request
- LDH** Clear passage height
- LZ** Clear frame dimension
- RM** Grid height
- B** Width (from 1200)
- F** Space for fitting the door

All door types available in any version.

All door types available, versions with glazing S3, LB, P and/or wicket door on request.

Door types ASP, ASR, APU 40 N/-B and ALR 40 N/-B are possible; SPU 40, TAP 40 and TAR 40 with WF frames as well as versions with glazing S3, LB, P and/or wicket door on request.

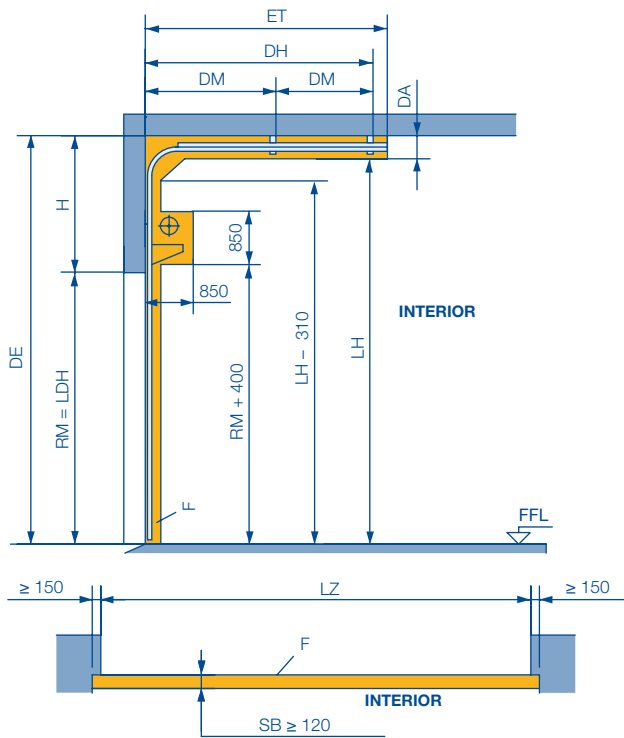
All door types in any version on request.

Dimensions in mm

Track Application: RG

High-lift track application

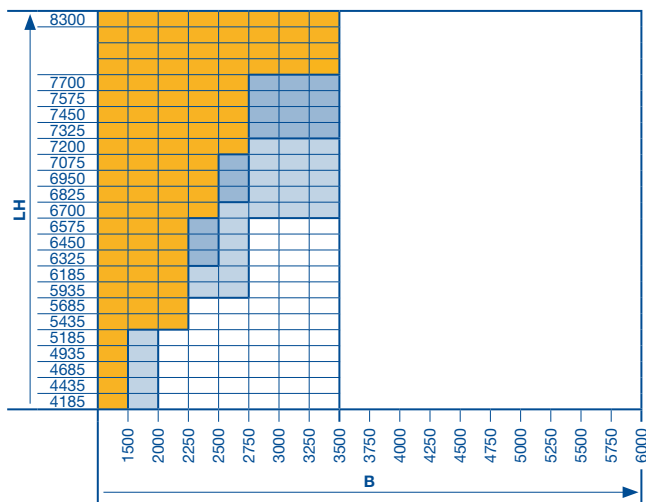
With low-mounted torsion spring shaft and steep track (for loading ramp doors)



ET = min. distance back	
RG 4+5	2 x RM - LH + 1120 For manual operation with long spring buffer (standard)
	2 x RM - LH + 650 For manual operation with short spring buffer (special)
	2 x RM - LH + 650 For shaft operator with short spring buffer (LH - RM ≥ 1510)

Other versions on request.
Observe min. sideroom, see page 63.

Table 10
Demarcation of track height for track application RG



Please note:

1. Select required track height according to the door height in table 9.
2. Determine the intersection of the door width and track height using table 10.
3. Please check if, acc. to the explanations, a request is necessary.

Notes:

- Door types ASP 40 / ASR 40 and wicket doors are not possible!
- The clearance required for fitting the door must be free of supply lines, heater fans, etc.

Table 9: Track heights (LH)
For track application RG

Door height	Min. LH	Max. LH	
5000	6510	8300	RG 5, WE = 276
4875	6385	8175	
4750	6260	8050	
4625	6135	7925	
4500	6010	7800	
4375	5885	7675	
4250	5760	7550	
4125	5635	7425	
4000	5510	7185	
3875	5385	6935	
3750	5260	6685	RG 4, WE = 246
3625	5135	6435	
3500	5010	6185	
3375	4885	5935	
3250	4760	5685	
3125	4635	5435	
3000	4510	5185	
2875	4385	4935	
2750	4260	4685	
2625	4135	4435	
2500	4010	4185	
2375	3885	3935	

Notes:

- Observe the permissible size ranges of the door types on pages 10 – 18 and 21 – 38 under all circumstances!
- ALR 40 Vitraplan and ALS 40 on request

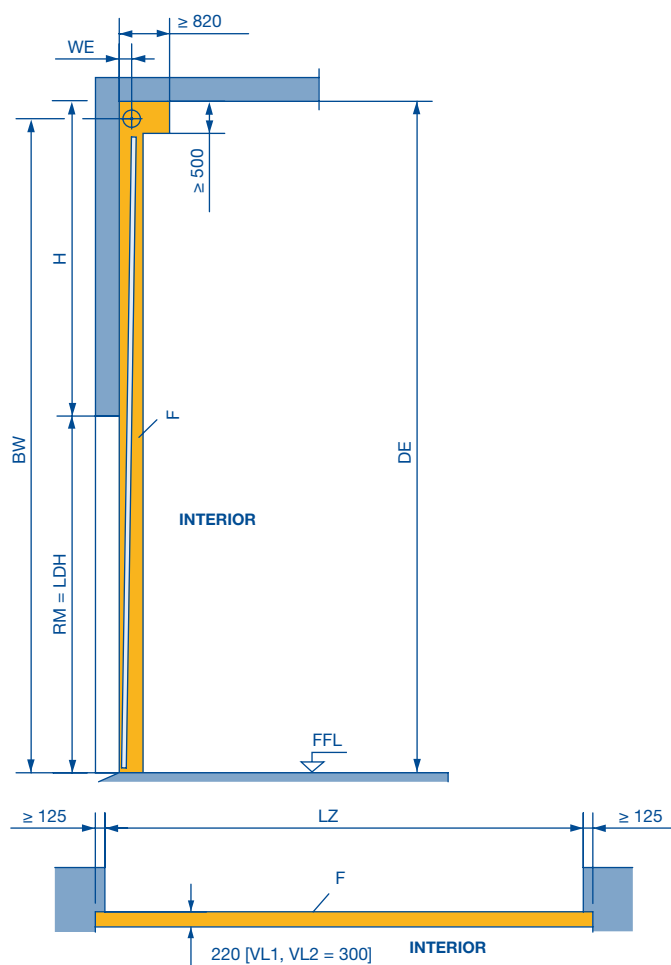
- LDH** Clear passage height
- RM** Grid height
- LH** Track height (see Table 9)
- DH** Rear ceiling anchor =
RG 4 + RG 5 = 2 x RM - LH + 580 (long spring buffer)
RG 4 + RG 5 = 2 x RM - LH + 340 (short spring buffer)
RG 4 + RG 5 = 2 x RM - LH + 340 (long spring buffer + WA 400)
- DM** Central ceiling anchor (see page 68)
- WE** Shaft centre from lintel (see table 9)
- H** Min. headroom (see page 44)
- DA** Min. distance to ceiling 250
- SB** Slot width
- L** Anchor length DE - LH - 15 (see page 68)
- ET** Distance back
- DE** Ceiling height
- LZ** Clear frame dimension
- B** Width (from 1200)
- F** Space for fitting the door

- All door types available in any version.
- All door types available, versions with glazing S3, LB, P on request.
- Door types ASP, ASR, APU 40 N/-B and ALR 40 N/-B are possible; SPU 40, TAP 40 and TAR 40 with WF frames as well as versions with glazing S3, LB, P on request.
- All door types in any version on request.

Dimensions in mm

Track Application: V

Vertical track application

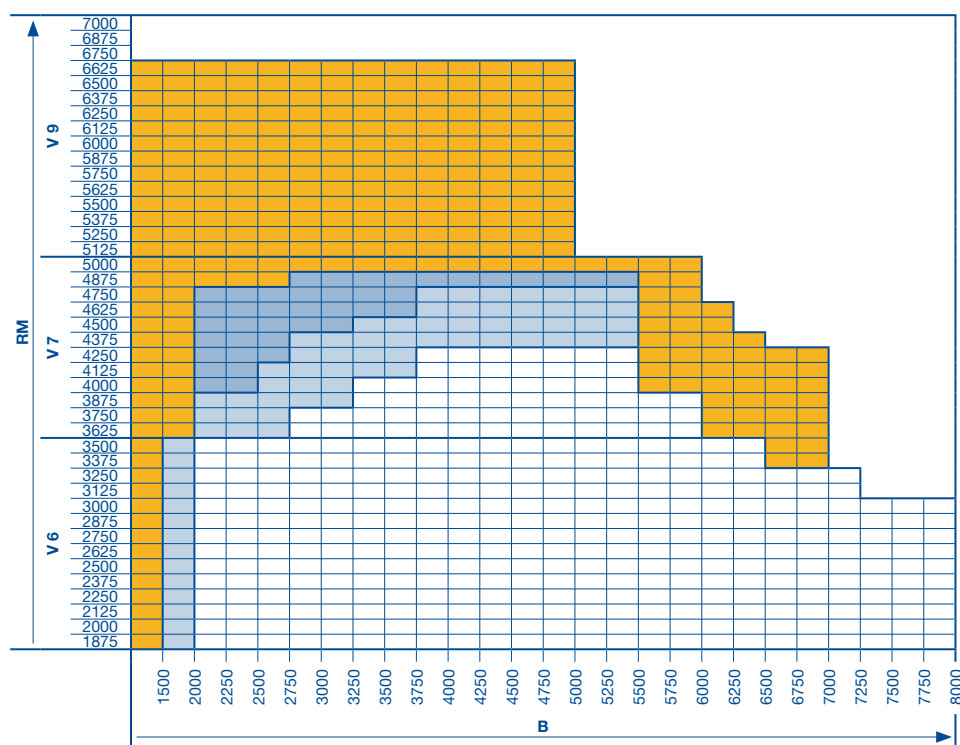


Notes:

- The clearance required for fitting the door must be free of supply lines, heater fans, etc.
- Observe the permissible size ranges of the door types on pages 10 – 18 and 21 – 38 under all circumstances!

Observe min. sideroom, see page 63.

LDH	Clear passage height
RM	Grid height
WE	Shaft centre from lintel V6 = 160, V7 = 180
H	Min. headroom (see page 44)
DE	Ceiling height 2 × RM + 500 (V6) 2 × RM + 540 (V7) 2 × RM + 730 (V7 with double spring shaft) 2 × RM + 635 (V9)
BW	Position of shaft support 2 × RM + 780 (V9 with double spring shaft) 2 × RM + 360 (V6) 2 × RM + 385 (V7) 2 × RM + 435 (V9)
LZ	Clear frame dimension
F	Space for fitting the door



Note:

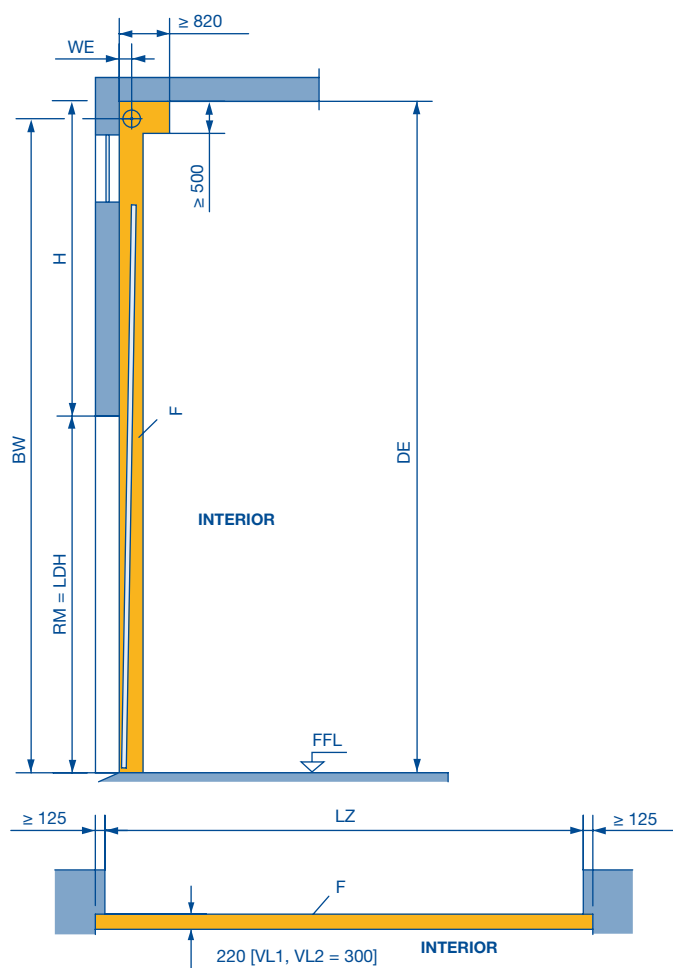
ALR 40 Vitraplan and ALS 40 on request

- All door types available in any version.
 - All door types available, versions with glazing S3, LB, P and/or wicket door on request.
 - Door types ASP, ASR, APU 40 N/-B and ALR 40 N/-B are possible; TAP 40, TAR 40 and SPU 40 with WF frames as well as versions with glazing S3, LB, P and/or wicket door on request.
 - All door types in any version on request.
- B** Width (from 1200)
Dimensions in mm

Track Application: VA

Vertical track application

With high-mounted torsion spring shaft

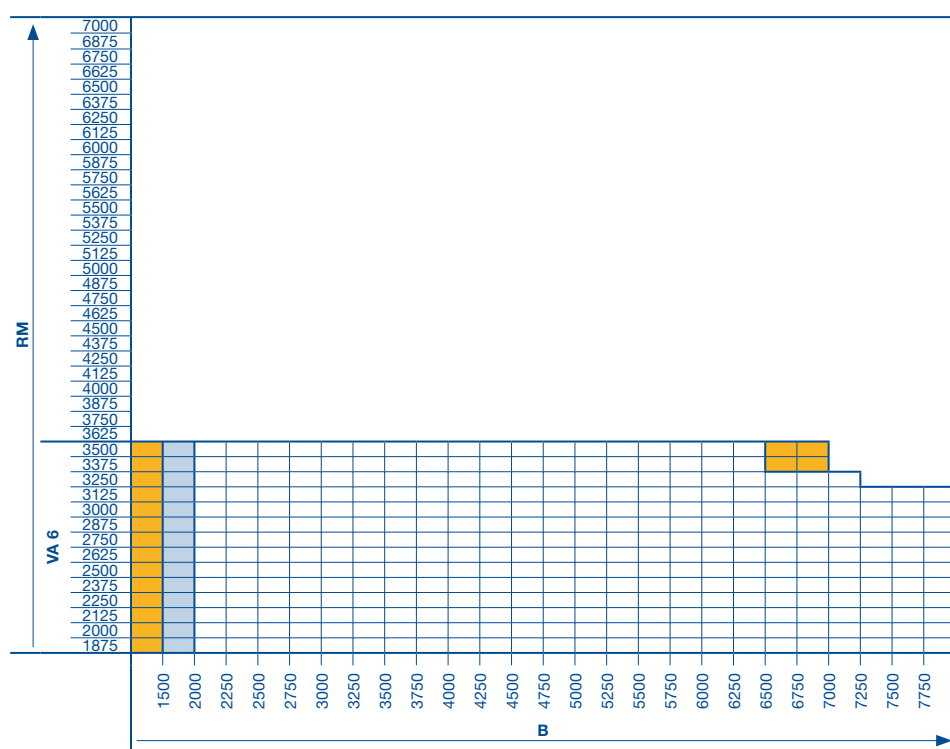


Notes:

- The clearance required for fitting the door must be free of supply lines, heater fans, etc.
- Observe the permissible size ranges of the door types on pages 10 – 18 and 21 – 38 under all circumstances!

Observe min. sideroom, see page 63.

LDH	Clear passage height
RM	Grid height
WE	Shaft centre from lintel VA 6 = 160
H	Min. headroom (see page 44)
DE	Ceiling height Min.: $2 \times RM + 510$ (VA 6) Max.: depends on order
BW	Position of shaft support = Min.: $2 \times RM + 370$ (VA 6) Max.: $7895 - DE - 140$
LZ	Clear frame dimension
F	Space for fitting the door



Note:

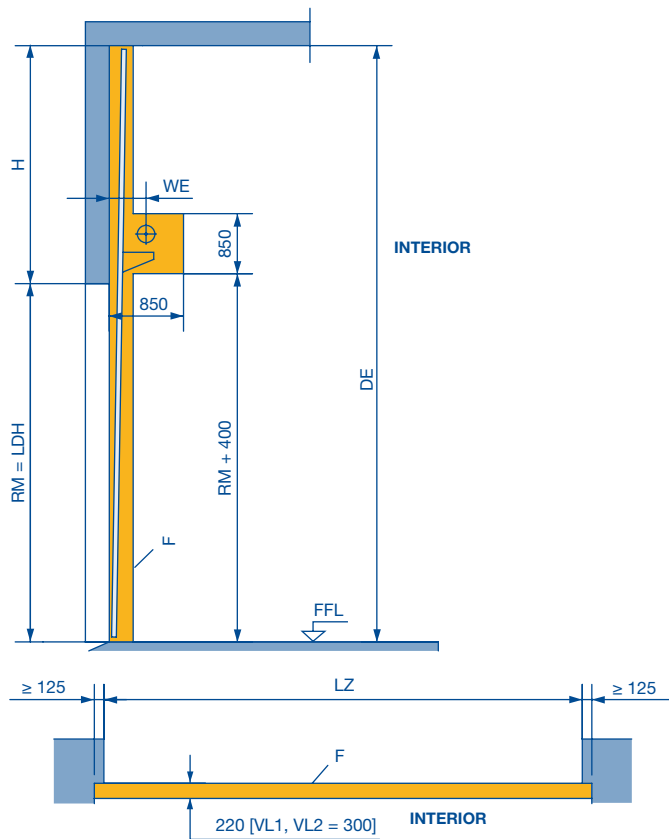
ALR 40 Vitraplan and ALS 40 on request

- All door types available in any version.
 - All door types available, versions with glazing S3, LB, P and/or wicket door on request.
 - All door types in any version on request.
- B** Width (from 1200)
Dimensions in mm

Track Application: VU

Vertical track application

With low-mounted torsion spring shaft

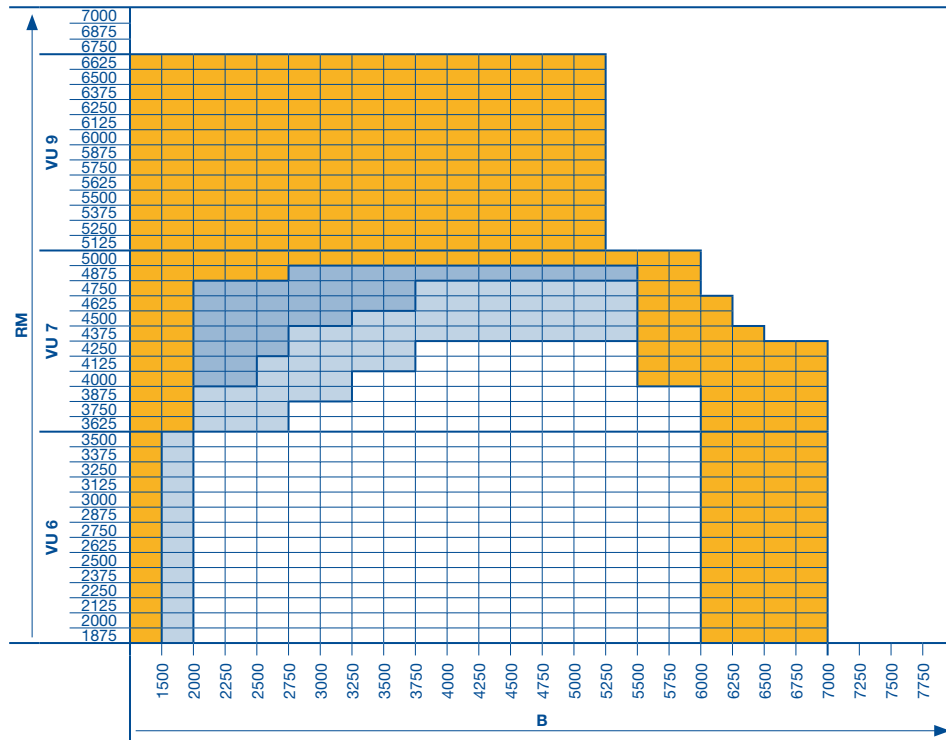


Notes:

- The clearance required for fitting the door must be free of supply lines, heater fans, etc.
- Observe the permissible size ranges of the door types on pages 10 – 18 and 21 – 38 under all circumstances!

Observe min. sideroom, see page 63.

DE	Ceiling height = $2 \times RM + 350$
WE	Shaft centre from lintel VU 6 = 315 VU 7 = 335 VU 9 = 375
H	Min. headroom (see page 44)
LDH	Clear passage height
RM	Grid height
LZ	Clear frame dimension
F	Space for fitting the door



Note:

ALR 40 Vitraplan and ALS 40 on request

- All door types available in any version.
- All door types available, versions with glazing S3, LB, P and/or wicket door on request.
- Door types ASP, ASR, APU 40 N/-B and ALR 40 N/-B are possible; TAP 40, TAR 40 and SPU 40 with WF frames as well as versions with glazing S3, LB, P and/or wicket door on request.
- All door types in any version on request.

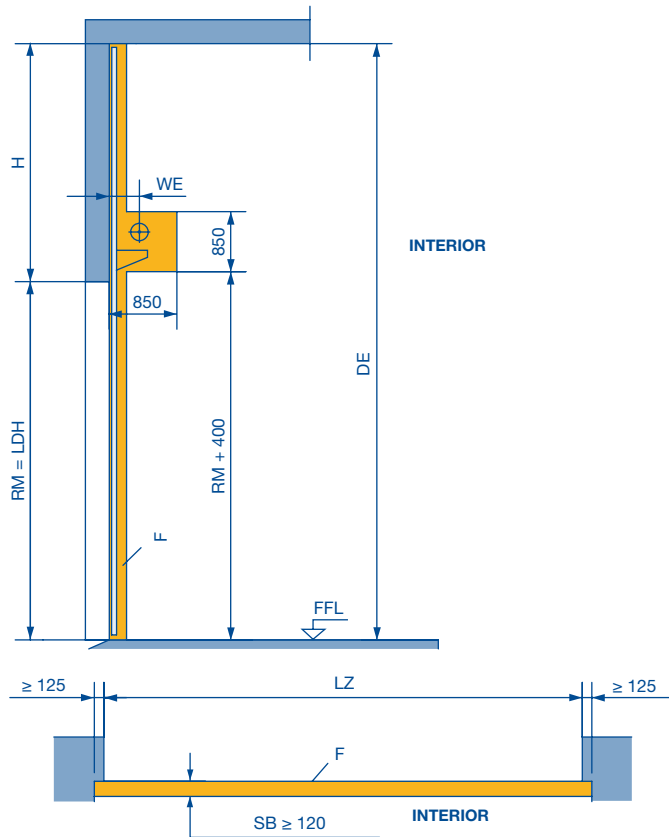
B Width (from 1200)
Dimensions in mm

Track Application: WG

Vertical track application with low-mounted

Torsion spring shaft and steep track

(Application for loading ramp doors)

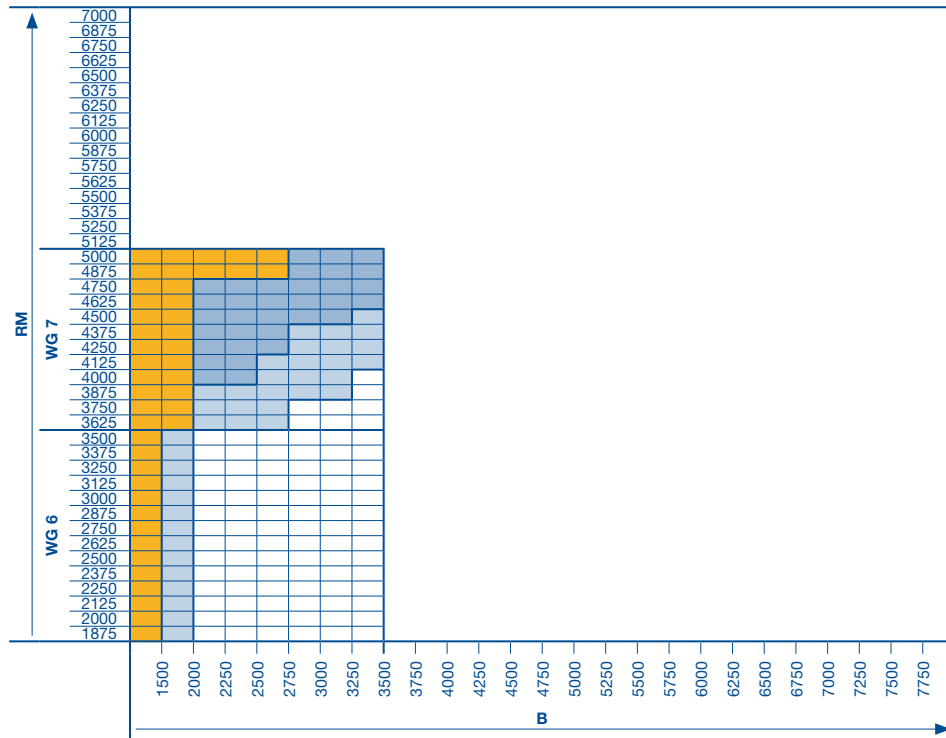


Notes:

- Door types ASP 40 / ASR 40 and wicket doors are not possible!
- The clearance required for fitting the door must be free of supply lines, heater fans, etc.
- Observe the permissible size ranges of the door types on pages 10 – 18 and 21 – 38 under all circumstances!

Observe min. sideroom, see page 63.

- DE** Ceiling height = $2 \times RM + 350$
WE Shaft centre from lintel
 WG 6 = 246
 WG 7 = 276
H Min. headroom (see page 44)
SB Slot width
LDH Clear passage height
RM Grid height
LZ Clear frame dimension
F Space for fitting the door



Note:

ALR 40 Vitraplan and ALS 40 on request

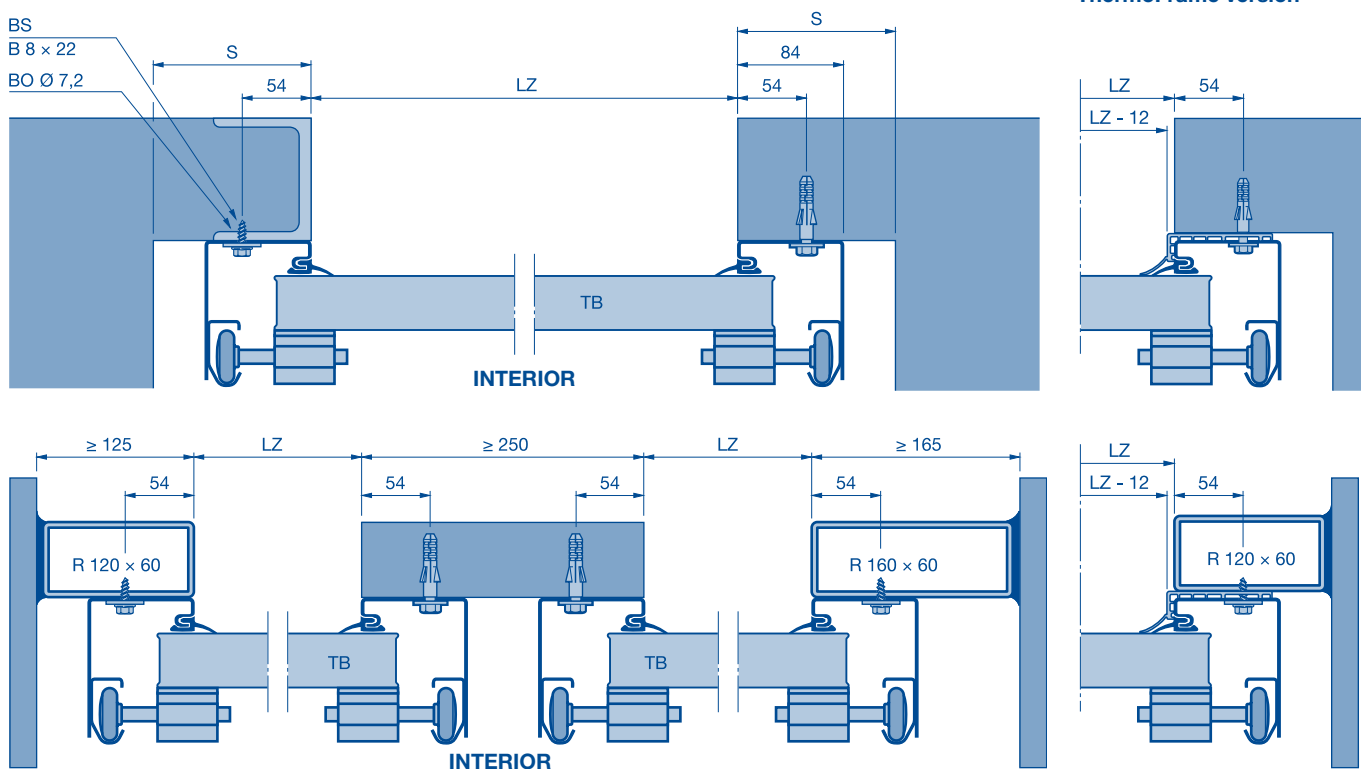
- All door types available in any version.
 - All door types available, versions with glazing S3, LB, P on request.
 - Door types ASP, ASR, APU 40 N / -B and ALR 40 N / -B are possible; SPU 40, TAP 40 and TAR 40 with WF frames as well as versions with glazing S3, LB, P on request.
 - All door types in any version on request.
- B** Width (from 1200)
 Dimensions in mm

Sideroom

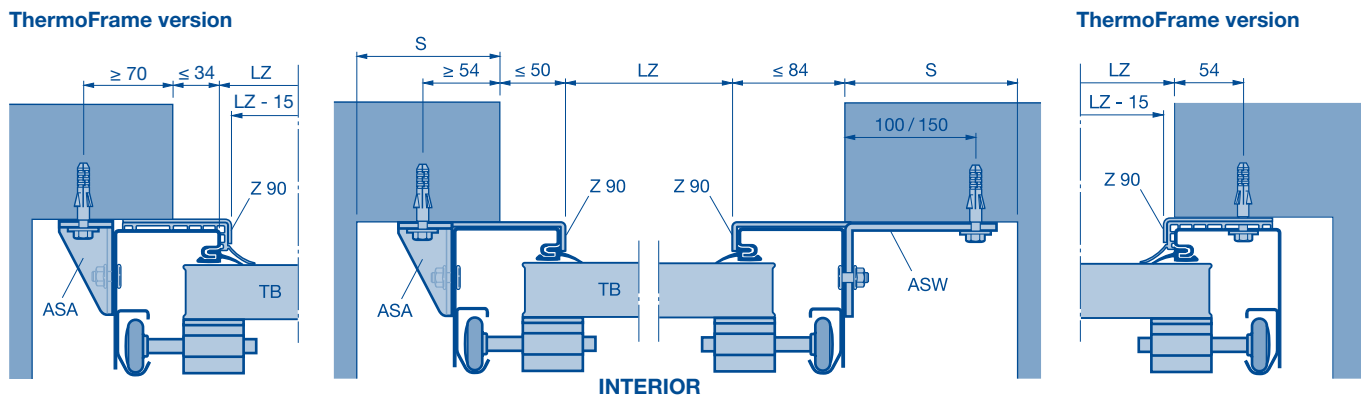
Required sideroom S

Track application / designation	S	Track application / designation	S
N, NA, ND, NH, NS, GD, V, VA, VU, WG	125	Hand pulley	N, NA, ND, NH, NS, GD
H, HA, HD, HG, HU, RD, RG	150		H, HA, HD, HG, HU, RD, RG
L, LD	125		V, VA, VU, WG
		Chain hoist	Page 66
		Shaft operators	Pages 72 – 78

Sideroom



Sideroom with frame covering



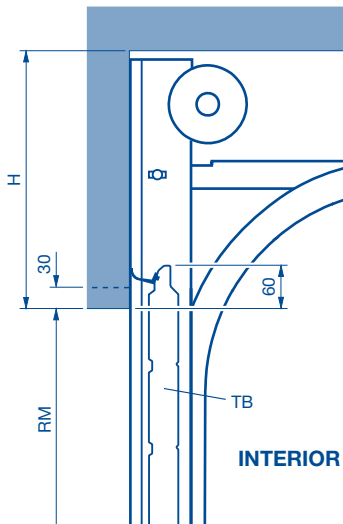
LZ Clear frame dimension
BO Hole
HS Self-tapping screw

TB Door leaf
R Box section
ASA Screw-on anchor 70 x 40

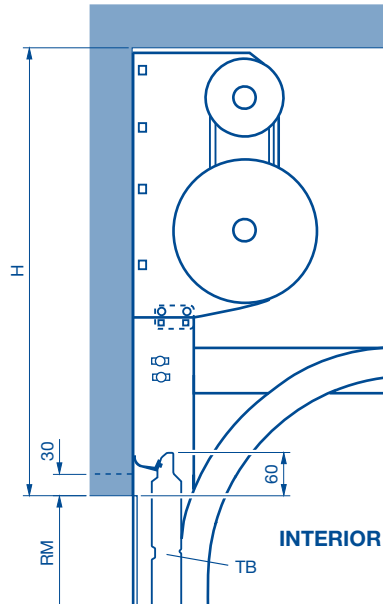
ASW Screw-on bracket 70 x 120 / 170

Lintel Fitting

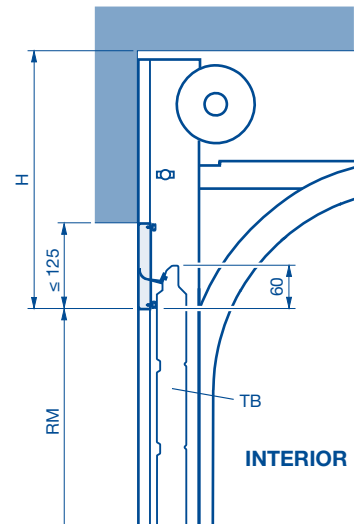
Normal lintel fitting
Lintel variation up to 30 mm high



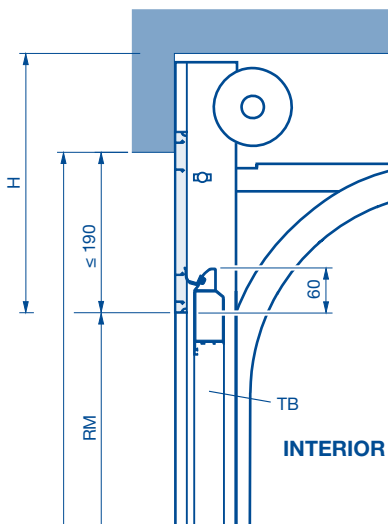
Normal lintel fitting
Double spring shaft



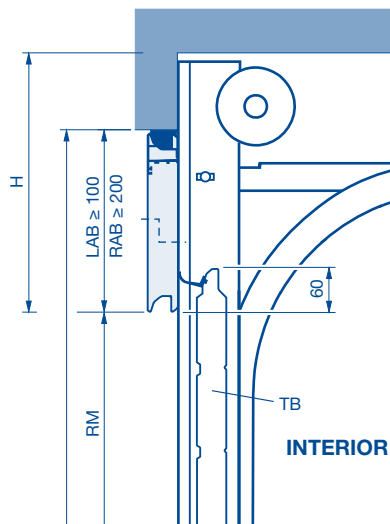
Single-skinned steel fascia for SPU 40
to make up for insufficient headroom
up to 125 mm
(only for track applications N and L)



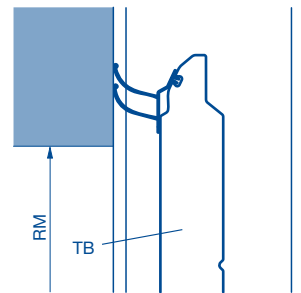
Smooth panel, anodised for APU 40 N, APU 40 B, ALR 40 N, ALR 40 B, ALS 40
to make up for insufficient headroom
from 31 to 190 mm
(only for track applications N and L)



PU fascia panel to make up for insufficient headroom from 100 mm
Aluminium fascia profile to make up for insufficient headroom (see table)



Lintel fitting with ThermoFrame



Aluminium frame fascia panel	
Height	Infill type
≥ 200	FU, LB, S, SE, XU, FK, KR
≥ 245	S2, S3, R2, C2
≥ 230 – 692	S2, S3, R2, C2 with ASP / ASR

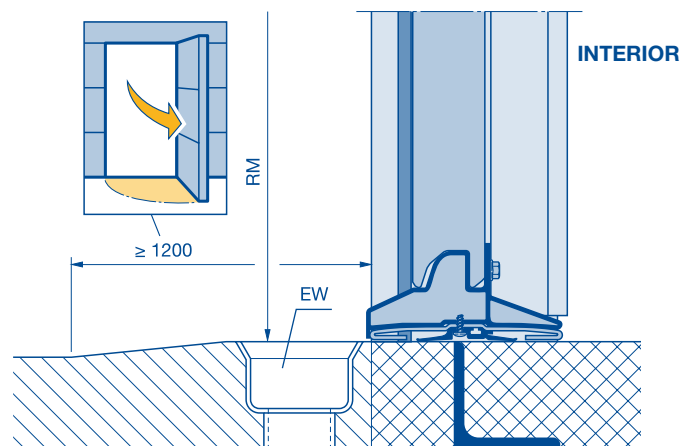
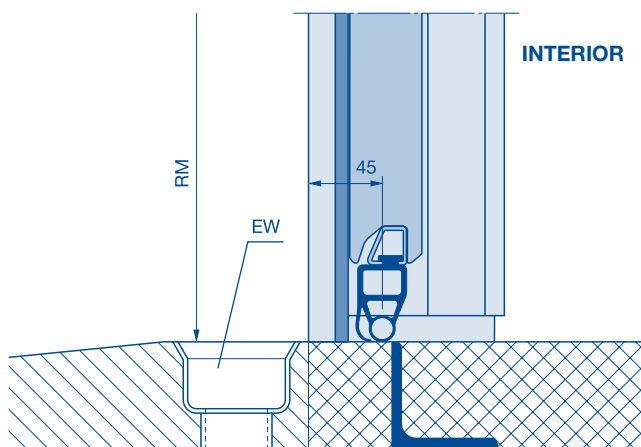
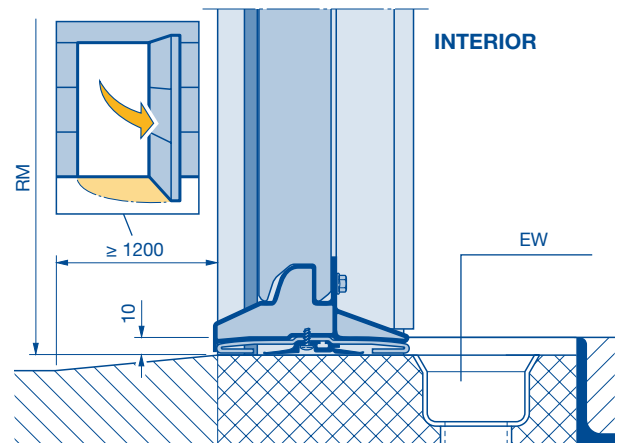
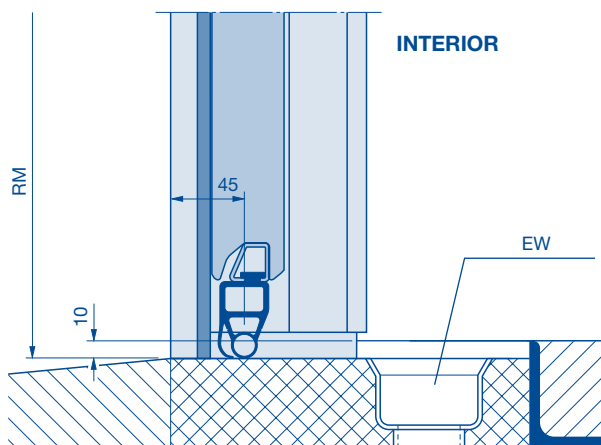
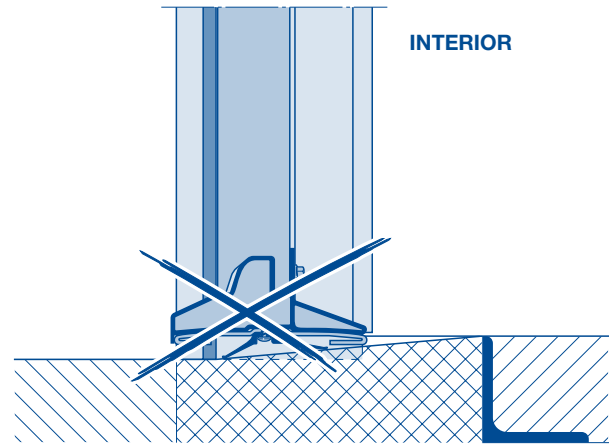
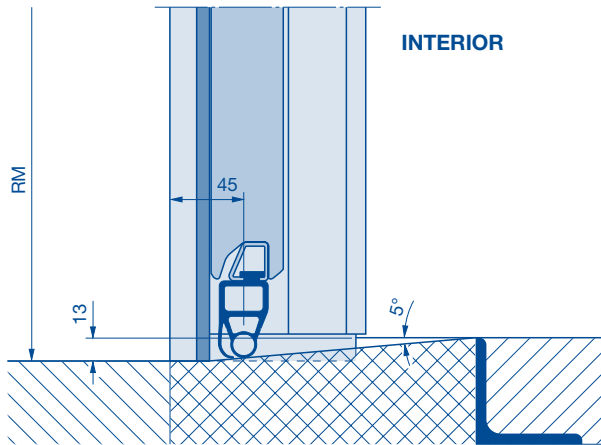
- Aluminium frame fascia panel with real glass infill VG, E2 and G2 on request.

- H** Min. headroom, see page 44
- RM** Grid
- TB** Door leaf
- LAB** Fascia panel
- RAB** Frame fascia panel

Bottom Edge

Without wicket door / with wicket door and threshold rail

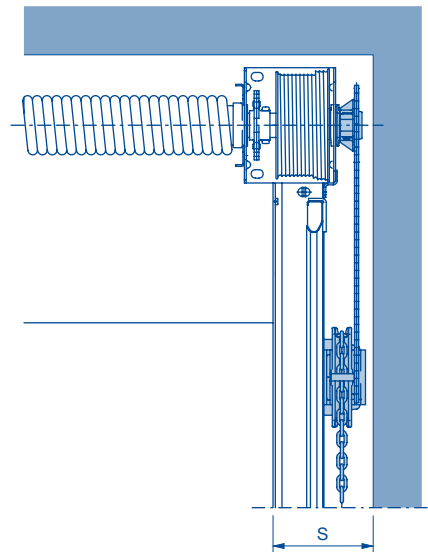
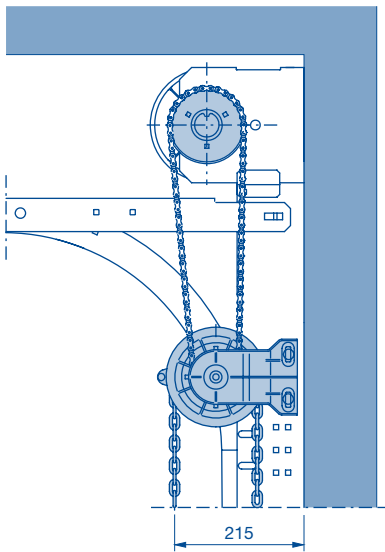
With wicket door with trip-free threshold



EW Drainage
RM Grid

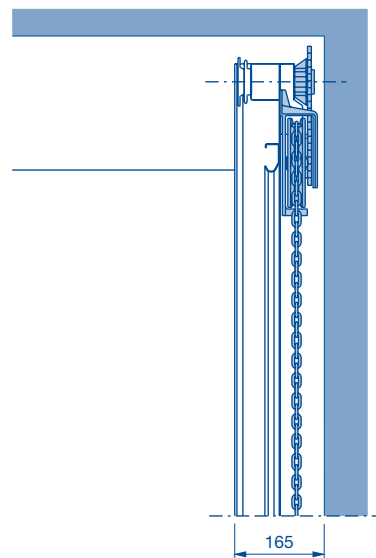
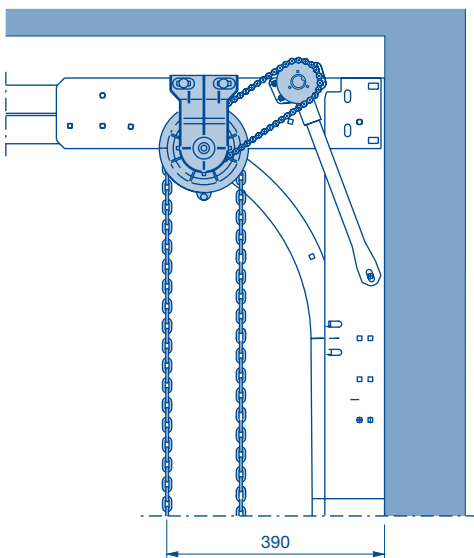
Chain Hoist

Track applications N, NA, ND, NH, NS, GD, H, HA, HD, HG, HU, RD, RG, VU, WG



Track application	N	NA	ND	NH	NS	GD	H	HA	HD	HG	HU	RD	RG	VU	WG
S	165	165	165	165	165	165	185	185	185	185	185	185	185	165	165

Track applications L and LD

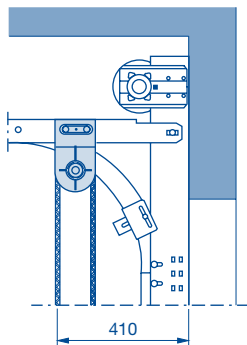


Hand Pulley

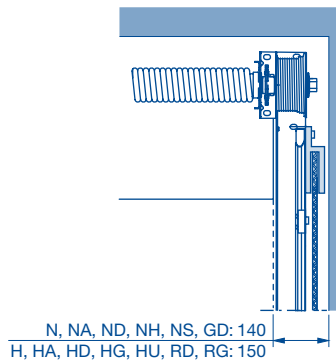
With rope or link steel chain

Track applications up to 20 m² door surface

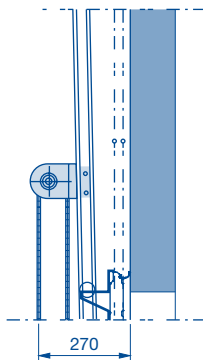
With rope or link steel chain



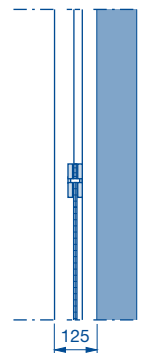
N, NA, ND, NH, NS, GD, H, HA, HD, HG, HU, RD, RG



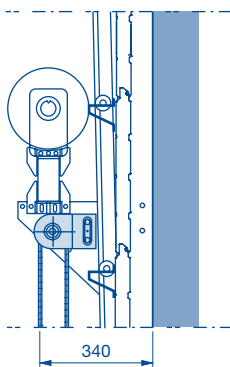
With rope or link steel chain



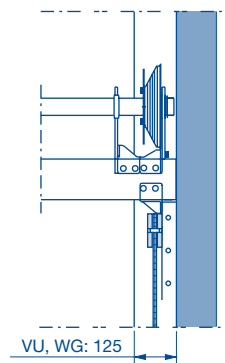
V, VA



With rope or link steel chain



VU, WG

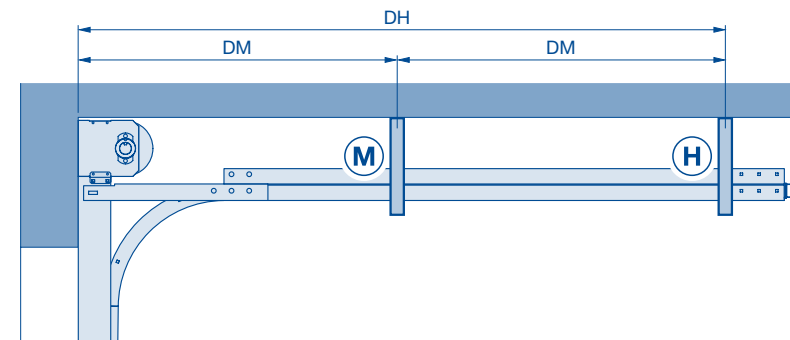


Ceiling Anchor

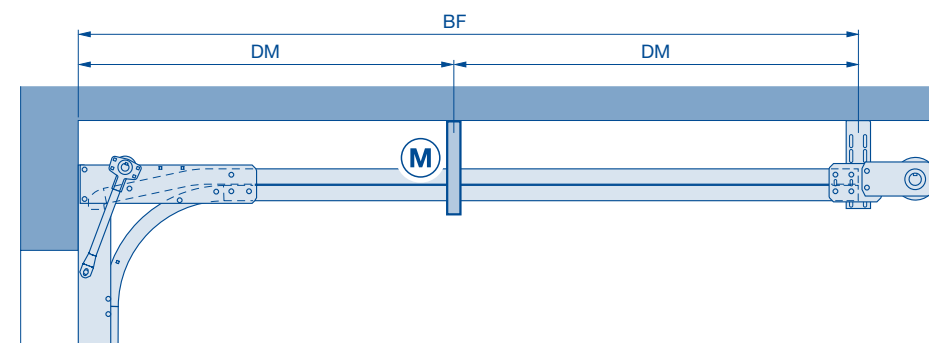
Track suspensions for all track applications except V, VA, VU and WG

Track suspensions as ceiling anchors in five lengths, standard length 469 mm.

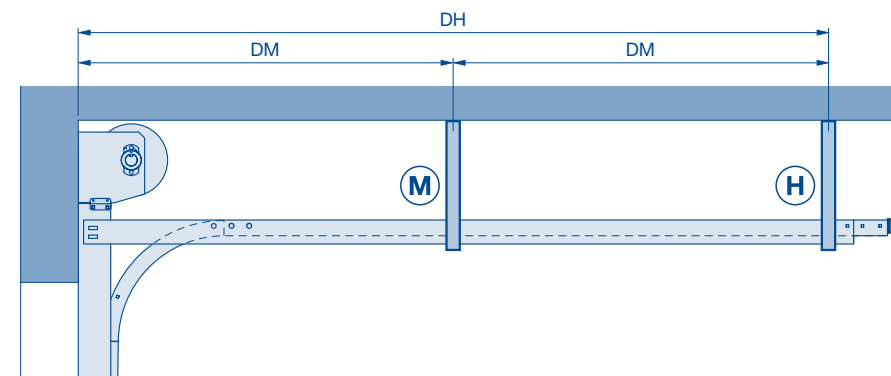
DH = Rear ceiling anchor (see pages 44 – 58), door weights for roof loads (see pages 44 – 58).



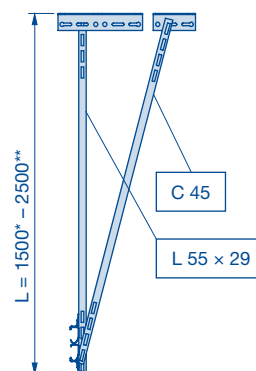
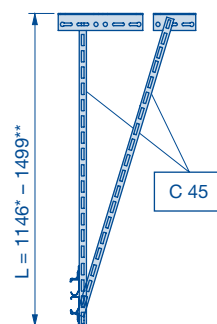
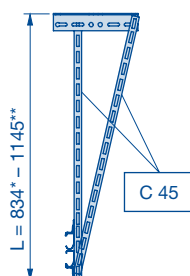
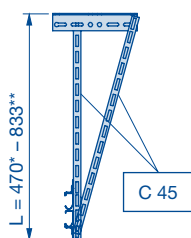
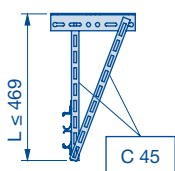
Double track (suspensions), Door heights RM ≤ 5000			
DH	M	H	DM
– 1555	–	1	–
1560 – 3720	1	1	DH/2
3730 – 5195	2	1	DH/3



Double track (suspensions), L		
BF	M	DM
≤ 4182	1	BF/2
> 4182	2	BF/3



C-rail (suspensions) all track sizes, Door heights RM > 5000			
DH	M	H	DM
	1	1	DH/2

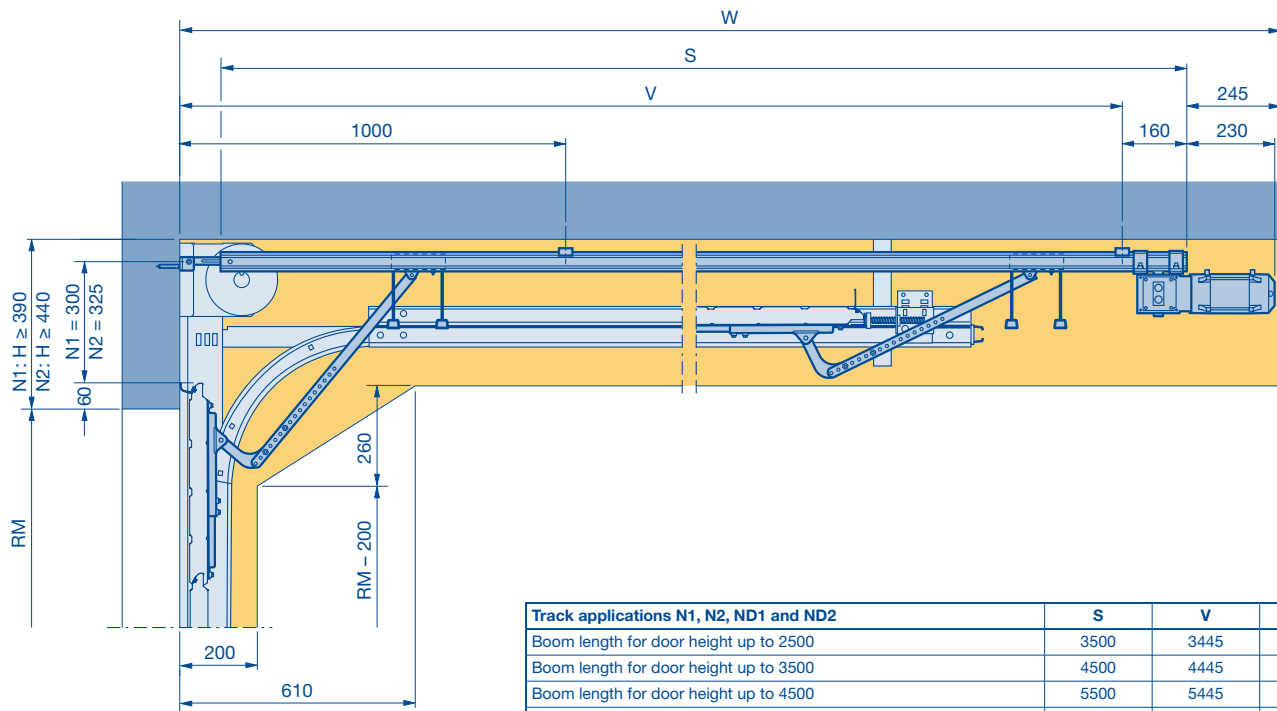


* Min.
** Max.

BF Position of spring shaft
DH Rear ceiling anchor
DM Centre ceiling anchor

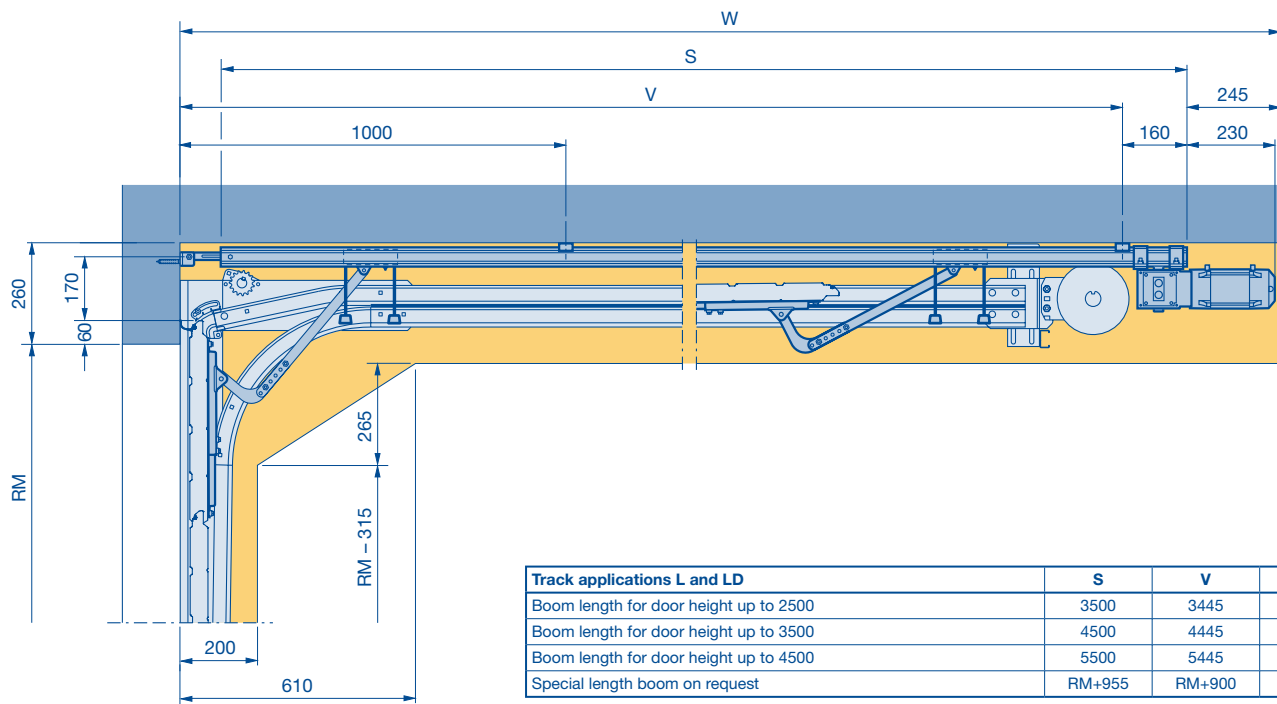
Chain Drive Operator ITO 400

ITO 400 track applications N and ND (doors with wicket doors on request)



Track applications N1, N2, ND1 and ND2	S	V	W
Boom length for door height up to 2500	3500	3445	3850
Boom length for door height up to 3500	4500	4445	4850
Boom length for door height up to 4500	5500	5445	5850
Special length boom for N1 and ND1 on request	RM+722	RM+667	RM+1072
Special length boom for N2 and ND2 on request	RM+829	RM+774	RM+1179

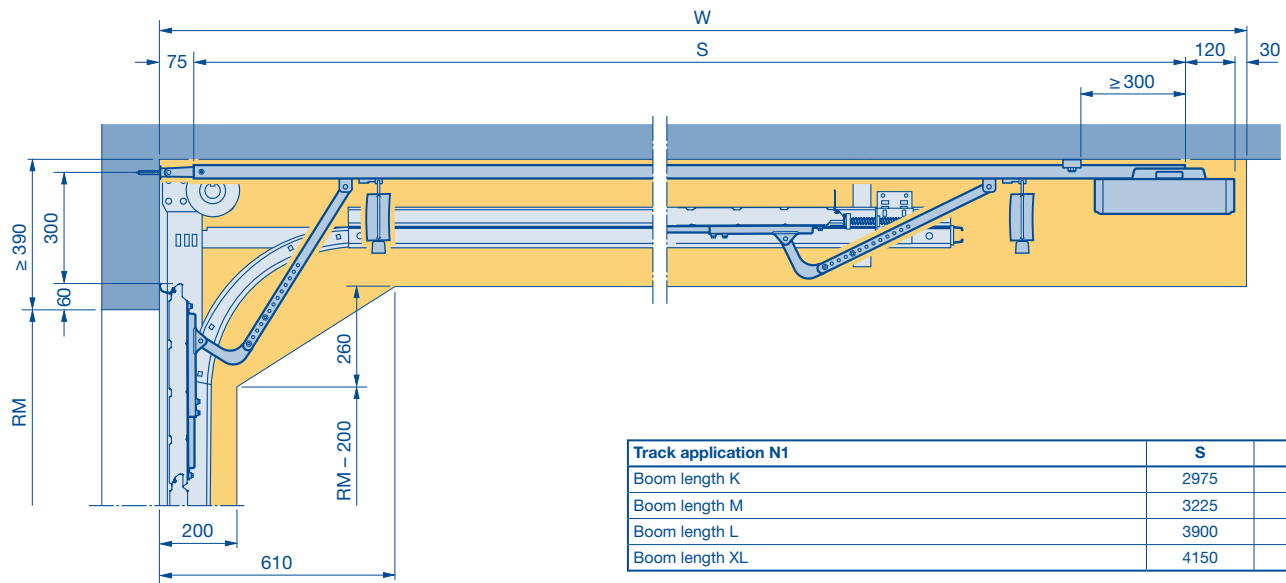
ITO 400 track applications L and LD (doors with wicket doors on request)



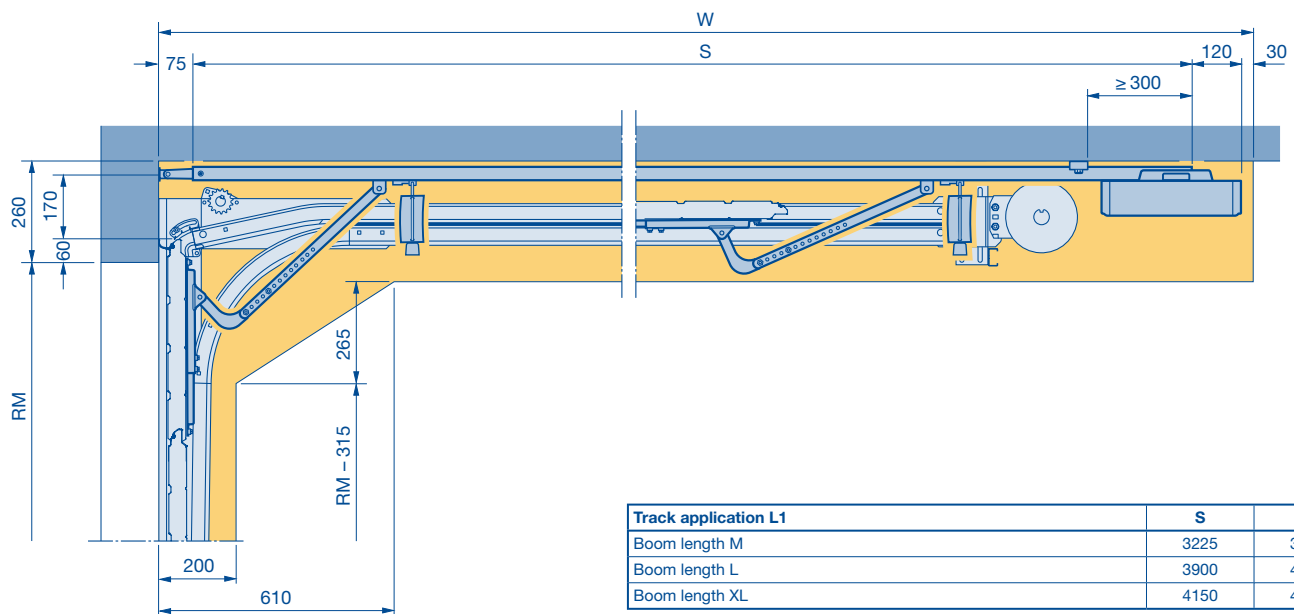
Track applications L and LD	S	V	W
Boom length for door height up to 2500	3500	3445	3850
Boom length for door height up to 3500	4500	4445	4850
Boom length for door height up to 4500	5500	5445	5850
Special length boom on request	RM+955	RM+900	RM+1305

Operator SupraMatic H / HD

SupraMatic H track application N (doors with wicket doors, ALS and doors with real glass infill on request)*



SupraMatic H track application L (doors with wicket doors, ALS and doors with real glass infill on request)*



(See the next page for the size range for SupraMatic H/HD)

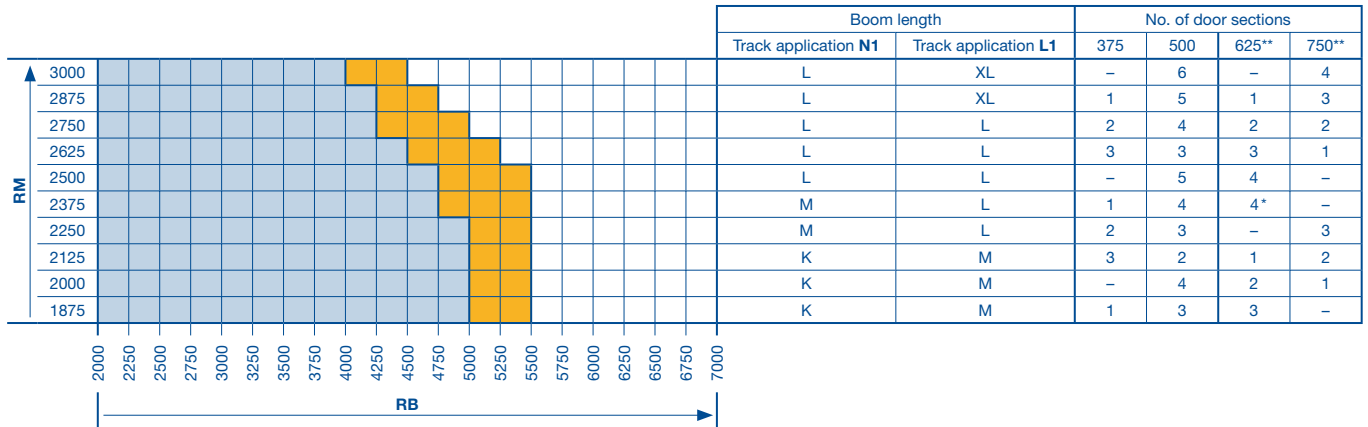
*** Note:**

This operator is not possible with DPU doors!

RM Grid height

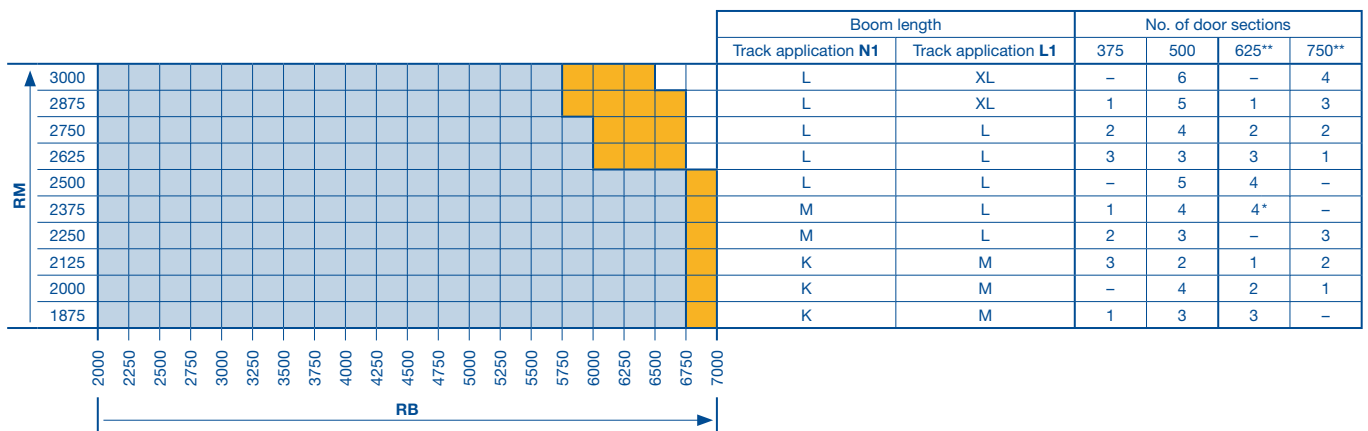
Operator SupraMatic H / HD

SupraMatic H size range



- SupraMatic H not possible
- SupraMatic H possible
- SupraMatic H on request

SupraMatic HD size range



- SupraMatic HD not possible
- SupraMatic HD possible
- SupraMatic HD on request

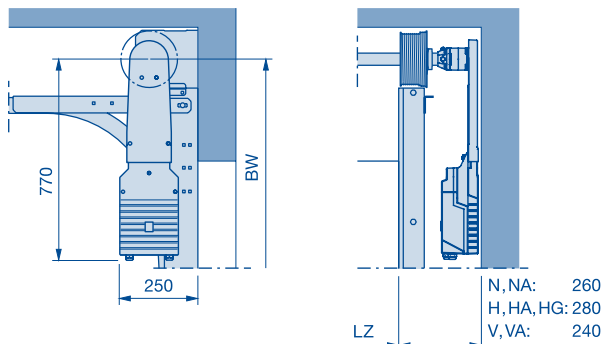
RB Grid width
 RM Grid height
 * Top door section shortened to 500 mm
 ** Without wicket door

Shaft Operator WA 300

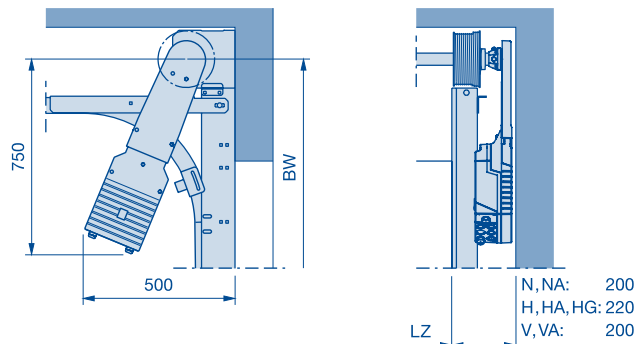
Shaft operator WA 300 for track applications N, NA, H, HA, HG, V and VA

As shown in the figure, the operator can be fitted either left or right, viewed from the inside.

Fitting example ⑧ right



Fitting example ⑨ right

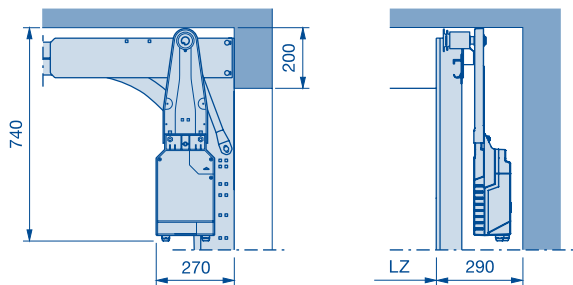


Shaft operator WA 300 for track application L

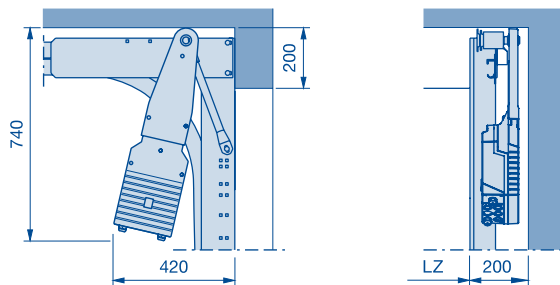
As shown in the figure, the operator can be fitted either left or right, viewed from the inside.

In fitting example 9: on the side opposite the door lock.

Fitting example ⑧ right



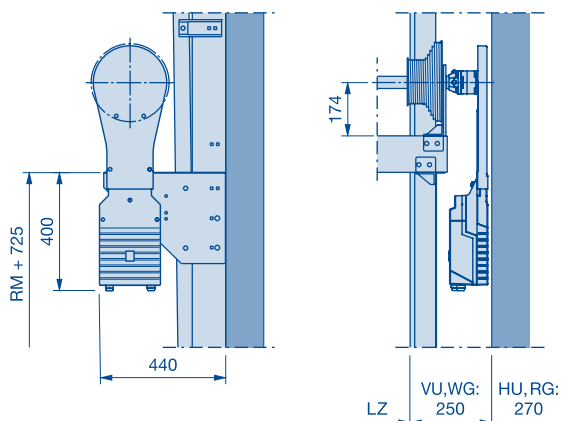
Fitting example ⑨ right



Shaft operator WA 300 for track applications HU, RG, VU and WG

As shown in the figure, the operator can be fitted either left or right, viewed from the inside.

Fitting example ⑧ right

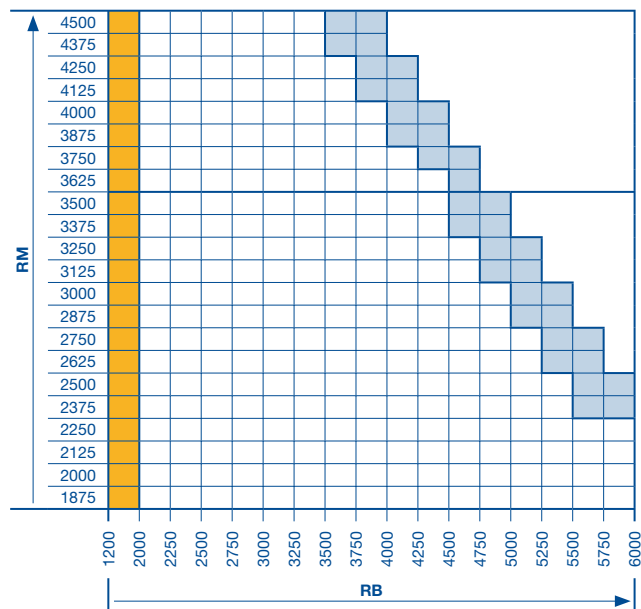


LZ Clear frame dimension
BW Position of shaft support

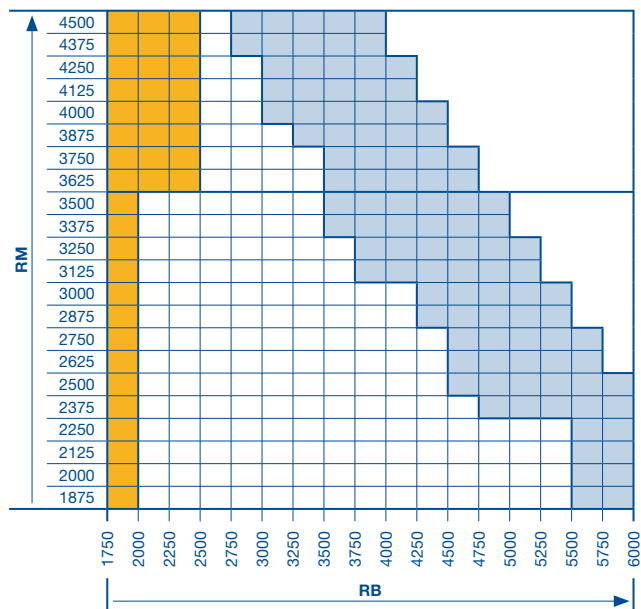
Shaft Operator WA 300

Shaft operator WA 300 for track applications N, NA and L

Without wicket door

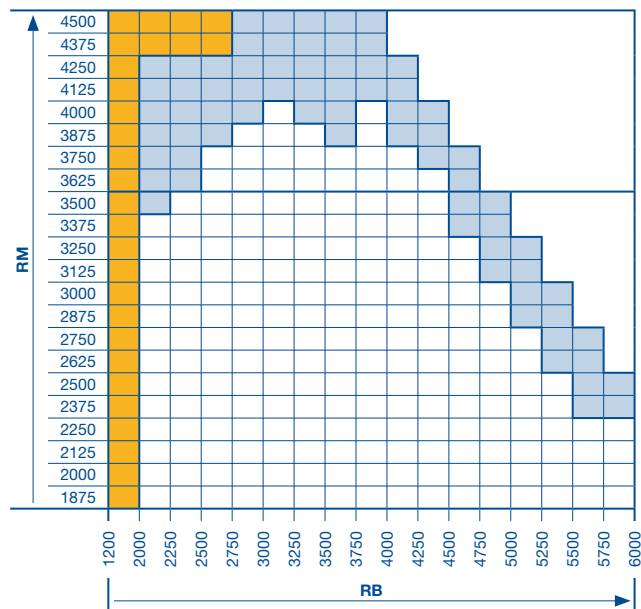


Door with wicket door R = .

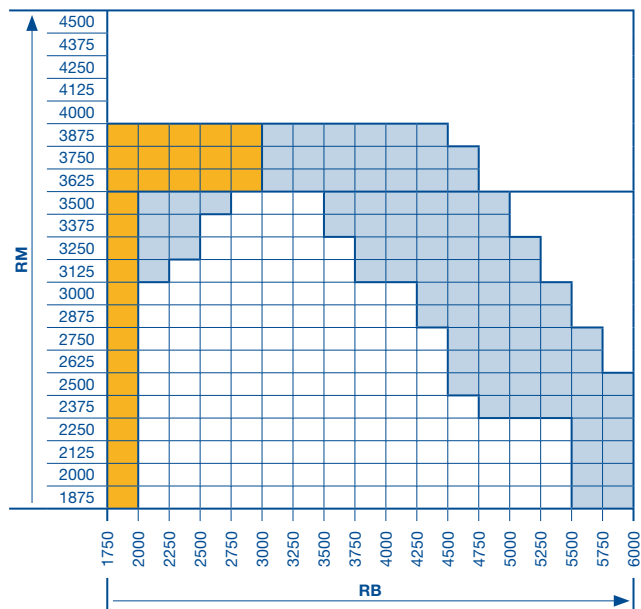


Shaft operator WA 300 for track applications HU, RG, VU and WG

Without wicket door



Door with wicket door R = .



- WA 300 not possible.
- WA 300 possible, versions with glazing S3, LB, and P on request.
- WA 300 on request.

RB Grid width
RM Grid height

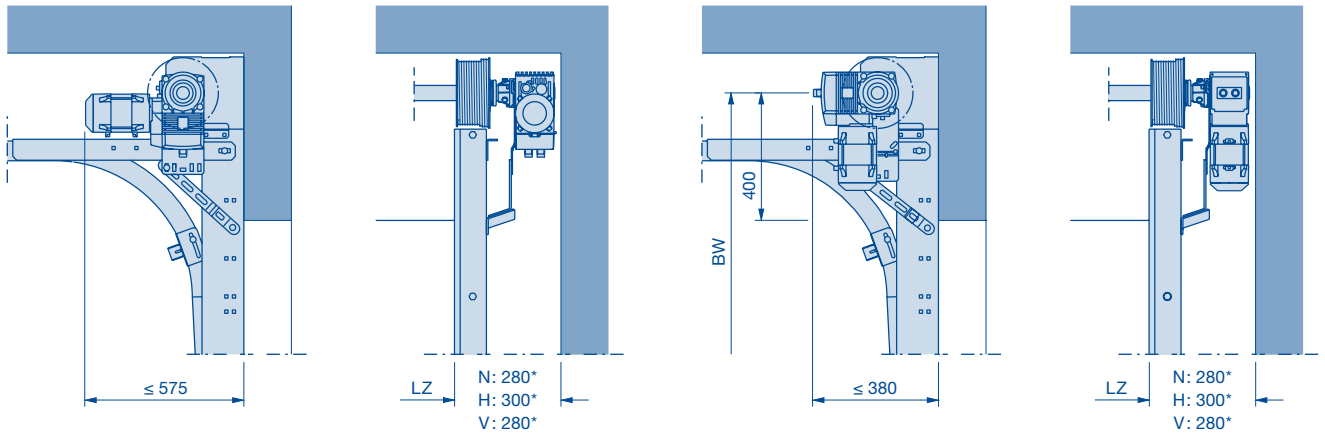
Dimensions in mm

Shaft Operator WA 400

As a frame-mounted operator

Shaft operator WA 400 for all track applications, except for L, LD, HU, RD, RG, VU and WG

As shown in the figure, the operator can be fitted either left or right, viewed from the inside.

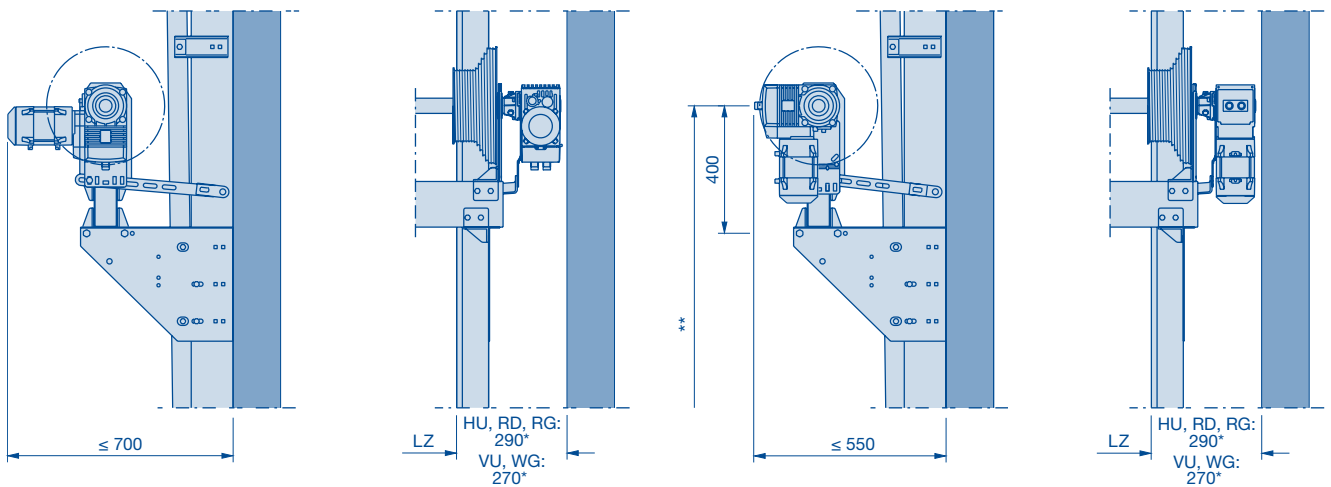


*** Note:**

Dimension + 75 mm if using a non-jointed emergency crank handle

Shaft operator WA 400 for track applications HU, RD, RG, VU and WG

As shown in the figure, the operator can be fitted either left or right, viewed from the inside.



*** Note:**

Dimension + 75 mm if using a non-jointed emergency crank handle

** On request

LZ Clear frame dimension
 BW Position of shaft support

Shaft Operator WA 400

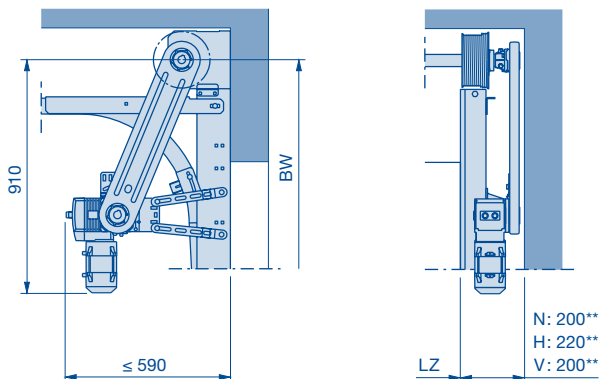
With chain box

Shaft operator WA 400 for all track applications, except for L, LD, HU, RD, RG, VU and WG

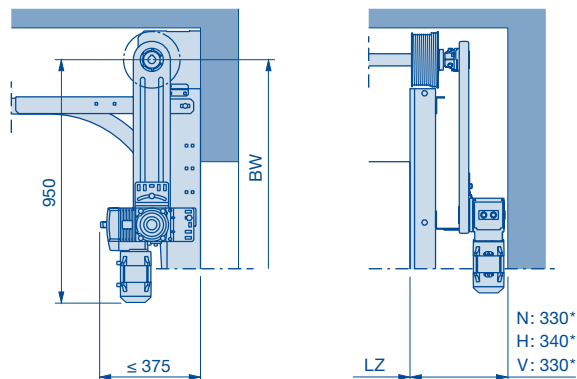
As shown in the figure, the operator can be fitted either left or right, viewed from the inside.

In fitting example 5: on the side opposite the door lock.

Fitting example ⑤ right



Fitting example ⑥ right

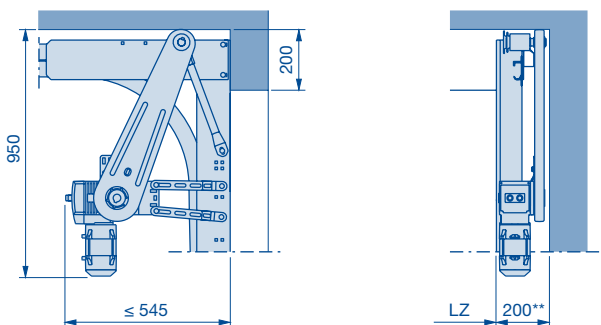


Shaft operator WA 400 for the track applications L and LD

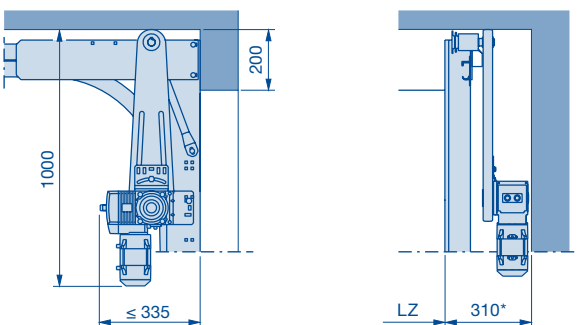
As shown in the figure, the operator can be fitted either left or right, viewed from the inside.

In fitting example 5: on the side opposite the door lock.

Fitting example ⑤ right



Fitting example ⑥ right

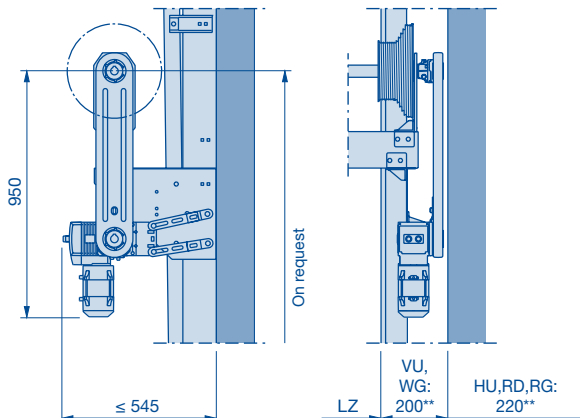


Shaft operator WA 400 for track applications HU, RD, RG, VU and WG

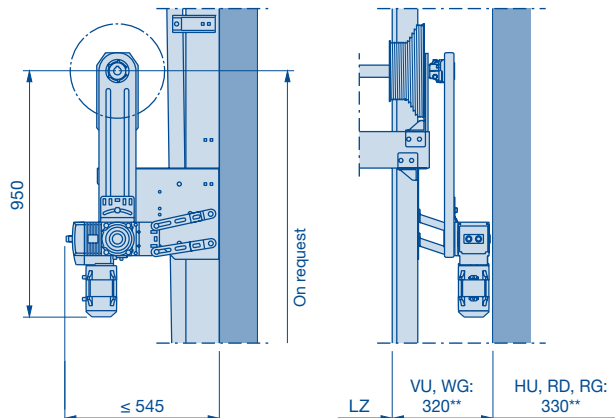
As shown in the figure, the operator can be fitted either left or right, viewed from the inside.

In fitting example 5: on the side opposite the door lock.

Fitting example ⑤ right



Fitting example ⑥ right



*** Note:**

Dimension + 75 mm if using a non-jointed emergency crank handle

LZ Clear frame dimension

**** Note:**

Dimension + 40 mm if using a non-jointed emergency crank handle

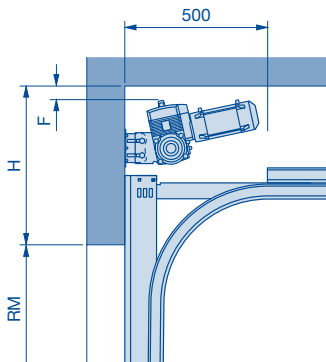
BW Position of shaft support

Shaft Operator WA 400

For central mounting

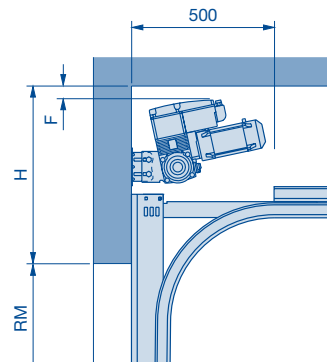
Shaft operator WA 400 for track applications N and ND

Control A / B 445, 460



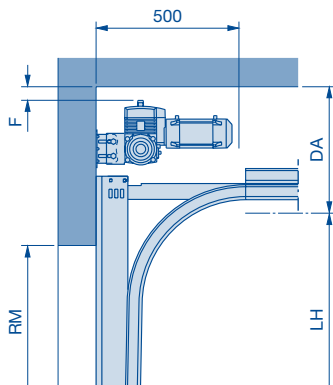
Track application	A / B 445, 460		B 460 FU	
	H min.	F min.	H min.	F min.
N1	520	45	590	45
N2	550	50	615	45
N3	-	-	675	45
ND 1	520	65	550	48
ND 2	550	75	570	48
ND 3	-	-	650	48

Control B 460 FU



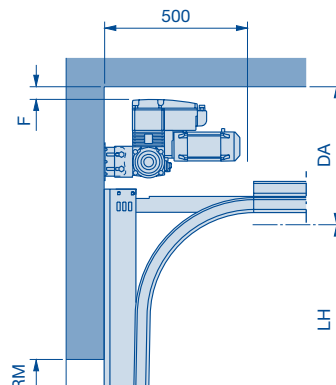
Shaft operator WA 400 for the track applications NH and GD

Control A / B 445, 460



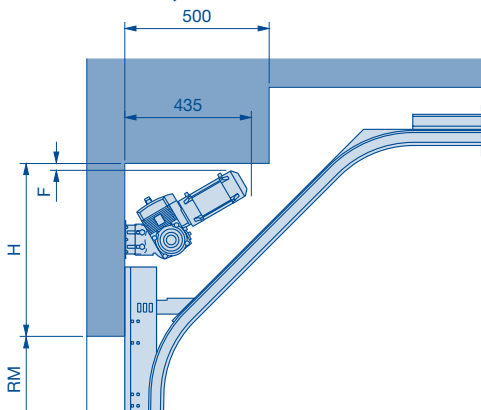
Track application	A / B 445, 460		B 460 FU	
	DA min.	F min.	DA min.	F min.
NH 1 / GD 1	415	50	480	45
NH 2 / GD 2	440	50	485	45
NH 3	-	-	565	45

Control B 460 FU

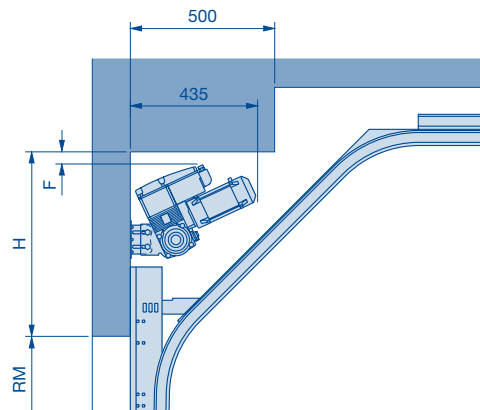


Shaft operator WA 400 for track application NS

Control A / B 445, 460



Control B 460 FU



Track application	A / B 445, 460		B 460 FU	
	H min.	F min.	H min.	F min.
NS 1	570	20	615	45
NS 2	600	25	640	45

Note:

WA 400 as a centre motor in conjunction with double spring shaft on request!

H Headroom
RM Grid height

DA Distance to ceiling
LH Track height

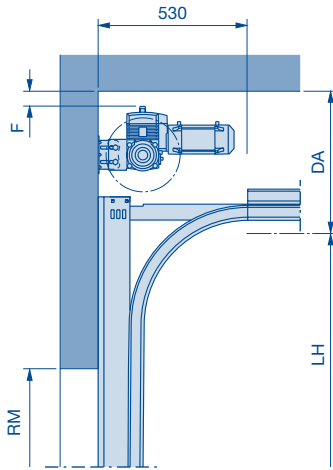
F Clearance ceiling / shaft operator

Shaft Operator WA 400

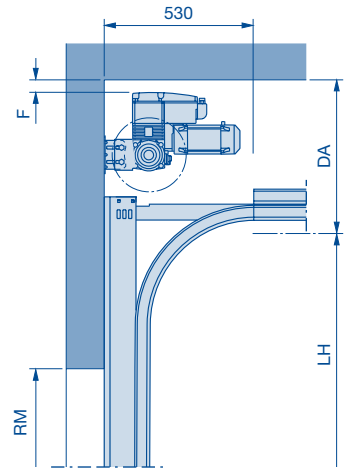
For central mounting

Shaft operator WA 400 for track applications H, HG and HD

Control A / B 445, 460



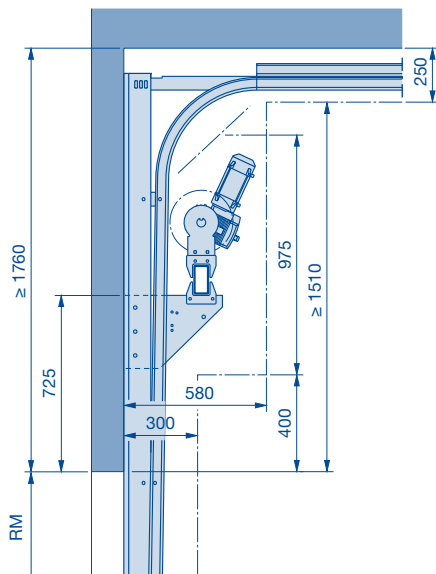
Control B 460 FU



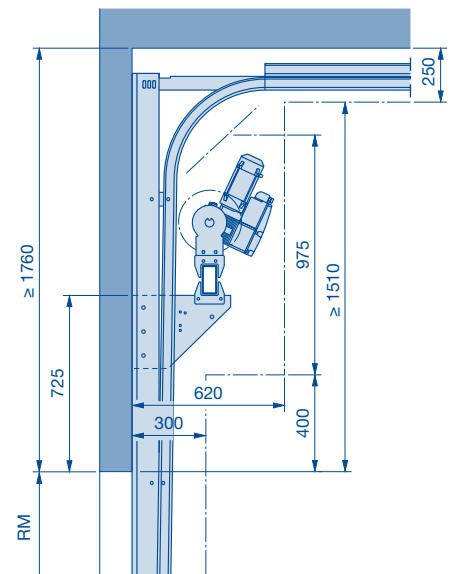
Track application	A / B 445, 460		B 460 FU	
	DA min.	F min.	DA min.	F min.
H4, HG 4	500	55	540	45
H5, HG 5	500	55	540	45
H8	-	-	565	45
HD	On request			

Shaft operator WA 400 for the track applications HU, RD and RG

Control A / B 445, 460



Control B 460 FU



Note:

WA 400 as a centre motor in conjunction with double spring shaft on request!

RM Grid height
DA Distance to ceiling

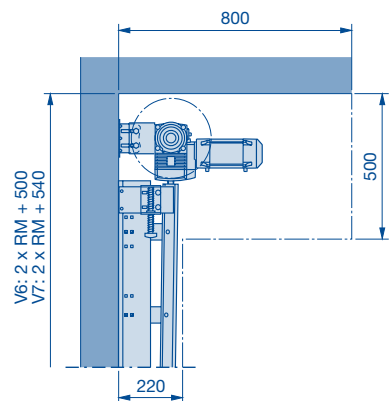
LH Track height
F Clearance ceiling / shaft operator

Shaft Operator WA 400

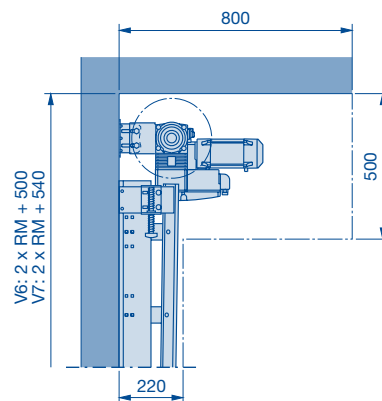
For central mounting

Shaft operator WA 400 for track application V

Control A / B 445, 460

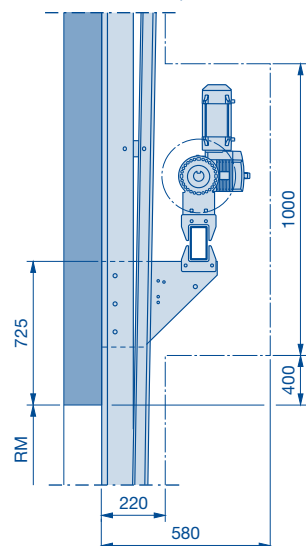


Control B 460 FU

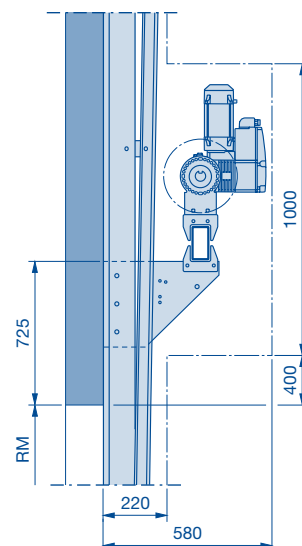


Shaft operator WA 400 for track applications VU and WG

Control A / B 445, 460



Control B 460 FU



Note:

WA 400 as a centre motor in conjunction with double spring shaft on request!

RM Grid height
DA Distance to ceiling

LH Track height

Door Leaf speeds

Infill overview

Door leaf speeds WA 300 / WA 400

(ATTENTION! The stated speeds can **only be achieved under optimum conditions** regarding door size and track size. More detailed information on request, as it is dependent on door heights and track heights.)

Fitting	WA 300 S4		WA 400							
	Integrated / external control 360		Control A / B 445 and 460				Control B 460 FU		Without twin roller	With twin roller
	Chain box operator [1]	Max. speed in mm/s, open and close	Frame-mounted operator	Max. speed in mm/s, open and close	Chain box operator	Max. speed in mm/s, open and close	Frame-mounted operator [1]	Chain box operator [1]	Max. speed in mm/s, open and close	Max. speed in mm/s, open and close
N1	Yes	190	30 rpm	190	30 rpm	190	Yes	Yes	300/200	300/200
N2	Yes	190	24 rpm	210	24 rpm	210	Yes	Yes	300/200	470/200
N3	-	-	-	-	16 rpm	190	Yes	Yes	300/200	540/200
NA 1	Yes	190	30 rpm	190	30 rpm	190	Yes	Yes	300/200	300/200
NA 2	Yes	190	24 rpm	210	24 rpm	210	Yes	Yes	300/200	470/200
ND 1	-	-	30 rpm	190	30 rpm	190	Yes	Yes	300/200	300/200
ND 2	-	-	24 rpm	210	24 rpm	210	Yes	Yes	300/200	470/200
ND 3	-	-	-	-	16 rpm	190	Yes	Yes	300/200	540/200
NH 1	-	-	30 rpm	190	30 rpm	190	Yes	Yes	300/200	300/200
NH 2	-	-	24 rpm	210	24 rpm	210	Yes	Yes	300/200	470/200
NH 3	-	-	-	-	16 rpm	190	Yes	Yes	300/200	540/200
NS 1	-	-	30 rpm	190	30 rpm	190	Yes	Yes	300/200	300/200
NS 2	-	-	24 rpm	210	24 rpm	210	Yes	Yes	300/200	470/200
GD 1	-	-	30 rpm	190	30 rpm	190	Yes	Yes	300/200	300/200
GD 2	-	-	24 rpm	210	24 rpm	210	Yes	Yes	300/200	470/200
L1	Yes	190	-	-	24 rpm	150	-	Yes	300/200	300/200
L2	Yes	190	-	-	24 rpm	150	-	Yes	300/200	300/200
LD 1	-	-	-	-	24 rpm	150	-	Yes	300/200	300/200
LD 2	-	-	-	-	24 rpm	150	-	Yes	300/200	300/200
H4	Yes	190	24 / 19 rpm [1]	230	24 / 19 rpm [1]	230	Yes	Yes	300/200	400/200
H5	Yes	190	19 / 16 rpm [1]	230	19 / 16 rpm [1]	230	Yes	Yes	300/200	520/200
H8	-	-	-	-	16 rpm [2]	250 [2]	Yes	Yes	300/200	540/200
HA 4	Yes	190	24 / 19 rpm [1]	230	24 / 19 rpm [1]	230	Yes	Yes	300/200	400/200
HA 5	Yes	190	19 / 16 rpm [1]	230	19 / 16 rpm [1]	230	Yes	Yes	300/200	520/200
HD 4	-	-	24 / 19 rpm [1]	230	24 / 19 rpm [1]	230	Yes	Yes	300/200	400/200
HD 5	-	-	19 / 16 rpm [1]	230	19 / 16 rpm [1]	230	Yes	Yes	300/200	520/200
HD 8	-	-	-	-	16 rpm [2]	250 [2]	Yes	Yes	300/200	540/200
HG 4	Yes	190	24 / 19 rpm [1]	230	24 / 19 rpm [1]	230	Yes	Yes	300/200	400/200
HG 5	Yes	190	19 / 16 rpm [1]	230	19 / 16 rpm [1]	230	Yes	Yes	300/200	520/200
HU 4	Yes	190	24 / 19 rpm [1]	230	24 / 19 rpm [1]	230	Yes	Yes	300/200	400/200
HU 5	Yes	190	19 / 16 rpm [1]	230	19 / 16 rpm [1]	230	Yes	Yes	300/200	520/200
RD 4	-	-	24 / 19 rpm [1]	230	24 / 19 rpm [1]	230	Yes	Yes	300/200	400/200
RD 5	-	-	19 / 16 rpm [1]	230	19 / 16 rpm [1]	230	Yes	Yes	300/200	520/200
RG 4	Yes	190	24 / 19 rpm [1]	230	24 / 19 rpm [1]	230	Yes	Yes	300/200	400/200
RG 5	Yes	190	19 / 16 rpm [1]	230	19 / 16 rpm [1]	230	Yes	Yes	300/200	520/200
V6	Yes	190	19 rpm	230	19 rpm	230	Yes	Yes	440/200 [3]	-
V7	Yes	190	16 rpm	230	16 rpm	230	Yes	Yes	480/200 [3]	-
V9	-	-	-	-	16 rpm [2]	250	Yes	Yes	470/200 [3]	-
VA 6	Yes	190	19 rpm	230	19 rpm	230	Yes	Yes	440/200 [3]	-
VU 6	Yes	190	19 rpm	230	19 rpm	230	Yes	Yes	440/200 [3]	-
VU 7	Yes	190	16 rpm	230	16 rpm	230	Yes	Yes	480/200 [3]	-
VU 9	-	-	-	-	16 rpm [2]	250	Yes	Yes	470/200 [3]	-
WG 6	Yes	190	19 rpm	230	19 rpm	230	Yes	Yes	440/200 [3]	-
WG 7	Yes	190	16 rpm	230	16 rpm	230	Yes	Yes	480/200 [3]	-

[1] Speed corresponding to high-lift / door height (RM)

[2] For impulse controls, the leading photocell VL 1/2 is required!

[3] Twin rollers are not necessary with track applications V and VU!

Note
Double spring shaft only possible in conjunction with control B 460 FU!

Infill overview

Infill overview	SPU 40	ASP 40	APU 40	TAP 40	ALR 40	TAR 40	ASR 40	ALR Vitraplan	ALS 40
Infill type	Abbreviation								
Synthetic pane, 3 mm, version: clear [4] [6]	FK	-	FK	-	FK	-	-	-	-
Synthetic pane, 3 mm, version: crystal structure [4] [6]	KR	-	KR	-	KR	-	-	-	-
Polycarbonate pane, 6 mm, version: clear [6]	P	-	P	-	P	-	-	-	-
PU insulation, 26 mm with Stucco-textured aluminium sheet cover on both sides	-	-	-	-	FU	FU	FU	-	-
PU insulation, 26 mm with smooth, anodised aluminium sheet cover on both sides	-	-	-	-	XU	XU	XU	-	-
Synthetic double pane, 26 mm, version: clear, $U_g = 2.6 \text{ W/(m}^2\text{K)}$	S2	S2	S2	S2	S2	S2	S2	S2	-
Synthetic double pane, 26 mm, version: crystal structure, $U_g = 2.6 \text{ W/(m}^2\text{K)}$	R2	R2	R2	R2	R2	R2	R2	R2	-
Synthetic triple pane, 26 mm, version: clear, $U_g = 1.9 \text{ W/(m}^2\text{K)}$	S3	S3	S3	S3	S3	S3	S3	S3	-
Polycarbonate double pane, 26 mm, version: clear, $U_g = 2.6 \text{ W/(m}^2\text{K)}$	C2	C2	C2	C2	C2	C2	C2	C2	-
Double-moulded pane, 16 mm [6]	S	-	S	-	S	-	-	-	-
Single pane of laminated safety glass, 6 mm [5] [6]	VG	-	VG	-	VG	-	-	-	VG
Double pane made of single-pane safety glass, 26 mm, $U_g = 2.7 \text{ W/(m}^2\text{K)}$ [5]	E2	-	E2	E2	E2	E2	-	-	E2
Climatic double pane made of single-pane safety glass, 26 mm, $U_g = 1.1 \text{ W/(m}^2\text{K)}$ [5]	G2	-	G2	G2	G2	G2	-	-	G2
Expanded mesh [4] [6]	SE	-	SE	-	SE	-	-	-	-
Perforated stainless steel sheet, perforation 8 mm [4] [6] [7]	LB	-	LB	-	LB	-	-	-	-

[4] Not possible for aluminium frames with field division acc. to type B

[5] Only for door width up to 6000 mm, on request, and not in conjunction with wicket door

[6] Not possible for aluminium frames in WF version
[7] No colour coating possible

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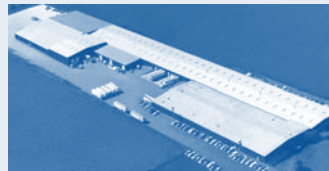
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