

CEILING SYSTEMS CATALOGUE PROGRAMME PART 1



COMPANY	PRODUCT RANGE	DESIGN OPTIONS	SYSTEM SOLUTI	ONS	SERVICE			
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This catalogue contains the complete AMF range of suspended ceilings illustrating the mineral face patterns as well as basic information about special systems for fire protection, acoustics, hygiene, integrated high tech and material and design. For detailed information about these special products complete the fax-back form at the end of the catalogue or download from www.knaufamf.com





AMF advances the concept of integration



INNOVATION AND AESTHETICS

Knauf AMF has developed performance ceilings for universal applications. New technical standards ensure their increased use to benefit the safety and comfort of human beings. At the same time these ceiling systems are also an integrated part of the architecture of spaces. Knauf AMF is committed to the advancement of integration between function and aesthetics.



SITE AND SALES ORGANISATIONS

A commitment to high quality levels is central to the AMF manufacturing plant located in the heart of the Bavarian forest. This in turn ensures adherence to the strict environmental standards required in producing materials. The central logistic functions ensure efficient supply chains.

To ensure excellent service and support standards, Knauf AMF now has sales subsidiaries in the following countries:

Algeria Chile India Slovenia Australia Croatia Iran South Africa Austria Czech Republic Italy Spain Baltic states Egypt Poland Taiwan Benelux France Rumania Turkey Brazil Germany Russia Ukraine Bulgaria United Arab Emirates Greece Serbia China United Kingdom Hungary Slovakia







PARTNERS AND ASSOCIATES

Knauf AMF is a company in the Knauf group. This gives the strength and security needed to realise new ideas and implement appropriate strategies. New manufacturing investment creates more space for new products. Development of these ranges takes place in close cooperation with leading technology and research organisations, including the Fraunhofer Institute, Technical University of Munich, Mueller BBM and many others.

AMF NEWS



Frameless ceiling rafts THERMATEX® Sonic element



THERMATEX® Sonic element

THERMATEX® Sonic element is a mineral acoustic ceiling raft which does not require any frame! The AMF THERMATEX® base, together with a special Acoustic Range acoustic fleece surface, ensures the highest sound absorption.

THERMATEX® Sonic element is a perfect way to effectively provide a comfortable acoustic environment using only few materials. It is also an optimal solution for rooms in which the acoustic problems are to be solved in a stylish and creative way. THERMATEX® Sonic element rafts are an ideal solution especially for areas with a high-class architectural design, such as foyers or reception areas, restaurants and modern office environments, where design and acoustics can be brought together. The slightly shifted fixing points, as well as the frameless, solid edges, bring out the elegant appearance of the raft, making it look like a floating sail.

Technical Performance

Sound absorption

Humidity

Heat conductivity

Shapes

Formats

Thickness / Weight

Colours

BS EN ISO 354

up to 95% RH

 $\lambda = 0.040 \text{ W/mK} \text{ as per EN } 12667$

Rectangles, circles

max. 1200 x 1200 mm, Ø 1200 mm

c. 38 mm (c. 9.0 kg/m²)

white similar to RAL 9010











THERMATEX® Aquatec - The sound absorbing ceiling tile for 100%

In rooms with permanently high humidity, such as swimming pools, sanitary facilities or large kitchens, special demands are placed on the ceiling in terms of humidity resistance.

Due to its special composition, THERMATEX® Aquatec resists humidity up to 100% RH. This means that it is dimensionally stable when exposed to high humidity and temperatures from 0° to 40°C. This makes THERMATEX® Aquatec especially suitable for many applications, such as offices and retail in regions with a naturally high humidity like the tropics. For thorough cleaning the THERMATEX® Aquatec can also be washed.

The Aquatec also has outstanding sound absorption providing an optimal solution for most hygiene applications.

Application areas

THERMATEX® Aquatec provides an excellent solution for critical applications, in which the product selection must be made especially carefully:

- Healthcare facilities
- sanitary facilities
- kitchens
- swimming pools (corrosion resistant grid system required)

Plus points:

- 100% RH (relative humidity)
- washable
- Classement particulaire ISO 3 selon ISO 14644-1
- highly absorbing, $\alpha_{\rm W}$ / NRC = 0.90 (EN ISO 11654)
- white, plain fleece surface
- sound attenuation of 28 dB (EN 10848)
- HYGENA-coating optional

AMF THERMATEX®



High quality product range

■ EDGE HARDENING

By using a special coating method AMF THERMATEX® ceiling tiles with recessed edges (VT) are hardened as standard and square edged tiles (SK) on request. This added durability provides protection against damage.

The fine chamfered edge gives a better visual appearance with clean, crisp lines.

MINERAL

THERMATEX® ceiling tiles are made from new generation bio-soluble mineral wool, clay and starch and are therefore based on natural raw materials. Mineral wool offers excellent fire resistance and acoustic performance.

SUSPENSION SYSTEMS

AMF offers a range of suspension systems and tiles to satisfy different design requirements.

Ceiling systems are tested and certified for fire protection and acoustic performance.

With its wide choice of ceilings AMF can offer the best solutions for a variety of applications.





■ AMF THERMATEX®

THERMATEX® is a long-established international brand that stands for high quality and technical performance.

■ AMF THERMATEX® Comfort

From the AMF THERMATEX® range the Comfort tile combines good acoustic performance with fire protection.

■ AMF THERMATEX® Comfort dB

An even greater improvement in sound insulation and fire resistance can be achieved with the enhanced Comfort dB tile.

For more face pattern options please see the individual product descriptions.

FIRE PROTECTION

Request your copy of the AMF Fire Protection catalogue

- Download at www.knaufamf.com
- by telephone hotline on +49 (0) 8552 / 422 0
- using the reply card form on page 73



Structural safety

There can be no compromise with risks to the life and health of people. Equipment and machinery must also be protected against fire. AMF fire protection systems have been developed by experts for use in areas such as airports, hotels, schools, conference rooms, laboratories and other buildings where security is a key factor.



Download the pdf file from www.knaufamf.com







SYSTEM F30 Uno

System F30 Uno provides fire protection from above and below. Dual panels are prefabricated, making installation fast and easy.

FIRE RESISTANT LIGHT BOX

Providing fire protection for luminaires, downlighters, loudspeakers etc.





■ INDEPENDENT FIRE-RESISTANT PANELS

Independent fire protection from above and below.

- F30 Uno / + Metal
- F30 Dual + Metal

STRUCTURAL FIRE PROTECTION

Intelligently constructed fire prevention ceilings from AMF satisfy multi-functional needs. Safeguarding life and property is the most important of them. Special AMF systems respond to advanced requirements such as protection against fire from the ceiling void and in rooms underneath.

- Up to 90 minutes to steel beams
- 60 minutes to timber joists / mezzanine floors

ACOUSTICS

Request your copy of the AMF Acoustics catalogue

- Download at www.knaufamf.com
- by telephone hotline on +49 (0) 8552 / 422 0
- using the reply card form on page 73



Individual sound solutions

The construction process increasingly requires the creation of balanced room acoustics. Depending on the usage of the room there can be a wide range of demands on the ceiling. The combination of excellent performance in both sound absorption and attenuation from the new AMF Acoustic Ceilings range enables specifiers to meet these demands.



pdf file from www.knaufamf.com







THERMATEX® Silence

is a fleece coated ceiling made from two mineral boards bonded together. The special construction provides excellent sound absorption as well as high sound attenuation.

THERMATEX® Alpha ONE

is a new wet-felt mineral tile which provides highest sound absorption values.





SOUND ATTENUATION

SOUND ABSORPTION

AMF Ceiling Systems maximise the technical combination of sound absorption and attenuation to regulate room acoustics. This benefits the working performance and health of the occupants of the room.

- THERMATEX® Alpha
- THERMATEX® ONE
- THERMATEX® HD
- THERMATEX® Acoustic

- THERMATEX® dB Acoustic
- THERMATEX® SF Acoustic
- THERMATEX® Silence
- THERMATEX® Thermofon

- THERMATEX® Acoustic RL
- THERMATEX® Kombimetall
- THERMATEX® Comfort
- THERMATEX® Sonic

HEALTH & HYGIENE

Request your copy of the AMF Health & Hygiene catalogue

- Download at www.knaufamf.com
- by telephone hotline on +49 (0) 8552 / 422 0
- using the reply card form on page 73



A safe working environment

AMF Health & Hygiene ceilings control harmful substances in spaces. Hygena protects against bacteria and inhibits fungal growth; and Clean Room helps in controlling dust particles in rooms.



pdf file from www.knaufamf.com







THERMATEX® Thermaclean S

A washable, high density mineral ceiling tile for a range of hygiene applications.

THERMATEX® Aquatec

Due to its special composition, THERMATEX® Aquatec resists humidity up to 100% RH. This means that it is dimensionally stable when exposed to high humidity and temperatures from 0° to 40° C.

CLEAN ROOM

Clean Room provides effective control over the number of dust particles in a room, essential for meeting clean room standards.

HYGENA

The special bactericidal and fungistatic treatment of Hygena prevents the spread of germs, with resultant benefits not only for healthcare facilities and food preparation areas but also open-plan offices.

SOUND, LIGHT & E-TECH

Request your copy of the AMF Sound, Light & E-Tech catalogue

- Download at www.knaufamf.com
- by telephone hotline on +49 (0) 8552 / 422 0
- using the reply card form on page 73



New ceiling technology

Sound, Light & E-Tech comprises new functional ceiling solutions from Knauf AMF. The integration of lighting and communications technology within the ceiling makes a great contribution to the aesthetics of the room.



pdf file from www.knaufamf.com





AMF Soundmosaic

A flat panel loudspeaker working on the principle of wave conversion with HiFi-Quality and 180° sound emission.

AMF Beamex System

Electrically operated and remote controlled ceiling panel invisibly integrating projectors within the ceiling.





SOUNDMOSAIC

The new AMF Soundmosaic ceiling tile is a flat panel loudspeaker in ceiling module size that works on the principle of wave conversion.

The tile itself acts as the loudspeaker and blends in with the rest of the AMF ceiling. The resulting sound produces Hi-Fi Quality for both speech and music transmission.

LIGHTS

Ceiling fittings with fire protection for all requirements

BEAMEX SYSTEM

An electrically operated ceiling tile, created to safely shelter slide, video and LCD projectors within the ceiling void.

MATERIAL & DESIGN

Request your copy of the AMF Material & Design catalogue

- Download at www.knaufamf.com
- by telephone hotline on +49 (0) 8552 / 422 0
- using the reply card form on page 73



Innovative ceiling design

Design alternatives to the classic mineral ceilings from AMF. Freedom of design created by the opportunity to combine different materials that offer innovative choices.



pdf file from www.knaufamf.com







THERMATEX® Symetra

A choice in hole patterns in combination with a variety of edge details leave ample room for the architect or specifier for contemporary ceiling design.



The appearance of elegant metal and wooden ceilings. The functionality of a mineral ceiling.





MATERIAL

The right material for a range of different ceiling designs. Modern functional metal, the durability of wood fibre and the warmth of wood veneer.

DESIGN

Innovation from the Symetra range with regularly spaced round perforations, or the Seventies retro - look with THERMATEX® net.4 open cell tiles.

CLASSIC DESIGNS



A wide variety of face patterns is available for every ceiling system.

The design not only greatly influences the appearance of the ceiling but also affects its technical performance in terms of acoustics, humidity resistance or hygiene.

For more face pattern options please see programme parts 2 - 6.





CLASSIC DESIGNS



Smooth THERMATEX® surfaces

The tile is plain finished or finely textured, creating a calm ceiling blending into the background. Smooth surfaces reflect sound and have low absorption.

THERMATEX® Plain

SYSTEM

- Exposed system, demountable ceiling*1
- Free span system, with exposed or concealed suspension *1
- Bandraster system, concealed cross sections *
- Concealed system,

panels demountable AW/GN / not demountable GN $^{\ast 1}$

Fire

- Building material class A2-s1, d0 as per EN 13501-1
 - up to 60 minutes as per BS 476: parts 20-23
 - (according to test certificate) ■ EN ISO 354

Sound absorption

Frequency f in Hz Sound absorption α_p 125 | 250 | 500 | 1000 | 2000 | 4000 | 0.25 | 0.20 | 0.10 | 0.05 | 0.05 | 0.10

 $\alpha_{\rm W} = 0.10$ (L) as per EN ISO 11654, NRC = 0.10 as per ASTM C 423

 $D_{n,f,w} = 34 \text{ dB as per EN ISO } 10848$ Sound attenuation (15 mm thickness, according to test certificate)

up to 95% RH

Humidity Light reflectance up to 92% Thermal conductivity

 $\dot{\lambda} = 0.052$ - 0.057 W/mK as per DIN 52612 For sizes as well as supply categories please

consult the price list.

15 mm (c. 4.0 kg/m²) / 19 mm (c. 5.3 kg/m²)

Thickness / Weight Colours

Dimensions

white similar to RAL 9010, other colours available to order

Extra options available - please see additional catalogues 2-6

Hygiene Clean Room, Hygena (part 4)







THERMATEX® Fine Stratos

SYSTEM

- Exposed system, demountable ceiling*1
- Free span system, with exposed or concealed suspension *1
- Bandraster system, concealed cross sections **
- Concealed system, panels demountable AW/GN / not demountable GN $^{\ast 1}$

Building material class A2-s1, d0 as per EN 13501-1 Fire

up to 60 minutes as per BS 476: parts 20-23 (according to test certificate)

Sound absorption Frequency f in Hz Sound absorption α_p

EN ISO 354 125 | 250 | 500 | 1000 | 2000 | 4000 0.30 | 0.25 | 0.10 | 0.10 | 0.10 | 0.10

 $\alpha_{\rm W} = 0.10$ (L) as per EN ISO 11654, NRC = 0.15 as per ASTM C 423

Sound attenuation

 $D_{n,f,w} = 34 \text{ dB as per EN ISO } 10848$ (15 mm thickness, according to test certificate)

Humidity Light reflectance Thermal conductivity

Dimensions

Colours

up to 95% RH

up to 88%

 $\lambda = 0.052 - 0.057$ W/mK as per DIN 52612 For sizes as well as supply categories please

consult the price list.

15 mm (c. 4.0 kg/m²) / 19 mm (c. 5.3 kg/m²) / 40 mm (c. 12 kg/m²) white similar to RAL 9010, other colours available to order

Extra options available - please see additional catalogues 2-6

Self-supporting fire

Thickness / Weight

protection systems Acoustics

F30 Uno (part 2)

THERMATEX® Comfort (part 3)

Hygena (part 4) Hygiene

THERMATEX® Laguna

SYSTEM

Exposed system, demountable ceiling*1

Fire

Building material class A2-s1, d0 as per EN 13501-1

up to 60 minutes as per BS 476: parts 20-23 (according to test certificate)

Sound absorption Frequency f in Hz

Sound absorption α_p

EN ISO 354 125 | 250 | 500 | 1000 | 2000 | 4000 0.35 0.20 0.10 0.05 0.05 0.05

 $\alpha_{\rm W} = 0.10$ (L) as per EN ISO 11654, NRC = 0.10 as per ASTM C 423

Sound attenuation $D_{n,f,w} = 34 \text{ dB as per EN ISO } 10848$ (15 mm thickness, according to test certificate)

up to 90% RH Humidity Light reflectance up to 88%

Thermal conductivity Dimensions

 $\lambda = 0.052 - 0.057 \text{ W/mK}$ as per DIN 52612 For sizes as well as supply categories please consult the price list.

Thickness / Weight Colours

15 mm (c. 4.0 kg/m²)

white similar to RAL 9010, other colours available to order

Extra options available - please see additional catalogues 2-6

CLASSIC DESIGNS



Finely textured surfaces and micro-perforations provide an elegant ceiling with good sound absorption.



THERMATEX® Fine Stratos micro

SYSTEM

- Exposed system, demountable ceiling*1
- Free span system, with exposed or concealed suspension *1
- Bandraster system, concealed cross sections *
- A Concealed system,

panels demountable AW/GN / not demountable GN *1

Fire

- Building material class A2-s1, d0 as per EN 13501-1
 - up to 60 minutes as per BS 476: parts 20-23 (according to test certificate)

Sound absorption Frequency f in Hz Sound absorption α_p

EN ISO 354 125 | 250 | 500 | 1000 | 2000 | 4000 0.50 0.50 0.55 0.70 0.65 0.50

 $\alpha_{\rm W} = 0.60$ as per EN ISO 11654, NRC = 0.60 as per ASTM C 423

Sound attenuation

 $D_{n,f,w} = 34 \text{ dB as per EN ISO } 10848$ (15 mm thickness, according to test certificate)

Humidity Light reflectance Thermal conductivity

Dimensions

Colours

Hygiene

- up to 95% RH up to 88%
- $\lambda = 0.052 0.057$ W/mK as per DIN 52612 For sizes as well as supply categories please

consult the price list. Thickness / Weight

- 15 mm (c. 4.0kg/m²) / 19 mm (c. 5.3kg/m²) / 40 mm (c. 12kg/m²) white similar to RAL 9010, other colours available to order
- Extra options available please see additional catalogues 2-6

Self-supporting fire

protection systems Acoustics

- F30 Uno (part 2)
- THERMATEX® Comfort (part 3)
- Hygena (part 4)







THERMATEX® Laguna micro

SYSTEM

Exposed system, demountable ceiling*1

Building material class A2-s1, d0 as per EN 13501-1 Fire

up to 60 minutes as per BS 476: parts 20-23

(according to test certificate) EN ISO 354

Sound absorption Frequency f in Hz Sound absorption α_p

 $\alpha_{\rm W} = 0.60$ as per EN ISO 11654,

NRC = 0.60 as per ASTM C 423

Sound attenuation

 $D_{\rm n,f,w}=34~{\rm dB}$ as per EN ISO 10848 (15 mm thickness, according to test certificate)

Humidity Light reflectance

up to 88%

Thermal conductivity Dimensions

 $\lambda = 0.052 - 0.057 \text{ W/mK}$ as per DIN 52612 For sizes as well as supply categories please

consult the price list. 15 mm (c. 4.0 kg/m²)

up to 90% RH

Thickness / Weight

Colours

white similar to RAL 9010, other colours available to order

Extra options available - please see additional catalogues 2-6

THERMATEX® Star

SYSTEM

Humidity

Dimensions

Colours

Hygiene

- Exposed system, demountable ceiling*1
- Free span system, with exposed or concealed suspension *1
- Bandraster system, concealed cross sections *
- A Concealed system,

EN ISO 354

panels demountable AW/GN / not demountable GN $^{\ast 1}$

Fire

Building material class A2-s1, d0 as per EN 13501-1

up to 60 minutes as per BS 476: parts 20-23 (according to test certificate)

Sound absorption Frequency f in Hz

Sound absorption α_p

125 | 250 | 500 | 1000 | 2000 | 4000 0.50 | 0.40 | 0.55 | 0.70 | 0.65 | 0.45 $\alpha_{\rm w} = 0.60$ as per EN ISO 11654,

NRC = 0.60 as per ASTM C 423

Sound attenuation $D_{\rm n.c.w} = 34 \text{ dB as per EN ISO } 10848$ (15 mm thickness, according to test certificate)

up to 95% RH Light reflectance

up to 90%

 $\lambda = 0.052 - 0.057 \text{ W/mK}$ as per DIN 52612 For sizes as well as supply categories please

consult the price list.

15 mm (c. 4.0kg/m²) / 19 mm (c. 5.3kg/m²) / 40 mm (c. 12kg/m²) white similar to RAL 9010, other colours available to order

Extra options available - please see additional catalogues 2-6

Self-supporting fire

Thermal conductivity

Thickness / Weight

protection systems Acoustics

F30 Uno (part 2) ■ THERMATEX® Comfort (part 3)

Hygena (part 4)

CLASSIC DESIGNS



Fissured THERMATEX® surfaces

Defined perforations give the ceiling an individual character, with a consequent increase in sound absorption.



THERMATEX® Mercure

SYSTEM

- Exposed system, demountable ceiling*1
- Free span system, with exposed or concealed suspension *1
- Bandraster system, concealed cross sections *1
- Concealed system,

panels demountable AW/GN / not demountable GN $^{\ast 1}$

Building material class A2-s1, d0 as per EN 13501-1

Fire

- up to 60 minutes as per BS 476: parts 20-23
- (according to test certificate) ■ EN ISO 354

Sound absorption

Frequency f in Hz Sound absorption α_p 125 | 250 | 500 | 1000 | 2000 | 4000 0.45 | 0.40 | 0.50 | 0.70 | 0.70 | 0.65 $\alpha_{\rm W} = 0.60$ as per EN ISO 11654,

NRC = 0.60 as per ASTM C 423

Sound attenuation $D_{\rm n,f,w}=34~{\rm dB}$ as per EN ISO 10848 (15 mm thickness, according to test certificate)

up to 95% RH Humidity

Light reflectance up to 88% Thermal conductivity

 $\dot{\lambda} = 0.052$ - 0.057 W/mK as per DIN 52612 For sizes as well as supply categories please

consult the price list.

Thickness / Weight Colours

Dimensions

15 mm (c. 4.0 kg/m²) / 19 mm (c. 5.3 kg/m²) white similar to RAL 9010, other colours available to order

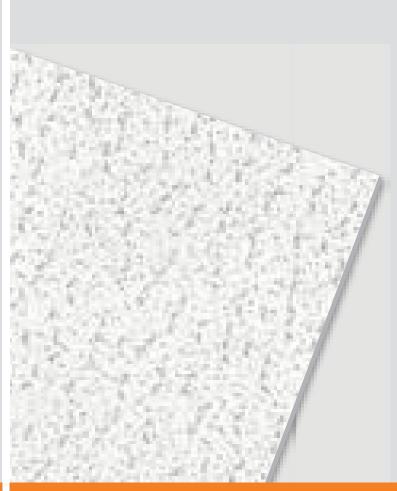
Extra options available - please see additional catalogues 2-6

Acoustics

■ Thermatex® Comfort (part 3)







THERMATEX® Fine Fresko

SYSTEM

- Exposed system, demountable ceiling*1
- Free span system, with exposed or concealed suspension *1
- Bandraster system, concealed cross sections *

Sound attenuation

Thickness / Weight

Building material class A2-s1, d0 as per EN 13501-1
Fire up to 60 minutes as per BS 476: parts 20-23

(according to test certificate)

Sound absorption EN ISO 354

125 | 250 | 500 | 1000 | 2000 | 4000 0.45 | 0.40 | 0.50 | 0.70 | 0.80 | 0.75 Frequency f in Hz Sound absorption α_p

 $\alpha_{\rm W} = 0.60$ (H) as per EN ISO 11654, NRC = 0.60 as per ASTM C 423

 $D_{n,f,w} = 34 \text{ dB as per EN ISO } 10848$

(15 mm thickness, according to test certificate)

up to 90% RH Humidity

up to 87% Light reflectance Thermal conductivity

 $\lambda = 0.052 - 0.057 \text{ W/mK}$ as per DIN 52612

For sizes as well as supply categories please

consult the price list.

15 mm (c. 4.0 kg/m²) / 19 mm (c. 5.3 kg/m²)

Colours white similar to RAL 9010, other colours available to order

Extra options available - please see additional catalogues 2-6

Acoustics

Dimensions

■ THERMATEX® Comfort (part 3)

$\mathsf{THERMATEX}^{ exttt{@}}$ Fresko

SYSTEM

Dimensions

- Exposed system, demountable ceiling*1
- Free span system, with exposed or concealed suspension *1
- Bandraster system, concealed cross sections *

Building material class A2-s1, d0 as per EN 13501-1
Fire up to 60 minutes as per BS 476: parts 20-23

(according to test certificate)

Sound absorption EN ISO 354

Frequency f in Hz Sound absorption α_p

125 | 250 | 500 | 1000 | 2000 | 4000 0.45 | 0.40 | 0.50 | 0.70 | 0.80 | 0.75 $\alpha_{\rm W} = 0.60$ (H) as per EN ISO 11654,

NRC = 0.60 as per ASTM C 423

 $D_{n,f,w} = 34 \text{ dB as per EN ISO } 10848$ Sound attenuation (15 mm thickness, according to test certificate)

up to 90% RH

Humidity Light reflectance up to 87% Thermal conductivity

 $\lambda = 0.052 - 0.057$ W/mK as per DIN 52612 For sizes as well as supply categories please

consult the price list.

15 mm (c. 4.0 kg/m²) / 19 mm (c. 5.3 kg/m²) Thickness / Weight

Colours white similar to RAL 9010, other colours available to order

Extra options available - please see additional catalogues 2-6

SYSTEM SOLUTIONS



Modern buildings have different functional needs where the correct choice of ceiling system is required. AMF offers a wide range of versatile grid systems that meet these requirements.

The technology behind these systems offers exceptional performance in terms of fire protection, acoustics and hygiene. Troublefree installation beneath different types of soffit, together with ease of maintenance, provides efficient ceiling solutions for the buildings of today.





SYSTEM C EXPOSED GRID SYSTEM



System C utilises the popular exposed suspension grid as a proactive element in ceiling design. Square edged (SK) ceiling panels are laid into the grid and give a flush visual appearance. Tiles with recessed edges (VT) allow greater creative design options with both 24 and 15 mm wide tee sections. System C is quick and easy to install, and simple to access for maintenance in the ceiling void. Worldwide test reports and certificates demonstrate that AMF System C is an exceptional ceiling construction.

FACE PATTERNS

THERMATEX®

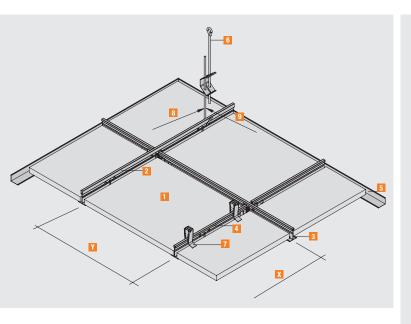
- Plain
- Fine Stratos
- Laguna
- Fine Stratos micro perf.
- Laguna micro perf.
- Star
- Mercure
- Fine Fresko
- Fresko

See page 76 for illustrations

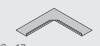




Accessories



JS - 15 Outer mitre for RWL 24 / 24



JS - 17 Inner mitre for RWL 24 / 24



JS - 24 Outer mitre for SRW 25 / 15 / 8 / 15



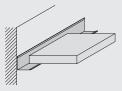
JS - 28 Inner mitre for SRW 25 / 15 / 8 / 15

Other wall angles and accessories are available on request.

Wall angle RWL 24 / 24

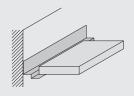


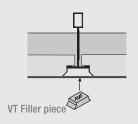
Shadow trim SRW 20 / 20 / 20 / 20



Shadow trim SRW 25 / 15 / 8 / 15

For VT edge





Exposed System

VT - S15 / 24

Edge details

Wall angle

Grid sizes in mm	Y		009 × 009	625 x 625	600 x 1200	625 x 1250	300 x 1200	312,5 x 1250	400 x 1200
AMF-Mineral ceiling panels	1	pcs	2.78	2.56	1.39	1.28	2.78	2.56	2.09
VENTATEC® T-Main runner T24/38-3600 or 3750	2	lin.m	0.84	0.80	0.84	0.80	0.84	0.80	0.84
VENTATEC® T-Cross tee T24/33 -1200 or 1250	3	lin.m	1.67	1.60	1.67	1.60	3.34	3.20	2.50
VENTATEC® T-Cross tee T24/33 -600 or 625	4	lin.m	0.84	0.80	-	-	-	-	-
RWL edge trim or RWU edge runner for metal	5	lin.m	0.60	0.60	0.60	0.60	0.60	0.60	0.60
SoS hanger or alternatives	6	pcs	0.67	0.67	0.67	0.67	0.67	0.67	0.67
Hold down clip (optional) for fire protection requirements	7	pcs	5.56	5.12	2.78	2.56	5.56	5.12	4.16
Distance between hangers	8	m	1.25	1.20	1.25	1.20	1.25	1.20	1.25
Distance between main runners	9	m	1.20	1.25	1.20	1.25	1.20	1.25	1.20

VT - S15F

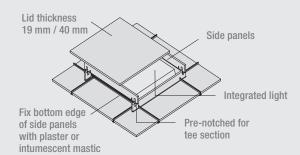


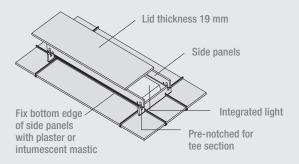
Fire Resistant Light-Boxes to protect light fittings

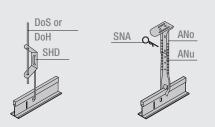
600 x 600 mm / 625 x 625 mm / 1200 x 600 mm 300 x 1200 mm / 312.5 x 1250 mm

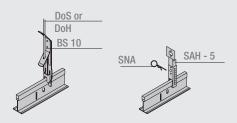
Panel thickness: 19 or 40 mm

100 mm or 80 mm, respectively Further sizes and heights are available on request.









Fire Resistant Light Box

Hangers



SYSTEM FREE SPAN SYSTEM



System F is a free span ceiling system that is ideal for corridors. Ceiling planks are supported on their short edges by perimeter trim and can span up to 2500 mm. The finished ceiling has a smooth, monolithic appearance and is easy to install and maintain. Depending on the type of construction required the planks can be demountable, allowing full access to the ceiling void; or non-accessible.

FACE PATTERNS

THERMATEX®

- Plain
- Fine Stratos
- Fine Stratos micro perf.
- Star
- Mercure
- Fine Fresko
- Fresko

See page 76 for illustrations

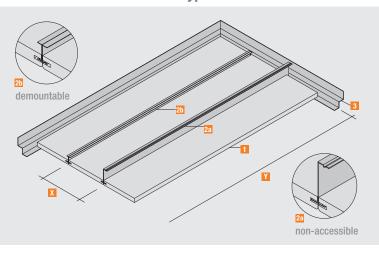


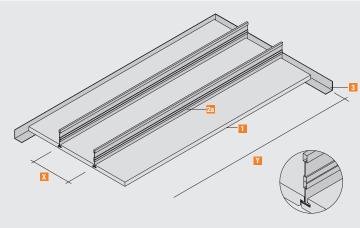




Free Span Type F1

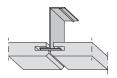
Free Span Type F2





Edge Details

non-accessible



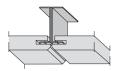
Z section, long edge concealed GN



Short edge square SK

Short edge recessed VT

demountable



Alternative: C section, long edge concealed GN

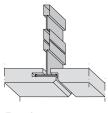






Short edge

Edge Details



T section, long edge shiplap AW





Short edge square SK Short edge recessed VT

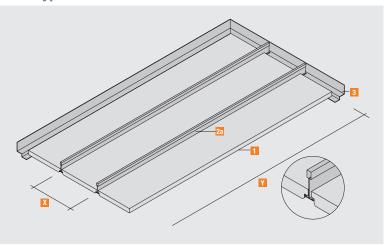
Long edge concealed GN / short edge square SK or recessed VT demountable / non-accessible

Long edge shiplap AW / short edge square SK or recessed VT demountable

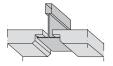
Grid size in mm	Y		300 x 1600	300 x 1800	300 x 2000	300 x 2500	312.5 x 1600	312.5 x 1800	312.5 x 2000	312.5 x 2500	400 x 1600	400 x 1800	400 x 2000	400 x 2500
AMF-Mineral panel	1	pcs	2.08	1.85	1.67	1.34	2.00	1.78	1.60	1.28	1.56	1.39	1.25	1.00
Main runner PQT and PQZ														
for types F1, F2, F3	2a	lin.m	3.34	3.34	3.34	3.34	3.20	3.20	3.20	3.20	2.50	2.50	2.50	2.50
Alternative main runner PQU														
for type F1	2b	lin.m	6.68	6.68	6.68	6.68	6.40	6.40	6.40	6.40	5.00	5.00	5.00	5.00
Wall angle	3	lin.m	1.50	1.33	1.20	0.96	1.50	1.33	1.20	0.96	1.50	1.33	1.20	0.96

To choose the correct long edge section for the panel size, please consult the profile span table. The table is applicable to construction types F1 to F3.





Edge Details



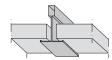
T section, long edge recessed VT



Short edge square SK



Short edge recessed VT



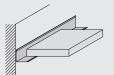
T section, long edge square SK



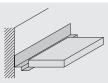
Short edge square SK



SRW 42 x 20 x 23 x 24 mm



RWL 31 x 31 mm

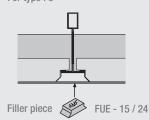


SRW 25 x 15 x 10 x 15 mm

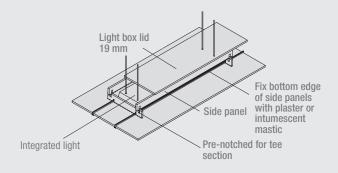


AMF - Wall angle

For type F3



Fire-resistant light box for integrated luminaires.
Test reports should be followed. Light fittings to be independently suspended.



Long edge recessed VT or square SK / short edge recessed VT or square SK demountable

Wall angle / Filler piece / Fire-Resistant Light Box

Tile width (mm)				300 and 312.5 mm						
weight (kg/m²)				4.0	5.0	6.0	7.5	8.5	9.5	
Profile		Height (mm)	Weight (kg/lin.m.)			max. sp	an (mm)			
T24/75		75	0.75	2500	2500	2460	2360	2310	2260	
T24/38		38	0.35	1530	1460	1400	1340	1300	1270	
P Z19/70		70	0.55	2470	2440	2360	2260	2200	2150	
P Z19/50		50	0.45	2160	2070	2000	1910	1850	1810	
P Z19/40		40	0.40	1870	1790	1720	1650	1600	1560	
P U10/50		50	0.35	2350	2250	2160	2060	2000	1960	
P U12/38		38	0.45	2200	2110	2040	1940	1890	1850	

Profile	max. span (mm)					
weight	5.0	6.0	9.5			
RW L 19/24 d = 0.5 mm		1700	1500	1200		
RW L 24/24 d = 0.5 mm		1700	1500	1200		
RW L 31/31 d = 1.0 mm		2500	2500	2500		
RW L 40/30 d = 1.0 mm		2500	2500	2500		

Profile weight (kg/m²)		max. span (mm)					
		5.0	6.0	9.5			
SRW L 25/15/8/15 d = 0.5 mm		1400	1300				
SRW L 20/20/20/20 d = 0.7 mm		1800	1500	1200			
SRW L 25/15/10/15 d = 1.0 mm		1900	1600	1300			
SRW L 42/20/23/24 d = 1.5 mm		2500	2500	2500			

SYSTEM II BANDRASTER SYSTEM



By using Bandraster grid System I offers parallel suspension sections that can be adapted to the architecture of the building. Lightweight partitions can be installed under the Bandraster sections. Lateral bracing is achieved with either exposed or concealed sections. Ceiling planks can be made either demountable or non-accessible.

FACE PATTERNS

THERMATEX®

- Plain
 - Fine Stratos
- Fine Stratos micro perf.
- Star
- Mercure
- Fine Fresko
- Fresko

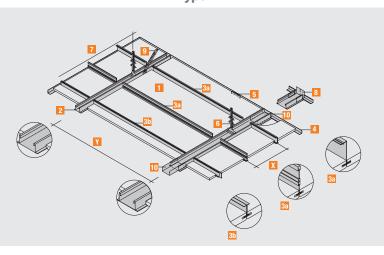
See page 76 for illustrations

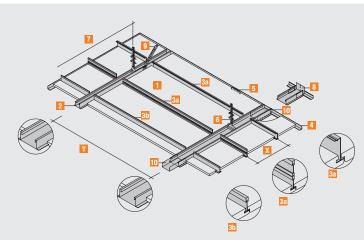




SYSTEM Parallel Bandraster Construction

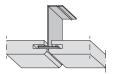
Parallel Bandraster Construction





Edge Details

non-accessible

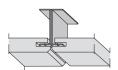


Z section, long edge concealed GN



Short edge Short edge square SK recessed VT

demountable



C section, long edge concealed GN

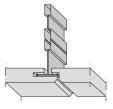




Short edge square SK

Short edge recessed VT

Edge Details











Short edge recessed VT

Long edge concealed GN / short edge square SK or recessed VT demountable / non-accessible

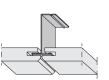
Long edge shiplap AW / short edge square SK or recessed VT demountable

Grid size mm	Y X		300 x 1800	300 x 2000	300 x 2500	312.5 x 1800	312.5 x 2000	312.5 x 2500	400 x 2000	400 x 2500
AMF Mineral panel	1	pcs	1.85	1.67	1.33	1.78	1.60	1.28	1.25	1.00
Main runner Bandraster (I1 and I2) PH 50 / 100 / 150	2	lin.m.	0.56	0.50	0.40	0.56	0.50	0.40	0.50	0.40
Main runner T-grid (I3) PH T24/38 or T35/38	2	lin.m.	0.56	0.50	0.40	0.56	0.50	0.40	0.50	0.40
PQT / Z cross tee (one piece)	3a	lin.m.	3.33	3.33	3.33	3.20	3.20	3.20	2.50	2.50
PQU two part cross tee	3b	lin.m.	6.67	6.67	6.67	6.40	6.40	6.40	5.00	5.00
RWL perimeter trim	4	lin.m.	0.60	0.60	0.60	0.60	0.60	0.60	0.60	0.60
RF perimeter wedge	5	pcs	0.17	0.15	0.12	0.17	0.15	0.12	0.15	0.12
Nonius hanger or alternative	6	pcs	0.45	0.40	0.32	0.45	0.40	0.32	0.40	0.32
Distance of suspension to DIN 18168	7	m	1.25	1.25	1.25	1.25	1.25	1.25	1.25	1.25
Main runner centres	Y	mm	1800	2000	2500	1800	2000	2500	2000	2500
Tile width	X	mm	300	300	300	312.5	312.5	312.5	400	400
options (depending on types of suspension and systems)										
PRB Bandraster wall fixing	8	pcs	0.15	0.14	0.12	0.15	0.14	0.12	0.14	0.12
Nonius angled hanger	9	pcs	0.31	0.28	0.22	0.31	0.28	0.22	0.28	0.22
PHV Bandraster connector	10	pcs	0.15	0.14	0.12	0.15	0.14	0.12	0.14	0.12

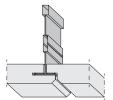
To choose the correct long edge section for the panel size, please consult the table above. If the Nonius hangers are used, 2 no. Sti security pins are required for hanger. The table is applicable to construction types I1 to I3.

Parallel Bandraster Construction Type I3

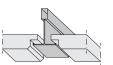
Edge Details



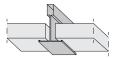
Z section, long edge recessed GN



T section, long edge square AW



T section, long edge recessed VT



T section, long edge square SK





Short edge square SK Short edge recessed VT

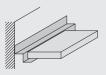


Short edge square SK

Long edge shiplap AW or concealed GN or square SK or recessed VT, short edge square SK / demountable / non-accessible

Accessories

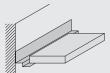




SRW 42 x 20 x 23 x 24 mm



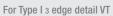
RWL 31 x 31 mm

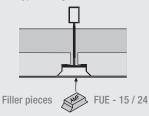


SRW 25 x 15 x 10 x 15 mm

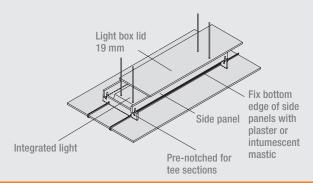


AMF - Wall angle





Fire-resistant light box for integrated luminaires. Test reports should be followed. Light fittings to be independently suspended.



Wall angle / Filler piece / Fire-Resistant Light Box



SYSTEM A CONCEALED SYSTEM



System A creates a smooth monolithic appearance that is achieved by concealing the metal suspension components. Ceiling tiles can be either demountable or non-accessible depending on requirements.

FACE PATTERNS

THERMATEX®

- Plain
- Fine Stratos
- Fine Stratos micro perf.
- Star
- Mercure

See page 76 for illustrations





SYSTEM A

Concealed Grid Construction Type A1

Edge Details



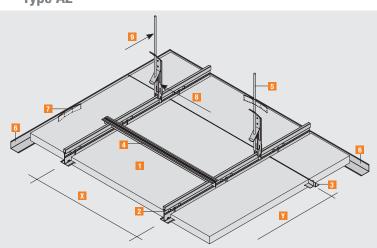


Z section, long edge concealed GN

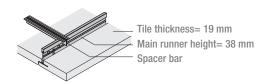


T section, short edge concealed GN

Concealed Grid Construction Type A2



Edge Details





T section, long edge shiplap AW



L sections, short edge concealed GN

Edge GN/GN non-accessible

AMF-Mineral panel	Grid size in mm	Y X	009 × 009	625 x 625	300 x 1200	312.5 x 1250
Z section PHZ 19/21-4000 3 pcs 1.67 1.60 3.34 3.20 T-Cross tee PT17/12 4 pcs 2.78 2.56 2.78 2.56 Z connector PH 400 5 pcs 0.42 0.40 0.84 0.80 Adjustable hanger BS 10 6 pcs 0.64 0.64 0.64 0.64 Wire clip UKTL 7 pcs 1.34 1.28 2.67 2.56 Perimeter trim RWL 8 lin.m 0.60 0.60 0.60 0.60 Perimeter wedge RF 9 pcs 0.30 0.30 0.30 0.30 Main runner centres max. 10 m 1.25 1.25 1.25 1.25	AMF-Mineral panel	1 pcs	2.78	2.56	2.78	2.56
T-Cross tee PT17/12	VENTATEC® T-Main runner T24/38 - 375	02 lin.m	0.80	0.80	0.80	0.80
Z connector PH 400 5 pcs 0.42 0.40 0.84 0.80 Adjustable hanger BS 10 6 pcs 0.64 0.64 0.64 0.64 Wire clip UKTL 7 pcs 1.34 1.28 2.67 2.56 Perimeter trim RWL 8 lin.m 0.60 0.60 0.60 0.60 Perimeter wedge RF 0 pcs 0.30 0.30 0.30 0.30 Main runner centres max. 10 m 1.25 1.25 1.25 1.25	Z section PHZ 19/21-4000	3 pcs	1.67	1.60	3.34	3.20
Adjustable hanger BS 10 6 pcs 0.64 0.64 0.64 0.64 Wire clip UKTL 7 pcs 1.34 1.28 2.67 2.56 Perimeter trim RWL 6 lin.m 0.60 0.60 0.60 0.60 Perimeter wedge RF 9 pcs 0.30 0.30 0.30 0.30 Main runner centres max. 10 m 1.25 1.25 1.25 1.25	T-Cross tee PT17/12	4 pcs	2.78	2.56	2.78	2.56
Wire clip UKTL 1 pcs 1.34 1.28 2.67 2.56 Perimeter trim RWL 1 lin.m 0.60 0.60 0.60 0.60 Perimeter wedge RF 1 pcs 0.30 0.30 0.30 0.30 Main runner centres max. 1 m 1.25 1.25 1.25 1.25	Z connector PH 400	5 pcs	0.42	0.40	0.84	0.80
Perimeter trim RWL Iin.m 0.60 0.60 0.60 0.60 Perimeter wedge RF Image: pcs 0.30 0.30 0.30 0.30 Main runner centres max. Image: pcs 1.25 1.25 1.25 1.25	Adjustable hanger BS 10	6 pcs	0.64	0.64	0.64	0.64
Perimeter wedge RF Image: pcs of pcs oc	Wire clip UKTL	7 pcs	1.34	1.28	2.67	2.56
Main runner centres max. 10 m 1.25 1.25 1.25 1.25	Perimeter trim RWL	8 lin.m	0.60	0.60	0.60	0.60
_ :: : : : : : : : : : : : : : : : : :	Perimeter wedge RF	9 pcs	0.30	0.30	0.30	0.30
Suspension distance max III m 1.25 1.25 1.25	Main runner centres max.	10 m	1.25	1.25	1.25	1.25
1120 1120 1120	Suspension distance max.	111 m	1.25	1.25	1.25	1.25

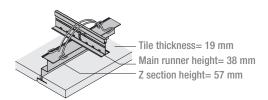
Edge AW/GN demountable

Grid size in mm	Y X	009 × 009	625 x 625	300 x 1200	312.5 x 1250
AMF-Mineral panel	1 pcs	2.78	2.56	2.78	2.56
VENTATEC® T-Main runner T24/38 - 37	750 <mark>2</mark> lin.m	1.67	1.60	3.34	3.20
L-Cross tee PQL 600 / 625					
or PQL 300 / 312.5	3 pcs	5.56	5.12	5.56	5.12
Spacer bar - DI 600 / 625					
or 300 / 312.5 *	4 pcs	1.39	1.28	2.78	2.56
Adjustable hanger SoS or SoH	5 pcs	1.39	1.28	2.78	2.67
Perimeter trim RWL	6 lin.m	0.60	0.60	0.60	0.60
Perimeter wedge RF	7 pcs	0.30	0.30	0.30	0.30
Main runner centres max.	8 m	0.60	0.63	0.30	0.30
Suspension distance is	9 m	1.20	1.25	1.20	1.25

^{*}Spacer bar every 2 tiles

Concealed Grid Construction Type A3

Edge Details





Deep offset Z section, long edge shiplap AW



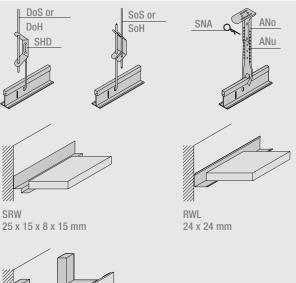
L section, short edge concealed GN

Edge AW/GN demountable

Grid size in mm	Y X	009 × 009	625 x 625	300 x 1200	312,5 x 1250
AMF-Mineral panel	1 pcs	2.78	2.56	2.78	2.56
VENTATEC® T-Main runner T24/38 - 3750	2 lin.m	0.80	0.80	0.80	0.80
Deep offset Z section ZP 19/57/34-4000	3 lin.m	1.67	1.60	3.34	3.20
L-Cross tee PQL 600 / 625					
or PQL 300 / 312.5	4 pcs	5.56	5.12	5.56	5.12
Z connector ZPV	5 pcs	0.42	0.40	0.84	0.80
Adjustable hanger BS 10	6 pcs	0.64	0.64	0.64	0.64
Wire clip UKTL	7 pcs	2.67	2.56	5.34	5.12
Perimeter trim RWL	8 lin.m	0.60	0.60	0.60	0.60
Perimeter wedge RF	9 pcs	0.30	0.30	0.30	0.30
Main runner centres max.	10 m	1.25	1.25	1.25	1.25
Suspension distance at max.	111 m	1.25	1.25	1.25	1.25

Accessories





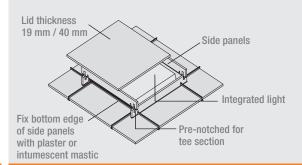


AMF - Wall angle

Fire-resistant light box for integrated luminaires. Grid: $600 \times 600 \text{ mm} / 625 \times 625 \text{ mm} / 300 \times 1200 \text{ mm} / 312.5 \times 1250 \text{ mm}$

Panel thickness: 19 mm 100 mm

Further sizes and heights are available on request.



Suspension / Wall angle / Fire-Resistant Light Box



INFORMATION



DRAFT SPECIFICATIONS AND TECHNICAL INFORMATION

For copies of draft specifications please

telephone +49 (0) 1805 - 54 22 00, fax +49 (0) 1805 - 54 22 55, email ATE@amf-grafenau.de

Full technical information, assessments, test reports, samples etc. are available on request.

We recommend you consult AMF staff for all AMF systems subject to authoritative approval.

MATERIAL CALCULATION

Note: Material Calculations

The specified quantities are guideline figures only excluding wastage. Variable amounts will be required for different room sizes. Any additional weight from light fittings, insulation etc. must also be calculated.

The depth and thickness of the main runners and wall angles are dependent on the span, panel thickness and panel size.

Contact the technical department for further information.

■ INSTALLATION GUIDELINES

Installation should not start until the building is weathertight with windows glazed, all wet trades completed and dried out and the building suitably heated. AMF Ceiling Panels are intended for interior use within a temperature range of 15-30 degrees C. All warranties are as per our Conditions of Sale.

PLEASE ASK FOR FREE AMF INSTALLATION GUIDELINES.





■ IMPORTANT ADVICE

 $\label{lem:condition} \mbox{ Due to reproduction processes colours shown in this catalogue may differ from the actual product colour.}$

Product selection should always be made from AMF samples. All details and technical information stated in this brochure or other publicity material referring to AMF ceiling systems are based on test reports obtained under laboratory conditions. All system details conform with current technology and are based on the use and compatibility of AMF products and system components used in both internal and external tests.

AMF accepts no liability or responsibility for use of third party components, or for any variations to conditions stipulated in test data. We recommend not to mix production batches on jobs.

All technical data is subject to change without prior notice and is governed by AMF Terms and Conditions of Sale.

 $The \ most \ current \ technical \ and \ product \ information \ is \ available \ on \ our \ website \ www.knaufamf.com.$

This catalogue supersedes all previous editions.

Errors and omissions excepted.

Printing errors excepted.

AMF PROJECTS



System I / THERMATEX® Acoustic / AW / SK

2,500 m²

AMF-Product

Size



GERMANY



ADIDAS BRAND CENTER, HERZOGENAURACH

Project

Architect

AMF-Product

Size

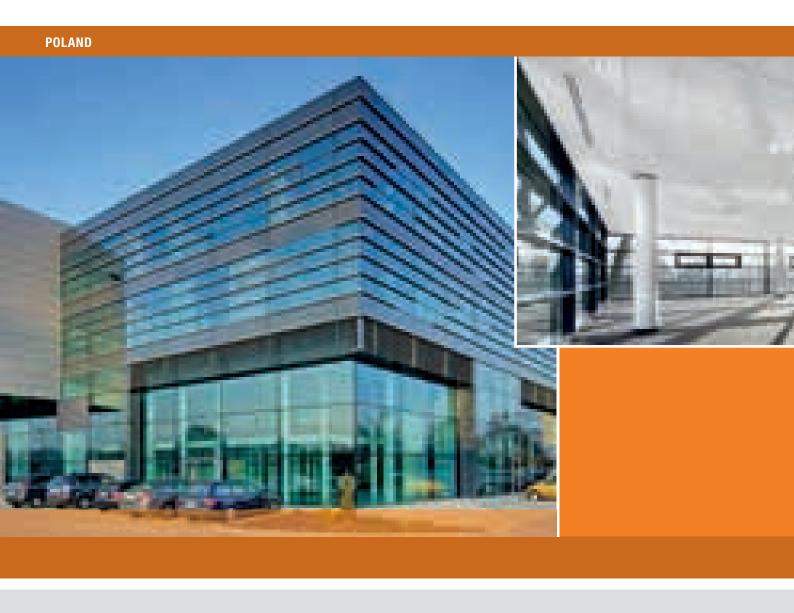
Adidas Brand Center, Herzogenaurach, Germany

Querkraft, Vienna

System I / THERMATEX® Acoustic / AW / SK

5,000 m²

AMF PROJECTS



CENTER FOR FILM AND TELEVISION PRODUCTION ATM STUDIO, WARSAW

Project Architect Center for Film and Television Produktion ATM Studio, Warsaw, Poland

Biuro Projektowe Studio Forma

AMF-Product

System C / THERMATEX® Antaris A / VT-S 15

System C / THERMATEX® Antaris C / SK

System C / THERMATEX® Alpha HYGENA / SK

Size 5,089 m²



AUSTRIA







ERDBERGERLÄNDE, VIENNA

Project

AMF-Product

Size

Erdbergerlände, Vienna, Austria

System C / THERMATEX® Star / SK

18,500 m²

AMF PROJECTS

FRANCE





TECHNOPÔLE, MEUDON

Project

Architect

AMF-Product

Size

- Technopôle, Meudon, France
- Valode & Pistre, Paris
- System I / THERMATEX® Fine Stratos micro Comfort 24 mm, VT-S-15-F
- 37,000 m²



GREAT BRITAIN





CASTLE VIEW ENTERPRISE ACADEMY, SUNDERLAND

Project

Architect

AMF-Product

Castle View Enterprise Academy, Sunderland, Great Britain

Space Architects

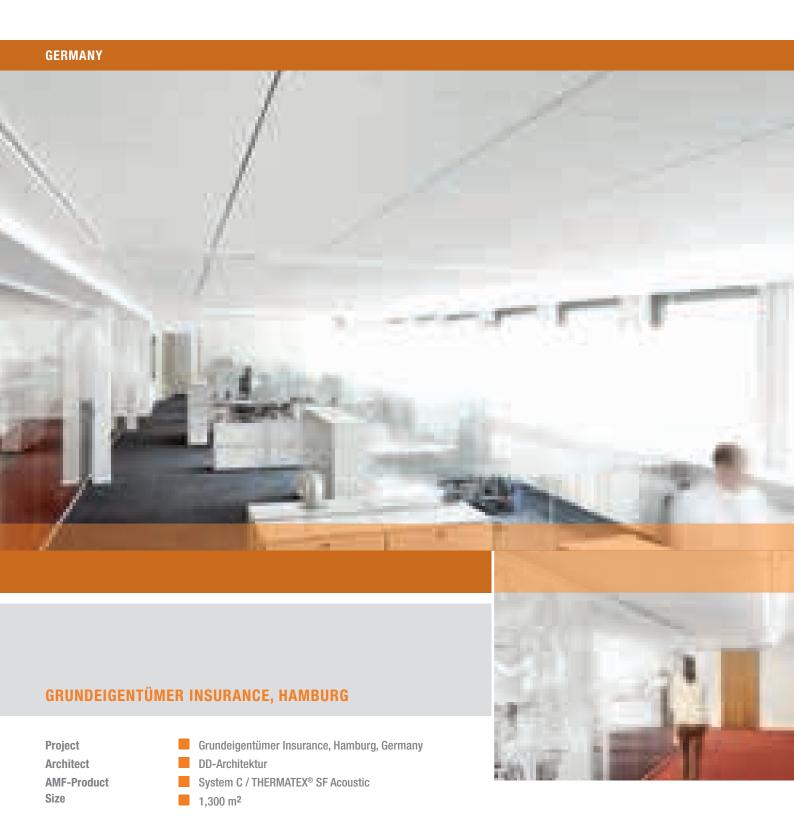
System C / THERMATEX® Acoustic / SK
System C / THERMATEX® Alpha / SK
System C / THERMATEX® Thermaclean S / SK

System C / THERMATEX® Mercure and Fine Stratos / SK

Size 7,000 m²

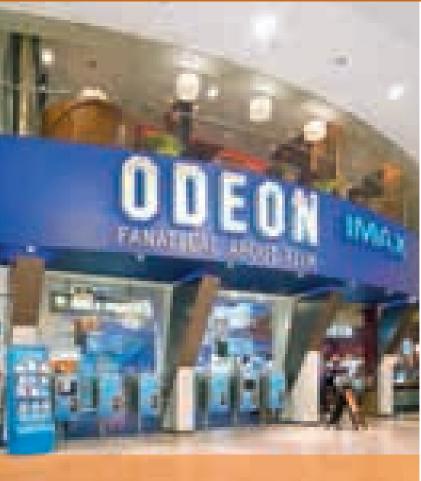


AMF PROJECTS





GREAT BRITAIN





CINEMA ODEON "NEW IMAX CINEMA", GATESHEAD

Project Architect

AMF-Product Size

Cinema Odeon "New Imax Cinema", Gateshead, Great Britain

Chapman Taylor Partners

System C / THERMATEX® Alpha black / SK

3,500 m²

AMF PROJECTS

BULGARIA





HERMES PARK, SOFIA

Project

Hermes Park, Sofia, Bulgaria

Architect

Ilian Iliev

AMF-Product

System I / THERMATEX® Symetra Rg 4-16 / 4x4, AW / SK System C / THERMATEX® Symetra Rg 4-16 / 4x4, SK System C / THERMATEX® Alpha black / SK System I / THERMATEX® Fine Stratos / AW / SK

Size

40,000 m²



NETHERLANDS





STADHUIS, ZAANSTAD

Project

Stadhuis, Zaanstad, Netherlands

Architect

Soeters van Eldonk

AMF-Product

System F, System I / THERMATEX® Acoustic / AW / SK

Size

4,000 m²



SERVICE



Advice and planning



Product development and support

AMF supports you in the planning phase for a project through:

- Sales offices world-wide with trained technical staff to give individual advice
- Expert advice either by telephone or on site.
- Assistance with complex questions through an office located near you or through the parent company in Grafenau.
- Design and installation proposals with the appropriate calculations.

We define service as starting before the order is placed and finishing once the ceiling has been successfully installed.

- Development of new products in cooperation with customers and with a creative network of system partners, test institutes and in-house development team.
- Monitoring of the despatch of goods from the factory to their punctual arrival.
- Support for complex projects from our sales managers





Training



Information / Internet

On-going product improvements and new developments create the need for training. In the new AMF FORUM we offer:

- Fire protection and acoustics seminars for architects
- Training for contractors and technicians
- Workshops for government bodies

Additional training takes place locally and abroad.

Answers to many technical problems and creative proposals can be found on our website

www.knaufamf.com

You can find all documents as pdf-files under the literature section

- Product folders for the complete product range
- Architectural file with all catalogues and technical data
- Price list for the complete product range
- Technical documents
- Test certificates for different countries
- Sample boxes
- CD-ROM with draft specifications

QUALITY STANDARDS



CE marking



The abbreviation stands for European Conformity and CE marking harmonises individual country regulations and technical norms. Within the European domestic market trade restraints are diminished and a mutual acceptance of universal guidelines by member states.

The fundamental requirements for these guidelines are health (for example, asbestos and formaldehyde content); security (for example, fire protection, corrosion resistance, humidity stability); and protection of both property and the environment.

The main criteria for the CE marking of ceiling products and ceiling systems are the Construction Products Directive 89/106/EEC and European Standard EN 13964.





Quality assurance as per ISO 9001



Product quality has always been central for AMF. To reach even higher standards the decision was taken in 1996 to introduce a Quality Management System in accordance with ISO 9001, certification being provided by an external testing authority.

The aim of product quality improvement was to increase customer satisfaction. Quality management means AMF can enhance the effectiveness of its production processes, personnel interfaces and operational management.



RAL - seal of approval



The RAL Seal of Approval guarantees the quality and safety of mineral wool products. Materials with the RAL designation are strictly tested, independently monitored and subject to in-depth research. The RAL Seal guarantees adherence to both European and German guidelines and regulations for bio-soluble mineral wool fibres.

ENVIRONMENT AND RECYCLING



Environmental safety standard ISO 14001



In 2002 the decision was made to increase the scope for our Quality Management certification and to adopt ISO 14001, the standard governing the management of environmental systems.

The location of AMF in the natural surrounding of the Bavarian Forest commits the company to environmental improvement. Reductions in emissions, lowering energy consumption and taking positive steps to input environmentally friendly resources are central to AMF. The environmental management system commits the company to comply with - and where possible exceed - applicable legal requirements.

Blue Angel



The Blue Angel is the first and most well-known eco-label worldwide. Since 1978 it has set the standard for eco-friendly products and services selected by an independent jury in line with defined criteria. The Blue Angel is awarded to companies as kind of a reward for their commitment to environmental protection. They use it to professionally promote their eco-friendly products in the market. The Blue Angel is an ecological beacon showing the consumer the way to the ecologically superior product and promotes environmentally conscious consumption.





Environment and recycling



Environmental protection starts with the manufacturing process. By selecting the right raw materials we can maximise efficient manufacture of the product for its life cycle. Setting the standard in production procedures and improvements in machinery and technology contribute to crucial reductions in energy use and minimal emissions of pollutants.

The closed production cycle means that water used in the process is recycled several times while dust, off cuts and waste material are reused in the manufacturing operation.

Eliminating unnecessary packaging and reducing waste is a vital part of the business. To reduce pollution as much as possible, AMF uses only untreated wood for making pallets, waste paper for cardboard packing and pure PE foil for shrink-wrapping.

In spite of the product's long life cycle AMF tiles are able to be recycled. Printing on the back of the tile ensures that the raw materials used can be identified.

TECHNICAL TERMS



Correct room acoustics comprise of two key issues: sound insulation and sound absorption.

Sound absorption

Sound absorption is defined as the loss of sound energy when striking the perimeter surfaces of a room or objects within that space. This loss is primarily due to conversion of the sound energy into heat and partly through transmission.

Sound Insulation

Sound insulation is a general term describing the ability of a structure to impede the transmission of sound energy from one space to another. Between internal rooms the sound attenuation is measured as the weighted normalised level difference $D_{n,c,w}$.

An overview of the acoustic values of our classic ceiling systems can be found on pages 66 and 67.





To safeguard both people and property AMF Ceiling systems are tested to international standards including BS 476: Parts 20 to 23. Ceilings are tested as independent membranes as well as under floors and structural ceilings. Fittings such as luminaires and loudspeakers are incorporated within the test procedure. Depending on the type of test AMF ceilings can reach up to 120 minutes fire protection.

We have put a list of the most important test results for our classic ceiling systems on pages 68 and 69.

ACOUSTIC VALUES





Product Fissured THERMATEX® surfaces	thickness in mm	<i>D</i> n,c,w (BS EN 20140-9)	^{Ω,} W (ISO 11654)	<i>NRC</i> (ASTM C 423)	Suspension height in mm	Sound Absorption class (ISO 11654)	Sound Absorption
Mercure Mercure	15.0	34	0.60	0.60	400	С	1.0 0.8 0.6 0.45 0.40 0.50 0.70 0.70 0.65 0.40 0.2 0 125 250 500 1000 2000 4000 Frequency f/ Hz
Fine Fresko	15.0	34	0.60 (H)	0.60	200	C	1.0 0.8 0.6 0.45 0.40 0.50 0.50 0.45 0.40 0.50 0.50
Fresko	15.0	34	0.60 (H)	0.60	200	C	1.0 0.8 0.6 0.4 0.2 0 125 250 500 1000 2000 4000 Frequency f/ Hz

FIRE PROTECTION: BRITISH STANDARDS

British Standards and British Building Regulations set out requirements for the fire behaviour of building materials in accordance with the following main criteria:

- Reaction to Fire
- Structural Fire Protection
- Special Fire Resistant Elements

Fire Protection includes passive and active measures. Passive fire control provisions are specified to enable the building to withstand a fire for a given time period. The levels of passive fire control depend on both reaction to fire and structural fire protection.

AMF ceiling tiles provide a high standard of fire protection within buildings. This performance is both in control of the development and spread of fire as well as structural fire resistance. AMF ceiling tiles have been tested in accordance with different parts of BS476 and national fire regulations of other European countries.

FIRE PROTECTION TO MEZZANINE FLOOR ASSEMBLY

A mezzanine floor assembly protected by AMF THERMATEX® mineral ceiling tiles in a fire-rated exposed grid system was subjected to a fire resistance test in accordance with BS476:Part 21, Clause 7. The specimen satisfied the performance criteria for the following periods:

Loadbearing capacity:	Integrity:	Insulation:	
90 minutes	89 minutes	89 minutes	
Warrington Fire Resear	ch Centre Rep	ort No. 10264	2 dated 20 July 1998

- AMF THERMATEX® mineral wool ceiling tiles size 600 x 600 x 15 mm with a square (SK) edge detail were used in the test.
- The AMF ceiling was suspended 350 mm below the underside of the chipboard flooring panels and 150 mm below the underside of the supporting mild steel joists.
- All tiles were installed in the fire-rated exposed grid system without hold-down clips.
- AMF fire-rated grid was installed with main runners at 1200 mm centres which were then generally suspended from the steel joists at 1200 mm centres.
- A 600 x 600 mm light fitting was incorporated into the ceiling and protected by an AMF FIRE-RESISTANT LIGHT BOX.
- Warrington Fire Research Centre Report No. C120024 provides assessments for the use of AMF recessed (VT) edge detail tiles to give 60 minutes fire protection to the mezzanine floor assembly.

FIRE PROTECTION TO TIMBER FLOOR ASSEMBLY

A timber floor assembly protected by AMF THERMATEX® mineral ceiling subjected to a fire resistance test in accordance with BS 476: Part 21: Clause 7. The specimen satisfied the performance criteria for the following periods:

Loadbearing capacity:	Integrity:	Insulation:	
72 minutes	72 minutes	72 minutes	
Warrington Fire Resear	ch Centre Rep	ort No.117523	dated 16 July 2001

- The timber floor assembly comprised 19 mm thick softwood floor boards with a 3 mm hardboard covering nailed to softwood joists size 225 x 47 mm.
- The ceiling tiles used were AMF THERMATEX® mineral wool size 600 x 600 x 15 mm with a recessed edge (VT) detail.
- All tiles were installed in the fire-rated exposed grid system without hold-down clips.
- The fire-rated grid was installed with main runners at 1200 mm centres which were then generally suspended from the timber joists at 1200 mm centres.
- A 600 x 600 mm light fitting was incorporated into the ceiling and protected by an AMF FIRE-RESISTANT LIGHT BOX.

SURFACE DESIGNS

The AMF THERMATEX® range of mineral wool ceiling tiles offers a wide choice of face patterns and designs. All provide 60 minutes fire protection to mezzanine floors, timber joists and steel beams in accordance with BS476:Parts 20 to 23.

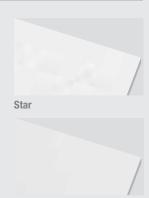
IMPORTANT

The test results stated above relate only to the specimen tested. Installation must be carried out in accordance with the test report data, as any variation from these conditions may affect the fire protection capabilities of the ceiling system. For comprehensive description of tests and test specimens, reference must be made to the appropriate full document.









Thermaclean S -white



FI	RE PROTECTION: BRITIS	SH STANDARDS	S						
		Soffit type to British Sta	andard 476		AMF pa	nels		Test certificate	
		I	II	III					
				1) Fire		d size	t No.	
					Reaction to Fire	Thickness	Ceiling grid size	Test Report No.	
		Timber joists BS476:Part21:Clause7	Steel beams BS476:Part23	Mezzanine floor BS476:Part21:Clause7	Reac	Thick	Ceilin	Test F	
	System diagram	Fire resistance class				mm	mm		
	SYSTEM C - exposed grid								
			90 min			19			
					Class			WFRC. NO 55481	
					0 / A2- s1,d0		600 x 1200	BS 476:	
			90 min		01,00	19		Part 23.	
	SYSTEM C - exposed grid								
		60 min		60 min		15		WFRC. NO	
					Class		1200 x 600	C120024+ 102642	
					0 / A2- s1,d0		600 x 600	BS 476: Part 21:	
		60 min		60 min		15		Clause 7.	
	SYSTEM C - exposed grid								
	8.								
			60 min		Class	15		WFRC. NO	
					0 / A2-		600 x 1200	C120025 BS 476:	
			60 min		s1,d0	15		Part 23.	
						15			
	SYSTEM C - exposed grid								
	oronam o omposou griu								
		60 min				15		WFRC. NO	
					Class		C00 C00	117523	
					0 / A2- s1,d0		600 x 600	BS 476: Part 21:	
		60 min				15		Clause 7.	
	SYSTEM C - exposed grid								
			60 min		01	15		WFRC. NO	
					Class 0 / A2-		600 x 600	102765 / 107637 BS 476:	
			60 min		s1,d0	15		Part 23.	
	Copies of test reports are available fron	n AMF technical departm	ent on Tel: +44 (0) 20 8	8 92 32 16 or +49 (0) 855	52-422 53				

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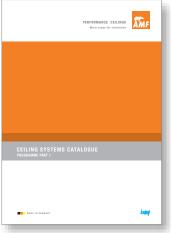
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AMF PROGRAMME



Part 1



Part 2



Part 3



Part 4



Part 5



Part 6

AMF APPLICATIONS



Part 1



Part 2

All Programme catalogues can be obtained by sending in the fax reply card or by download from www.knaufamf.com





More scope for innovation

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	☐ Part 3 ACOUSTICS		
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Whatever your project -

your requirements.

the AMF website will find you a variety of solutions to match

AMF PRODUCT INDEX



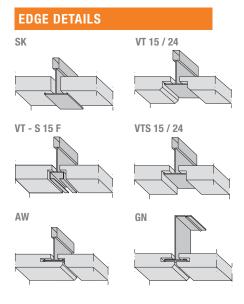
PRODUCT	AMF PROGRAMME	PRODUCT	AMF PROGRAMME
A		R	
Acoustic Range	Part 3 Acoustics	Ranura	Part 6 Material & Design
В		S	
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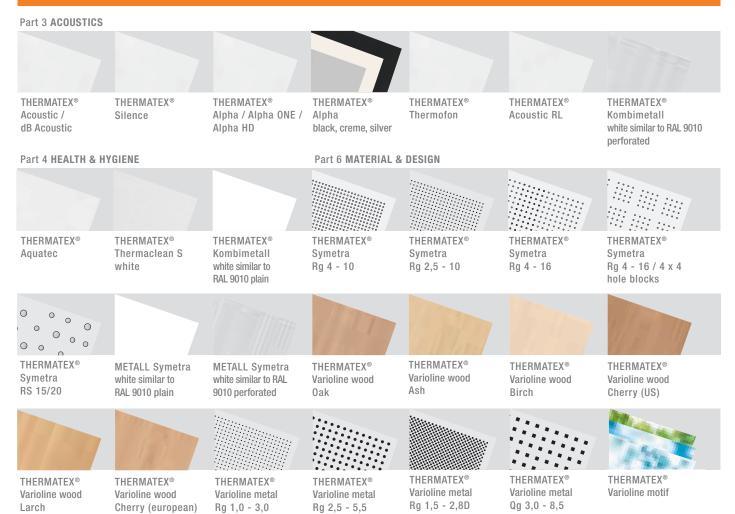


Part 1 CEILING SYSTEMS CATALOGUE





AMF - SPECIAL PROGRAMME



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AMF PROGRAMME:

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Part 3 ACOUSTICS

Part 4 HEALTH & HYGIENE

Part 5 SOUND, LIGHT & E - TECH

Part 6 MATERIAL & DESIGN

AMF APPLICATIONS:

Part 1 EDUCATION

Part 2 HEALTHCARE

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The Construction Production Directive (Council Directive 89/106/EWG), relevant for Suspended Ceilings, was converted to the European Standard EN 13964. It stipulates essential criteria for the CE labelling of ceiling products and ceilings systems.



The RAL - Quality Mark confirms the consistently high quality of the AMF mineral wool, as well as its biological solubility.



Knauf AMF GmbH & Co. KG. is certified according to ISO 9001 and ISO 14001.





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