SIGMA CLEAR VARNISH SEMI GLOSS

July 2012

0820

"	
DESCRIPTION	clear varnish based on alkyd resins for hardwoods and softwoods
PRINCIPAL	- for interior and exterior use
CHARACTERISTICS	- developed to protect and decorate wood
	- good weather resistance
	- good flow and drying properties
	- easy to clean
	- easy to apply
COLOUR AND GLOSS	clear - semi gloss
BASIC DATA AT 20 °C	
Mass density	approx. 0.91g/cm ³
Solids content	approx. $43\% \pm 2\%$ by volume
Recommended	
dry film thickness	30 µm
Theoretical	approx. 14 m ² /ltr for 30 μ m
spreading rate	depending on the nature and condition of the substrate and the
	application method employed
Touch dry after	approx. 3 hours
Overcoating interval	min. 16 hours
8	max. no limitation
Shelf life (cool,dry place)	24 months
Flashpoint	39 °C
Available pack size	1 ltr, 1 usg, 18 ltr
RECOMMENDED	- substrate must be dry and free from any contamination
SUBSTRATE CONDITIONS	- moisture content must not be higher than 17%

please turn

The information in this data sheet is to the best of our knowledge correct at the date of printing. The company reserves the right to modify data without notice. Any change in data will normally be followed by issue of a new data sheet. The user should check the date of printing and if more than 12 months have elapsed, then the data should only be used after checking with our nearest sales office to establish that they are still valid. Since conditions of application and service may be beyond our control, no liability can be accepted on the basis of this data.



SIGMA CLEAR VARNISH SEMI GLOSS

.....

July 2014

0820

SYSTEM SPECIFICATION	 with 0821 Rustikal Wood Stain first coat should be 0821 Rustikal diluted 30% with thinner 20-05 2nd coat should be 0820 Sigma Clear Varnish Semi Gloss diluted 5% with thinner 20-05 3rd coat should be 0820 Sigma Clear Varnish Semi Gloss undiluted 4th coat should be 0820 Sigma Clear Varnish Semi Gloss undiluted
	 without 0821 Rustikal Wood Stain first coat should be 0820 Sigma Clear Varnish Semi Gloss diluted 30% with thinner 20-05 2nd coat should be 0820 Sigma Clear Varnish Semi Gloss diluted 5% with thinner 20-05 3rd coat should be 0820 Sigma Clear Varnish Semi Gloss undiluted
INSTRUCTIONS FOR USE	- please consult Sigma Decorative Technical Support
BRUSH Recommended thinner Volume of thinner	20-05 (flashpoint 38 °C) see system specification
CLEANING SOLVENT	20-05 (flashpoint 38 °C)
SAFETY PRECAUTIONS	see safety sheets 1570 and 1571 for information on LEL and TLV values
REFERENCES	explanation to product data sheets on information sheet 1551

The information in this data sheet is to the best of our knowledge correct at the date of printing. The company reserves the right to modify data without notice. Any change in data will normally be followed by issue of a new data sheet. The user should check the date of printing and if more than 12 months have elapsed, then the data should only be used after checking with our nearest sales office to establish that they are still valid. Since conditions of application and service may be beyond our control, no liability can be accepted on the basis of this data.

